

PRE-QUALIFICATION FILE

CURTAIN WALL & CLADDING
STEEL WORKS
STAINLESS STEEL WORKS



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1- FOREWORD



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FOREWORD

TO

CUSTOMER

Dear Sir,

We have the pleasure in introducing **DAR Metal Industries** to you as a Contracting Company with different Divisions engaged in Design, Engineering, Manufacture, Supply and installation of Structural, Architectural Metal, Glazing, Wooden and Fit-out Works, Cable Management System, and Electric Panel Board products. DAR Metal Industries (DMI) was established in 2002.

We wish to emphasize here that our capability to provide cost effective engineering solutions to the needs of our client while maintaining the required quality and specifications is our specialty.

DMI is interested in doing business with your company and assuring you always of our best attention and support.

We are providing herewith comprehensive information about **DAR Metal Industries** (Pre-Qualification) for your easy reference.

Should you need any further information or documentation, please contact the undersigned without hesitation.

Thank you & regards,

MOHAMMAD SALMAN

General Manager



2-COMPANY PROFILE



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COMPANY PROFILE

INTRODUCTION

We have pleasure in introducing **DAR Metal Industries** to you, in the hope that we will have mutually beneficial business opportunities. **DAR Metal Industries** is a contracting firm with different divisions engaged in Design, Engineering, Manufacture, Supply and installation of:

- Structural and Architectural Steel works
- Stainless Steel Works
- ❖ Architectural Aluminum, Cladding, Curtain Walling & Glazing
- ❖ Fit-Out work
- Wooden Works
- Cable Management System
- Electric Panel Board

The company was created with a **mission** of providing cost effective solutions to the varied needs of clients for structural & architectural metal and glazing works, under one umbrella. Our capability to provide most economical solutions to the requirements of our clients and achieving the best Customer satisfaction, however complex it may be, maintaining the required quality and specification is our specialty and, that is exactly what we offer. It will enable us to make competitive quotes to our clients and secure more business.

Our **Vision**, built a strategy in which to be one of the most important technical, creative, integrated and efficient companies in the field of Metal, Glazing and Wooden works

Our sales target is constantly increasing. With the expansion program we have embarked on, adding new machinery & equipment, opening new factories and increasing our work force, we intend to enhance our production capacity.

The company is managed by a team of qualified and experienced professionals in the industry wholes prime motto is customer satisfaction and it is the cornerstone of our sustained growth.

We are very keen about developing our partnership for our mutual benefit.



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COMPANY PROFILE

We assure you always of our best attention & service.

ABOUT US

DAR Metal Industries was founded with the objective of providing tangible solutions to the markets' increasing needs for structural and architectural metal requirement in a cost-effective manner with regard to price and delivery, while adhering to quality & specifications. From inception, **DAR Metal Industries** has acquired widespread recognition of its capabilities to deliver time bound solutions to the satisfaction of its clientele.

Our capabilities in perceiving ideas and transforming them into reality though creative design, precise engineering, accurate production, stringent quality control and planned installation are factors that contribute towards our success.

Our head office is situated in Riyadh (Sulai Area) and our production facility in Al Kharj. The factory is equipped to produce any type and size of structural and architectural metal products and is under continuous expansion, adding area (opening new factories), men, machinery and material.

Our design, engineering, production, quality control and installation departments are manned by personnel with relevant background. Under the supervision of professional engineers, their craftsmanship & dedication ensure that top quality products are delivered to customers.

The company is managed by a team of qualified and experienced professionals in the industry wholes prime motto is customer satisfaction and it is the cornerstone of our sustained growth.

DAR Metal Industries looks forward to the opportunity of being your partner for the metal and glazing works of your forthcoming projects.



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COMPANY PROFILE

RANGE OF PRODUCTS

CURTAIN WALL, STRUCTURAL GLAZING, SKYLIGHT, DOORS & WINDOWS

ALUMINUM, CLADDING, DECORATIVE PERGOLAS, TRELLIS & LOUVERS

STRUCTURAL STEEL PRODUCTS

ARCHITECTURAL AND ORNAMENTAL STEEL, STAINLESS STEEL & BRASS (Balustrades, Handrails & Guardrails, Staircase, Fencing & Gratings)

WOODEN WORKS (Doors, Parquet, Cabinet & Wooden Vanities, Pergola, Cladding & Wooden Handrails and Counter)

CABLE MANAGEMENT SYSTEMS

ELECTRIC PANEL BOARDS

AND MORE.....



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COMPANY PROFILE

PRODUCTION

DAR Metal Industries upholds and applies its motto, "Quality produces Quality", in all its endeavors.

Equipped with advanced machinery & tools, our production lines are designed for mass production of metal products of any type and size, in compliance with the project's requirement and the specifications and international standards as prescribed by the clients, architects, consultants and engineers.

Our quality control starts right from procurements of raw materials. The raw materials itself is subjected to thorough inspection prior to manufacture to ensure conformity to specification and only such raw material is used in the manufacture of every component.

Stringent quality control checks are conducted at every stage of production so as to ensure that the manufacturing progress is in strict compliance to specification, size and finish.

Upon completion of product, all components undergo final quality inspection prior delivery to project site. Adequate measures are taken to protect the surface of the finished products from damage in transit and transportation.



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COMPANY PROFILE

COMPANY DATA

Name of the Company : DAR Metal Industries

Address : 6291 Eastern Ring Branch Road

Unit No. 14 Riyadh 14272 – 2628,

Kingdom of Saudi Arabia

Tel.: + 966 1 242 1401 / 242 2878 / 920000242

Fax: +966 1 242 0958

Website: www.darmetal.com.sa E-mail: info@darmetal.com.sa

Type of Company : Saudi Mixed Limited Liability

Commercial Reg. No. : 1010200687

Chamber of Commerce Memb.No.: 149588

Industrial License No. : (1639/5)

Name of Owner : Engr. Mohammad Salman

: Mr. Ayman Tuwaijri

Bankers : Saudi Fransi Bank

Saudi American Bank

National Commercial Bank Al Rajhi Banking & Inv. Corp.

Saudi British Bank

Riyadh Bank Inma Bank

Nature of Business : Design, Engineering, Production, Supply &

Installation of Structural & Architectural Metal, Aluminum, Glass Works & Wooden Works, Cable Management System, Electric

Panel Board

Contact Person : Engr. Mohammad Salman

General Manager

Email: gm@darmetal.com.sa

Sales Department : info@darmetal.com.sa

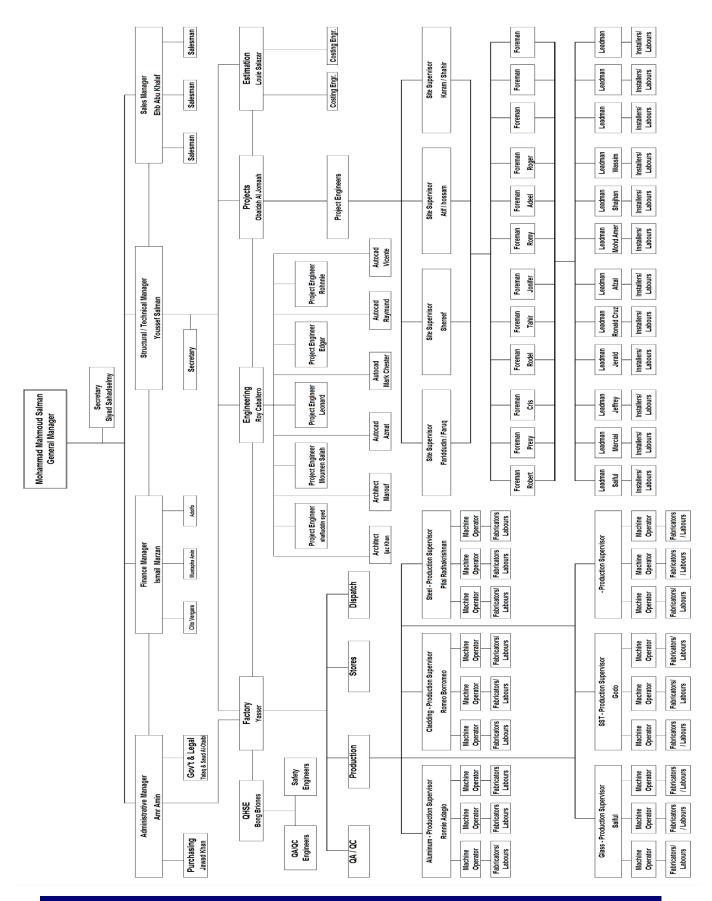
: info.csd@darmetal.com.sa

: woodmarketing@darmetal.com.sa



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COMPANY PROFILE





Section

Document #

DAR-PQ-02 02

COMPANY PROFILE

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DAR METAL INDUSTRIES

MANPOWER DETAILS

SL. #	DESCRIPTION	NUMBER OF STAFF
1	ENGINEERS	24
2	SUPERVISORS	15
3	LEADMEN	22
4	SKILLED LABOR	184
5	NON - SKILLED LABOR	82
6	QUALITY CONTROL	6
7	ADMINISTRATION / SUPPORT STAFF	15
8	FINANCE	8
9	SALES	7
10	TECHNICAL / CAD OPERATORS	11
	TOTAL	374



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COMPANY PROFILE

KEY PERSONNEL

Position	Name
GENERAL MANAGER	Engr. Mohammad Salman
Operations Manager	Engr. Youssef Salman
Projects Manager	Engr. Ubaida Al Jomaa
HR Manager	Mr. Amr Ahmd Amin
CSD Division Manager	Mr. Saad Al-Herbawi
Procurement Manager	Mr. Jawad Khan
Executive Secretary	Mr. Ziyad Zalmy
Finance Manager	Mr. Ismael Marzan
Sales and Marketing	Engr. Ahmed Taher
CSD Sales Manager	Engr. Bara Ismael AL-Amro
Project Coordinator	Engr. Bong Briones
Production Manager	Engr. Yasser
Factory Manager	Mr. Nabeel Shoshara
Costing & Planning Engineer	Engr. Louie Salazar
Sr. Project Engineer (Head/Eng'g.)	Engr. Moumen Salah
Technical Engineer	Engr. Mohammad Usman
IT, Computers & Servers In-charge	Mr. MaQbool Abdul Rahman



COMPANY PROFILE

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FACTORY AT AL-KHARJ Steel, Aluminum, Glass, ACP & Stainless DIVISION















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FACTORY AT AL-KHARJ Wood DIVISION















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FACTORY AT AL-KHARJ Cable Management System & Electric Panel Board DIVISION















3 - DIVISION PROFILE (ALUMINUM, GLAZING, STEEL AND SST)



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DIVISION PROFILE

ABOUT US

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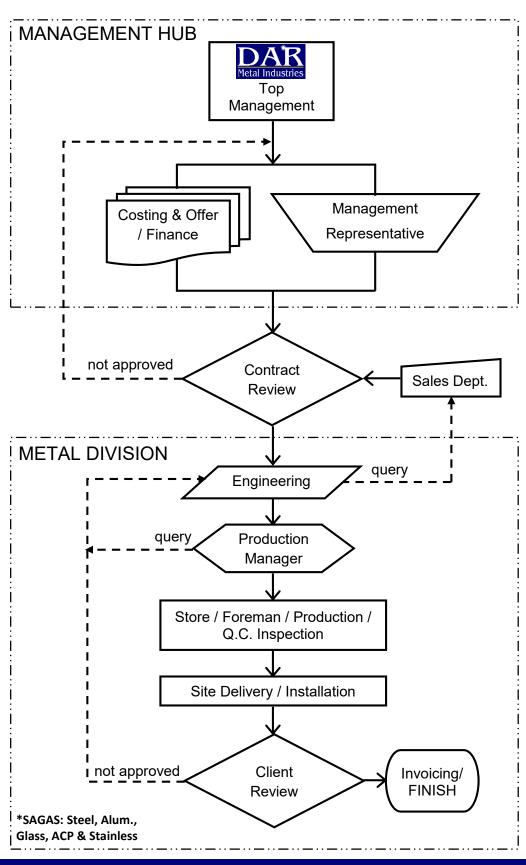
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Section #

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DIVISION ORGANIZATIONAL CHART





DIVISION PROFILE

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Saudi Aramco E-Reference No. 0003558

Registration Approval Letter

February 23, 2021

Attention : DAR METAL INDUSTRIES FACTORY CO

CR Number : 1011024543 Country : Saudi Arabia

We are pleased to inform you that DAR METAL INDUSTRIES FACTORY CO is now registered in the Saudi Aramco Supplier Management System under Vendor Code No. 10067870, provided your company continues to meet all relevant Saudi Arabian and Saudi Aramco standards.

This registration, however, should not be construed as a commitment by Saudi Aramco to procure from you. Being registered as a supplier only grants your company the opportunity, along with other registered sources, to respond to requests for submitting proposals in accordance with Saudi Aramco's established policies and procedures. All procurement instruments including but not limited to service contracts, purchase agreements, or purchase orders will be issued based on the name and address included in your commercial registration (CR), as stated in your Supplier Registration.

Saudi Aramco wishes to remind you that being recognized as a supplier carries with it serious obligations and responsibilities to act in a legal and ethical manner. We wish to remind you of the Saudi Aramco Supplier Code of Conduct (SCOC) which you acknowledged. Failure to abide by the principles set forth in the SCOC can result in adverse actions being taken by Saudi Aramco against you including suspension of you as a supplier. Saudi Aramco also expects each of its suppliers to satisfy each of the requirements of any procurement instrument which might be placed and to act responsibly and reliably as a supply chain supplier.

Material Suppliers should apply for Saudi Aramco Supplier Portal access by forwarding a request to portal-registration@aramco.com. The Supplier Portal is the main electronic business tool used between Saudi Aramco and its suppliers and serves to improve the flow and accuracy of key supply chain information.

For further information or assistance please contact the Saudi Aramco Supplier Help Desk by forwarding a request to SupplierHelpDesk@aramco.com or via the unified call center +966 (13) 874-2222.

Moamar Khazal Al Usaimi, Supervisor Supplier Registration Unit Supplier Relationship Management Div

It is the responsibility of the supplier to update Saudi Aramco Supplier Registration Profile thorugh Ariba for the following:

- 1. Change of Name / Commercial Registration Number / Address / Owner(s)
- 2. Any change of the supplier location
- 3. Discontinue supply of approved commodities (9COMs and 9CATS)

This is an electronically generated letter by Saudi Aramco. To verify Supplier approval status, please contact Supplier Help Desk at supplierhelpdesk@aramco.com



DIVISION PROFILE

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SCHÜCC

Schüco Middle East Windows and Façade Systems L.L.C. P.O. Box 1861 - Sharjah - U.A.E.

M/s.

DAR METAL INDUSTRIES

Fax

00966 1 242 0958

Client

MOHE - HAIL UNIVERSITY

Consultant

Contractor

BEEAH- PLANNERS, ARCHITECTS & ENGINEERS

Project

SAFARI COMPANY LIMITED COMPUTER SCIENCE COLLEGE

To Whom It May Concern

Dear Sirs,

We hereby confirm that Schüco Middle East Windows and Façade System LLC will allow M/s. DAR Metal Industries-KSA the use of Schüco Systems and support on the above mentioned project.

Our support of M/s. DAR Metal Industries-KSA on this project will include:

Allowing the use of Schüco designs and the technical support during the design process.

Allowing purchase of Schüco Systems genuine parts (Aluminum / Accessories) and all related required punching tools and equipments to fabricate and install the system.

Should you wish to clarify any part of this project specific relationship between M/s. DAR Metal Industries-KSA and Schüco Middle East Windows & Façade System LLC please don't hesitate to contact the writer.

Yours truly,

For and on Behalf of Schüco Middle East Windows & Façade System L.L.C.,

Schüco Middle Easi Acous and Facade Systems L.L.C.

PO Box 1861

Ammar H. Alul General Manager Sharjah, 14 June 2011

Schüco Middle East Windows and Façade Systems L.L.C. P.O. Box 1861 · Sharjah · U.A.E. Tel: +971 6 5336659

Fax:+971 6 5337732

www.schueco.ae · info@schucome.com

شركة شوكو ميدل إيست للنواقة وانظمة الواجهات ذم.م عر.ب. 1861 - الشارقة - الإمارات العربية للنحدة ماقف: 9716 5336659 +971 داكس : 971 6 5337732

www.schueco.ae · Info@schucome.com



DIVISION PROFILE

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Aluminium Products Company

A Saudi Joint Stock (Closed)



شركة منتجات الالمنيوم مساممة سعودية (مقفلة)

December 21, 2016

Subject: Authorization Letter to Dar Metal Industries

TO WHOM IT MAY CONCERN

We, Aluminium Products Company (ALUPCO), a Saudi Joint Stock Closed Company, do herby confirm our authorization to M/S Dar Metal Industries to fabricate and install ALUPCO architectural systems based on supplied material only from ALUPCO and as instructed in our catalogues.

This authorization letter is issued to Dar Metal Industries upon their request for their submittal and presentation to M/S ABV Rock Construction Company.

Best regards,

WALID AL-HURANI

Design & Products Development Manager



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Paid - up Capital : S.R. 150,000,000 C.R. : 2050003678 - Dammam

 Saudi Arabia
 : Dammam
 31451
 P.O. Box No. 2080
 , Tel.: +966 3 847 1300
 , Fax: +966 3 847 3010

 Saudi Arabia
 : Jeddah 21492
 P.O. Box No. 8717
 , Tel.: +966 2 637 0027
 , Fax: +966 2 637 9763

 Saudi Arabia
 : Riyadh, Eastern ring road (Exit 15)
 , Tel.: +966 11 445 9055
 , Fax: +966 11 445 9066

 U A E: Dubai
 P.O. Box No. 114712
 , Tel.: +971 4 335 5036
 , Fax: +971 4 335 5038

 Egypt: Cairo 11435
 11/2 Al-Nasr St. New Maadi
 , Tel.: +202 2 520 3330
 , Fax: +202 2 520 3646

www.alupco.com



DIVISION PROFILE

M, GLAZING, STEEL and SS

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22nd June 2017

Ref.: TME/GM/22062017/02

M/S DAR METAL INDUSTRIES P.O. Box 250183, Riyadh 11391 Kingdom of Saudi Arabia

Subject: TECHNAL MIDDLE EAST CERTIFICATION
AS CONFIRMATION OF TECHNAL MATERIAL SUPPLY IN KSA
Project: THE INSTITUTE OF PUBLIC ADMINISTRATION (IPA) - JEDDAH
Consultant: M/S KHATIB & ALAMI
Main Contractor: M/S HADEEM CONTRACTING CO.

To Whom It May concern,

As the legal entity for **TECHNAL®** systems in the Middle East, **TECHNAL MIDDLE EAST** is pleased to confirm the following points:

M/s DAR METAL INDUSTRIES is one of the long time approved Authorized Fabricators, carrying out the fabrication and installation of TECHNAL® systems in the Kingdom of Saudi Arabia.

As both M/s DAR METAL and TECHNAL MIDDLE EAST have mutual interests in the construction of the prestigious jobs in the Kingdom of Saudi Arabia and as such, M/s DAR METAL is collaborating with TECHNAL, in all the technical/aluminium engineering approach in view to offer the best in terms of products, fabrication and installation solutions.

Subsequently, TECHNAL MIDDLE EAST confirms that we have supplied TECHNAL® systems materials for the above mentioned project during the year 2012/2013. Also, TECHNAL MIDDLE EAST have ensured full technical and engineering support to M/s DAR METAL for all the works needed and required to be carried out as per the required TECHNAL® standards.

We, at **TECHNAL MIDDLE EAST** shall remain at your disposal and trust to have the privilege of satisfying and meeting the requirements of all concerned.

Yours faithfully,

For TECHNAL MIDDLE EAST WLL

Sam ROBINSON General Manager

Technal Middle East W.L.L.
P. O. Box: 21848, Manama, Kingdom of Bahrain
Tel.: (00973) 17225777
Fax Administration: (00973) 17225799
Fax Commercial: (00973) 17217799
e-mail: technal@technal.com.bh

CR: 45755

تكنال الشرق الأوسط ذ.م.م. ص.ب ۲۸۶۸ ـ المنامة ـ مملكة البحرين م. و ۲۸۶۸ منابع المنامة ـ مملكة البحرين تلي في مساوارة به ۱۷۹۷ (۱۷۹۷ م. ۲۷۹۷ م. ۲۷۲۷ (۱۷۹۷ م. ۲۷۹۷ و ۲۷۹۷ م. ۱۷۲۱۷ (۱۷۹۷ م. e-mail : technal@technal.com.bh



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DIVISION PROFILE



22nd June 2017

Ref.: TME/GM/22062017/01

M/S DAR METAL INDUSTRIES P.O. Box 250183, Riyadh 11391 Kingdom of Saudi Arabia

Subject: TECHNAL MIDDLE EAST CERTIFICATION
AS CONFIRMATION OF TECHNAL MATERIAL SUPPLY IN KSA
Project: THE INSTITUTE OF PUBLIC ADMINISTRATION (IPA) - RIYADH
Consultant: M/S KHATIB & ALAMI
Main Contractor: M/S HADEEM CONTRACTING CO.

To Whom It May concern,

As the legal entity for **TECHNAL**® systems in the Middle East, **TECHNAL MIDDLE EAST** is pleased to confirm the following points:

M/s DAR METAL INDUSTRIES is one of the long time approved Authorized Fabricators, carrying out the fabrication and installation of TECHNAL® systems in the Kingdom of Saudi Arabia.

As both M/s DAR METAL and TECHNAL MIDDLE EAST have mutual interests in the construction of the prestigious jobs in the Kingdom of Saudi Arabia and as such, M/s DAR METAL is collaborating with TECHNAL, in all the technical/aluminium engineering approach in view to offer the best in terms of products, fabrication and installation solutions.

Subsequently, TECHNAL MIDDLE EAST confirms that we have supplied TECHNAL® systems materials for the above mentioned project during the year 2012/2013. Also, TECHNAL MIDDLE EAST have ensured full technical and engineering support to M/s DAR METAL for all the works needed and required to be carried out as per the required TECHNAL® standards.

We, at **TECHNAL MIDDLE EAST** shall remain at your disposal and trust to have the privilege of satisfying and meeting the requirements of all concerned.

Yours faithfully,

FOR TECHNAL MIDDLE EAST WLL

Sam ROBINSON General Manager

Technal Middle East W.L.L.
P. O. Box: 21848, Manama, Kingdom of Bahrain
Tel. : (00973) 17225777
Fax Administration: (00973) 17225799
Fax Commercial : (00973) 17217799
e-mail: technal@technal.com.bh

CR: 45755

تكنال الشرق الأوسط ذ.م.م. ص.ب : ۲۸۶۸ ـ المنامة ـ مملكة البحرين تلي في 2۷۸۶ المنامة ـ مملكة البحرين تلي في سال الروادة : ۲۸۶۹ ۱۷۲۲۹۲۹ (۲۰۹۷) في فياكس الإدارة : ۲۷۲۷۷۹۹ (۲۷۲۷۷۹ (۲۰۹۷) و - ail: technal@technal.com.bh

MIDD



DIVISION PROFILE

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17th April 2011

Ref.: TME/GM/17042011/09

M/S DAR METAL INDUSTRIES P.O. Box 250183 Riyadh 11391 Kingdom of Saudi Arabia

CERTIFICATION

SUBJECT: M/S DAR METAL INDUSTRIES AS APPROVED FABRICATOR IN KSA

> PROJECT: MOI - AL MOUHAD

Dear Sir,

As TECHNAL MIDDLE EAST, we are pleased to confirm the following points:

M/S DAR METAL INDUSTRIES, is one of the approved Fabricators, doing the installation of TECHNAL® systems for the above mentioned project in the Kingdom of Saudi Arabia.

As both, M/S DAR METAL INDUSTRIES, and TECHNAL MIDDLE EAST, have mutual interests in the construction of the significant projects in the above mentioned Territory, and as such, M/S DAR METAL INDUSTRIES, is collaborating with TECHNAL, in all the technical/aluminium engineering approach in view to offer the best in terms of products, fabrication and installation.

TECHNAL MIDDLE EAST ensures full technical and engineering support to M/S DAR METAL INDUSTRIES and also guarantee that the installation for the TECHNAL ® systems that are needed and required, shall be carried out as per the required TECHNAL® standards.

We, at TME, shall remain at your disposal and trust to have the privilege of satisfying and meeting the requirements of all concerned.

Yours faithfully,

For TECHNAL MIDDLE EAST

Jean-Marc LUVISUTTO General Manager

Technal Middle East W.L.L.
P.O.Box: 21848, Manama, Kingdom of Bahrain
Tel.: (00973) 17225777
Fax Administration: (00973) 17229299
Fax Commercia! (00973) 17217799
e-mail: technal@technal.com.bh
CR: 45755

فاكس الإدارة: ١٧٢٩ (٩٧٣) فاكس المبيعات: ١٧٢١٧٧٩٩ (٣٧٣) e-mail: technal@technal.com.bh



DIVISION PROFILE

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DAR METAL INDUSTRIES

Authorized Fabricator Reynaers Aluminium Systems in Saudi Arabia

Andreas Wilsdorf Vice President CSO Reynaers Aluminium

Ali Khalaf Managing Director Middle East Reynaers Aluminium

THIS CERTIFICATE IS VALID FROM 1^{ST} JANUARY 2018 UNTIL 31^{ST} DECEMBER 2018



FOR BETTER



4-GENERAL STANDARDS



GENERAL STANDARDS

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GLAZING

PART 1: GENERAL SPECIFICATIONS

Comply with all applicable requirements, standards and codes specified in Guidelines for Design and Construction of Health Care Facilities, 2010 Edition published by Facility Guidelines Institute (also known as AIA/AAH Guidelines).

1. SUMMARY

A. Work of this section, as indicated on the drawings and specified herein, pertains to the fabricating, furnishing and installing of Glazing materials for exterior and interior openings:

B. System Description

- Provide and install glass in accordance ASTM E1300 to withstand thermal movement and wind and impact loads without breakage, loss, failure of seals, product deterioration, and other defects
- Wind design loads: Determined by BS EN 1991 BS EN 1991 or ASCE 7.
- Thermal movement design conditions:
 - 1. Maximum sun radiation temperature in summer 83.5 deg C.
 - 2. Maximum ambient temperature in summer 58 deg C.
 - 3. Average ambient temperature in summer 45 deg C.
 - 4. Minimum ambient temperature in winter 0 deg C.
 - 5. Material surfaces range 83.5 deg C.
- Provide and install gaskets, sealants, and other glazing accessories to resist water and air penetration.
- Center-of-Glass U-Values: NFRC 100 methodology using LBL-35298 WINDOW 4.1 computer program or latest version, expressed as Btu/sq.ft. x h x deg F (W/sq.m x K).
- Center-of-Glass Solar Heat Gain Coefficient: NRFC 200 methodology using LBL-35298 WINDOW 4.1 computer program or latest version.
- Solar and Infrared optical Properties: NFRC 300.

2. REFERENCES

A. The minimum standards for products specified in this section shall be including as under but not limited to the following. Except as otherwise specified herein, perform work in accordance with



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GENERAL STANDARDS

specifications, codes and standards cited therein, and their latest editions (unless noted otherwise and approved by the Engineer), revisions, applicable addenda and supplements. Where there is conflict between the referenced standards the most stringent of the conditions/requirements shall be applicable, at the sole discretion of the Engineer.

- B. American National Standards Institute.
 - ANSI A97.1 Standard Test Method for Measuring Edge Taper and Crown of Flat
 - ANSI Z97.1 Safety Glazing Materials Used in Buildings Safety.
- C. American Society of Civil Engineers.
 - ASCE 7 Minimum Design Loads for Buildings and Other Structures.
- D. American Society for Testing and Materials.
 - ASTM C570 Standard Specification for Oil- and Resin-Base Caulking Compound for Building Construction.
 - ASTM C669 Standard Specification for Glazing Compounds for Back Bedding and Face Glazing of Metal Sash.
 - ASTM C864 Standard Specification for Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers.
 - ASTM C920 Standard Specification for Elastomeric Joint Sealants.
 - ASTM C1036 Standard Specification for Flat Glass.
 - ASTM C1048 Standard Specification for Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.
 - ASTM C1135 Standard Test Method for determining Tensile Adhesion properties of structural sealants.
 - ASTM C1184 Standard Specification for Structural Silicone Sealants.
 - ASTM C1172 Standard Specification for Laminated Architectural Flat Glass.
 - ASTM C1193 Standard Guide for Use of Joint Sealants.
 - ASTM C1401 Standard Guide for Structural Sealant Glazing.
 - ASTM C 1503 Standard Specification for Silvered Flat Glass Mirror.
 - ASTM D4802 Standard Specification for Poly (Methyl Methacrylate) Acrylic Plastic Sheet.
 - ASTM E90 Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements.



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GENERAL STANDARDS

- ASTM E330 Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference.
- ASTM E546 Standard Test Method for Frost Point of Sealed Insulating Glass Units.
- ASTM E576 Standard Test Method for Frost Point of Sealed Insulating Glass Units in the Vertical Position.
- ASTM E773 Standard Test Methods for Seal Durability of Sealed Insulating Glass Units.
- ASTM E774 Standard Specification for Sealed Insulating Glass Units.
- ASTM E1300 Standard Specification for Determining Load Resistance of Glass in Buildings.
- ASTM E1425 Standard Practice for Determining the Acoustical Performance of Exterior Windows and Doors.

E. BS Standards:

- BS 952 Glass for glazing.
- BS 1494 Specification for fixing accessories for building purposes.
- BS 5357 Code of practice for installation of security glazing.
- BS 5713 Specification for hermetically sealed flat double glazed units.
- BS 6262 Glazing for buildings.
- BS 6375 Performance of windows. Specification for operation and strength characteristics.
- BS EN 1991 Code of practice for wind loads.
- BS EN 12600 Glass in building. Pendulum test. Impact test method and classification for flat glass. Pendulum test. Impact test method and classification for flat glass.

F. National Fenestration Rating Council (NFRC)

- NFRC 100 Procedure of Determining Fenestration Product U-Factors.
- NFRC 200 Procedure for Determining Fenestration product solar heat gain coefficients at normal incidence.
- NFRC 300 Test method for Determining solar and infrared optical properties of glazing materials and fading resistance of systems.

G. Glass Association of North America:

GANA FGMA Sealant Manual.



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- GANA Glazing Manual.
- GANA Laminated Glass Design Guide.
- H. Consumer Product Safety Commission.
 - CPSC 16 CFR 1201 Safety standard for Architectural Glazing materials.
- I. National Fire Protection Association:
 - NFPA 80 Standard for Fire Doors, Fire Windows.
- J. Underwriters Laboratories Inc.:
 - UL Building Materials Directory.
- K. All applicable local codes, requirements, regulations, etc. of Authorities having Jurisdiction.

Note: Contractor shall note that he shall keep all the referenced standards on the site and shall provide the Engineer with the requested referenced standard as and when requested.



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ALUMINUM GLAZED CURTAIN WALL

PART 1: GENERAL SPECIFICATIONS

Comply with all applicable requirements, standards and codes specified in Guidelines for Design and Construction of Health Care Facilities, 2010 Edition published by Facility Guidelines Institute (also known as AIA/AAH Guidelines).

1. SUMMARY

A. Design, engineering, supply, fabrication, installation and test of Aluminum curtain wall systems, accessories, complete with reinforcing, shims, anchors, and attachment devices, etc. as specified and as shown on drawings.

B. Products furnished but not installed under this Section: Inserts and anchoring devices which are to be built into structure.

2. REFERENCES

A. The minimum standards for products specified in this section shall be including as under but not limited to the following. Except as otherwise specified herein, perform work in accordance with specifications, codes and standards cited therein, and their latest editions (unless noted otherwise and approved by the Engineer), revisions, applicable addenda and supplements. Where there is conflict between the referenced standards the most stringent of the conditions/requirements shall be applicable, at the sole discretion of the Engineer.

- B. Aluminum Association (AA):
 - DAF-45 Designation System for Aluminum Finishes.
- C. American Architectural Manufacturers Association (AAMA):
 - Aluminum Curtain Wall Design Guide Manual.
 - 501.2 : Field Check of Metal Curtain Walls for Water Leakage.
 - 2604 : Voluntary Specification for High Performance Organic Coatings on

Architectural Extrusions and Panels.

• 606.1 : Specifications and Inspection Methods for Integral Color

Powder Coating/Anodic Finishes for Architectural Aluminum.

• 607.1 : Specifications and Inspection Methods for Clear Powder Coating/Anodic

Finishes for Architectural Aluminum.

608.1 : Specification and Inspection Methods for Electrolytically Deposited Color

Powder Coating/Anodic Finishes for Architectural Aluminum.



DAR METAL INDUSTRIES COMPANY

ALUMINUM, GLAZING, STEEL, SST, WOOD, CMS & EPB

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- 701.2 : Specifications for Pile Weather-stripping.
- D. American National Standards Institute (ANSI).
 - Z97.1 Specifications and Methods of Test for Safety Glazing Material Used in Buildings.
- E. American Society for Testing and Materials (ASTM):
 - A36 Structural Steel.
 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
 - General Requirements for Steel Sheet, Zinc-Coated (Galvanized) by the Hot-Dip A525 Process.
 - Sheet Steel, Zinc Coated (Galvanized) by the Hot-Dip Process, Commercial Quality.
 - B209 Aluminum and Aluminum-Alloy Sheet and Plate.
 - B221 Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes.
 - B308 Aluminum-Alloy 6061-T6 Standard Structural Shapes, Rolled or Extruded.
 - C509 Cellular Elastomeric Preformed Gasket and Sealing Material.
 - C716 Installing Lock-Strip Gaskets and Infill Glazing Materials.
 - C864 Dense Elastomeric Compression Seal Gaskets, Setting Blocks and Spacers.
 - C920 Elastomeric Joint Sealants.
 - E283 Rate of Air Leakage through Exterior Windows, Curtain Walls, and Doors.
 - Structural Performance of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference.
 - Test Method for Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference.
 - E773 Test Method for Seal Durability of Sealed Insulating Glass Units.
 - E774 Sealed Insulating Glass Units.
- F. Consumer Product Safety Commission (CPSC):
 - 16 CFR 1201 Safety Standard for Architectural Glazing Materials.
- G. Federal Specifications (FS):
 - TT-P-645A Primer, Paint, Zinc Chromate, Alkyd Type.



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GENERAL STANDARDS

- H. Flat Glass Marketing Association (FGMA):
 - Glazing Manual.
- I. Steel Structures Painting Council (SSPC):
 - SP2 Hand Tool Cleaning.
 - SP3 Power Tool Cleaning.
 - Paint 12 Cold-Applied Asphalt Mastic (Extra Thick Film).
- J. BS EN 1991 Code of practice for wind loads.
- K. BS 6399-2 Loading for buildings. Code of practice for wind loads.
- L. Centre for Window and Cladding Technology (CWCT).
 - Standard for systemized building envelopes.
- M. All applicable local codes, requirements, regulations, etc. of Authorities having Jurisdiction.

Note: Contractor shall note that he shall keep all the referenced standards on the site and shall provide the Engineer with the requested referenced standard as and when requested.



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ALUMINUM GLASS DOORS

PART 1: GENERAL SPECIFICATIONS

Comply with all applicable requirements, standards and codes specified in Guidelines for Design and Construction of Health Care Facilities, 2010 Edition published by Facility Guidelines Institute (also known as AIA/AAH Guidelines).

1. SUMMARY

A. Work of this section, as indicated on the drawings and specified herein, pertains to the fabricating, furnishing and installing of Aluminum framed doors.

B. REFERENCES

A. The minimum standards for products specified in this section shall be including as under but not limited to the following. Except as otherwise specified herein, perform work in accordance with specifications, codes and standards cited therein, and their latest editions (unless noted otherwise and approved by the Engineer), revisions, applicable addenda and supplements. Where there is conflict between the referenced standards the most stringent of the conditions/requirements shall be applicable, at the sole discretion of the Engineer

1. SASO – Saudi Arabian Standards Organization.

- SASO 79 Aluminum and aluminum alloys products for architectural application Part 1: Sheets, strips, bars and structural sections.
- SASO 80 Testing methods for aluminum and aluminum alloys products for building purposes Part 1: Sheets, strips, bars and structural section.
- SASO 1032 Methods of test for aluminum windows and doors.
- SASO 1034 Aluminum doors.

2. AAMA - American Architectural Manufacturer Association

- AAMA 101 Aluminum Prime windows and Sliding Glass Doors
- AAMA 603.8 Pigmented Organic Coating on Extruded Aluminum
- AAMA 605.2 High Performance Organic Coatings on Architectural Extrusions and Panels
- AAMA 606.1 Color Powder Coating / Anodic Finishes for Architectural Aluminum.
- AAMA 607.1 Clear Powder Coating / Anodic Finishes for Architectural Aluminum.
- AAMA 701.2 Voluntary Specification for Pile Weather Stripping.



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3. AA - Aluminum Association

• Aluminum Association Designation System for Aluminum Finishes

4. ANSI - American National Standards Institute:

A134.1 Specification for Aluminum Prime windows.

5. ASTM – ASTM International:

- ASTM B 136 Stain Resistance of Powder Coating / Anodic Coatings on Aluminum.
- ASTM B 137 Weight of Coatings on Powder Coated / Anodically Coated Aluminum.
- ASTM B 209 Aluminum and Aluminum-Alloy Sheet and Plate.
- ASTM B 211 Aluminum and Aluminum-Alloy Bars, Rods and Wire.
- ASTM B 221 Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes and Tubes.
- ASTM B 244 Thickness of Anodic Coatings on Aluminum with Eddy-Current Instrument.
- ASTM D 2287 Non-Rigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds.
- ASTM D 3656 Insect Screening and Louver Cloth Woven From Vinyl-Coated Glass fiber Yarn
- ASTM E 283 Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors
- ASTM E 330 Structural Performance of Exterior Windows, Curtain Walls and Doors Under the Influence of Wind Loads.
- ASTM E 331 Water Penetration of Exterior Windows, Curtain Walls and Doors by Uniform Static Pressure Difference Loads.
- ASTM E 547 Water Penetration of Exterior Windows, Curtain Walls and Doors by Cyclic Static Air Pressure Difference Loads
- ASTM F 468 Nonferrous Bolts, Hex Cap Screws, and Studs for General Use.

6. AWS - American Welding Society:

- D1.1 Structural Welding Code, Steel
- D1.2 Structural Welding Code, Aluminum

7. SMA - Screen Manufacturers Association.

- SMA 1004 Specifications for Aluminum Tubular Frame Screens for Doors (ANSI)
- SMA 1201 Specifications for insect screens for windows, sliding doors, and swing doors.



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ALUMINUM GLASS WINDOW

PART 1: GENERAL SPECIFICATIONS

Comply with all applicable requirements, standards and codes specified in Guidelines for Design and Construction of Health Care Facilities, 2010 Edition published by Facility Guidelines Institute (also known as AIA/AAH Guidelines).

1. SUMMARY

A. Work of this section, as indicated on the drawings and specified herein, pertains to the fabricating, furnishing and installing of Aluminum framed windows.

B. REFERENCES

A. The minimum standards for products specified in this section shall be including as under but not limited to the following. Except as otherwise specified herein, perform work in accordance with specifications, codes and standards cited therein, and their latest editions (unless noted otherwise and approved by the Engineer), revisions, applicable addenda and supplements. Where there is conflict between the referenced standards the most stringent of the conditions/requirements shall be applicable, at the sole discretion of the Engineer

1. SASO – Saudi Arabian Standards Organization.

- SASO 79 Aluminum and aluminum alloys products for architectural application Part 1: Sheets, strips, bars and structural sections.
- SASO 80 Testing methods for aluminum and aluminum alloys products for building purposes Part 1: Sheets, strips, bars and structural section.
- SASO 1032 Methods of test for aluminum windows and doors.
- SASO 1033 Aluminum windows.

2. AAMA - American Architectural Manufacturer Association

- AAMA 101 Aluminum Prime windows and Sliding Glass Doors
- AAMA 603.8 Pigmented Organic Coating on Extruded Aluminum
- AAMA 605.2 High Performance Organic Coatings on Architectural Extrusions and Panels
- AAMA 606.1 Color Powder Coating / Anodic Finishes for Architectural Aluminum.
- AAMA 607.1 Clear Powder Coating / Anodic Finishes for Architectural Aluminum.
- AAMA 611 Specification for Anodized Architectural Aluminum.
- AAMA 701.2 Voluntary Specification for Pile Weather Stripping.
- AAMA 2604 Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coating on Aluminum Extrusions and Panels



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3. AA - Aluminum Association

Aluminum Association Designation System for Aluminum Finishes

4. ANSI - American National Standards Institute:

 A134.1 Specification for Aluminum Prime windows.

5. ASTM – ASTM International:

- ASTM B 136 Stain Resistance of Powder Coating / Anodic Coatings on Aluminum.
- ASTM B 137 Weight of Coatings on Powder Coated / Anodically Coated Aluminum.
- ASTM B 209 Aluminum and Aluminum-Alloy Sheet and Plate.
- ASTM B 211 Aluminum and Aluminum-Alloy Bars, Rods and Wire.
- ASTM B 221 Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes and Tubes.
- ASTM B 244 Thickness of Anodic Coatings on Aluminum with Eddy-Current Instrument.
- ASTM D 2287 Non-Rigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds.
- ASTM D 3656 Insect Screening and Louver Cloth Woven From Vinyl-Coated Glass fiber Yarn
- ASTM E 283 Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors
- ASTM E 330 Structural Performance of Exterior Windows, Curtain Walls and Doors Under the Influence of Wind Loads.
- ASTM E 331 Water Penetration of Exterior Windows, Curtain Walls and Doors by Uniform Static Pressure Difference Loads.
- ASTM E 547 Water Penetration of Exterior Windows, Curtain Walls and Doors by Cyclic Static Air Pressure Difference Loads
- ASTM F 468 Nonferrous Bolts, Hex Cap Screws, and Studs for General Use.

6. AWS - American Welding Society:

- D1.1 Structural Welding Code, Steel
- D1.2 Structural Welding Code, Aluminum

7. SMA - Screen Manufacturers Association

- SMA 1004 Specifications for Aluminum Tubular Frame Screens for Windows (ANSI)
- SMA 1201 Specifications for insect screens for windows, sliding doors, and swing doors.



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AUTOMATIC SLIDING DOOR

PART 1: GENERAL SPECIFICATIONS

Comply with all applicable requirements, standards and codes specified in Guidelines for Design and Construction of Health Care Facilities, 2010 Edition published by Facility Guidelines Institute (also known as AIA/AAH Guidelines).

1. SUMMARY

A. Work of this section, as indicated on the drawings and specified herein, pertains to the fabricating, furnishing and installing of Automatic sliding door.

B. REFERENCES

A. The minimum standards for products specified in this section shall be including as under but not limited to the following. Except as otherwise specified herein, perform work in accordance with specifications, codes and standards cited therein, and their latest editions (unless noted otherwise and approved by the Engineer), revisions, applicable addenda and supplements. Where there is conflict between the referenced standards the most stringent of the conditions/requirements shall be applicable, at the sole discretion of the Engineer

1. SASO – Saudi Arabian Standards Organization.

- SASO 1032 Methods of test for aluminum windows and doors
- SASO 1034 Aluminum doors.

2. AAMA - American Architectural Manufacturer Association

AAMA 101 Aluminum Prime windows and Sliding Glass Doors

3. ANSI - American National Standards Institute:

A.156.10-85 Powder Coated Pedestrian Doors (BHMA 1601)

5. ASTM – ASTM International:

- ASTM B 211 Aluminum and Aluminum-Alloy Bars, Rods and Wire.
- ASTM B 283 Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors.
- ASTM E 330 Structural Performance of Exterior Windows, Curtain Walls and Doors Under the Influence of Wind Loads.
- ASTM E 413 Classification for Determination of Sound Transmission Class.
- ASTM E 547 Water Penetration of Exterior Windows, Curtain Walls and Doors by Cyclic Static Air Pressure Difference Loads



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FRAMELESS GLASS PANELS

PART 1: GENERAL SPECIFICATIONS

Comply with all applicable requirements, standards and codes specified in Guidelines for Design and Construction of Health Care Facilities, 2010 Edition published by Facility Guidelines Institute (also known as AIA/AAH Guidelines).

1. SUMMARY

A. Frameless Glass Doors including perimeter gasketting and weather stripping as required, as specified and as shown on the drawings.

2. REFERENCES

A. The minimum standards for products specified in this section shall be including as under but not limited to the following. Except as otherwise specified herein, perform work in accordance with specifications, codes and standards cited therein, and their latest editions (unless noted otherwise and approved by the Engineer), revisions, applicable addenda and supplements. Where there is conflict between the referenced standards the most stringent of the conditions/requirements shall be applicable, at the sole discretion of the Engineer.

- ASTM A167 Standard Specification for Stainless and Heat-Resisting Chromium- Nickel Steel Plate, Sheet and Strip.
- ASTM A 240 Standard specification for Chromium and Chromium-nickel stainless steel plate, sheet, and strip pressure vessels and for General Application.
- ASTM A 666 Standard Specification for Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar
- ASTM B 221 Standard Specification for Aluminum and Aluminum-Alloy ExtrudedBars, Rods, Wire, Shapes, and Tubes.
- ASTM C 920 Standard Specifications for Elastomeric Joint Sealants.
- ASTM C 1036 Standard Specification for Flat Glass.
- ASTM C 1048 Standard Specification for Heat Treated Flat Glass-Kind HS, KindFT Coated and Uncoated Glass.
- NAAMM Metal Finishes Manual; National Association of Architectural Metal Manufacturers.

B. All applicable local codes, requirements, regulations, etc. of Authorities having Jurisdiction. Note: Contractor shall note that he shall keep all the referenced standards on the site and shall provide the Engineer with the requested referenced standard as and when requested.



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ALUMINUM COMPOSITE PANEL

PART 1: GENERAL SPECIFICATIONS

Comply with all applicable requirements, standards and codes specified in Guidelines for Design and Construction of Health Care Facilities, 2010 Edition published by Facility Guidelines Institute (also known as AIA/AAH Guidelines).

1. SUMMARY

A. Work of this section, as indicated on the drawings and specified herein, pertains to the design, fabricating, furnishing and installing of aluminum composite panel.

2. REFERENCES

A. The minimum standards for products specified in this section shall be including as under but not limited to the following. Except as otherwise specified herein, perform work in accordance with specifications, codes and standards cited therein, and their latest editions (unless noted otherwise and approved by the Engineer), revisions, applicable addenda and supplements. Where there is conflict between the referenced standards the most stringent of the conditions/requirements shall be applicable, at the sole discretion of the Engineer.

B. Aluminum Association:

- AA ASM-35 Specifications for Aluminum Sheet Metal Work in Building Construction, Section 5.
- C. American Society of Civil Engineers:
 - ASCE 7 Minimum Design Loads for Buildings and Other Structures.

D. American Society for Testing and Materials

- ASTM A666 Standard Specification for Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.
- ASTM A755/A755M Standard Specification for Steel Sheet, Metallic Coated by the Hot-Dip Process and Pre painted by the Coil-Coating Process for Exterior Exposed Building Products.
- ASTM A792/A792M Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process.
- ASTM A924/A924M Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process.
- ASTM B209 Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate.
- ASTM B209M Standard Specification for Aluminum and Aluminum-Alloy Sheet



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and Plate (Metric).

•	ASTMC177	-	Standard Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded- Hot-Plate Apparatus.
•	ASTM C665	-	Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing.
•	ASTMD1621	-	Standard Test Method for Compressive Properties of Rigid Cellular Plastics.
•	ASTMD1622	-	Standard Test Method for Apparent Density of Rigid Cellular Plastics.
•	ASTMD2482	-	StandardTestMethodforSurfaceStrengthofPaper(WaxPick Method).
•	ASTME84	-	Standard Test Method for Surface Burning Characteristics of Building Materials.
•	ASTME96	-	Standard Test Methods for Water Vapor Transmission of Materials.

Standard Test Method for Structural Performance of Exterior

Windows, Curtain Walls, and Doors by Uniform Static Air

ASTM E413 - Standard Classification for Rating Sound Insulation.

Pressure Difference.

E. BS EN 1991 Code of practice for wind loads.

ASTME330

- F. All applicable local codes, requirements, regulations, etc. of Authorities having Jurisdiction.
 - Flexural elasticity (ASTM C393)
 4060kg/mm2
 - Mechanical properties of skin aluminum (3105-H14)
 Tensile strength (ASTM E8) 15.5 kg/mm2
 - Deflection temperature
 116oC (109oC in 6mm)
 - Sound transmission loss (ASTM E90) 26 STC



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STRUCTURAL STEEL

PART 1: GENERAL SPECIFICATIONS

Comply with all applicable requirements, standards and codes specified in Guidelines for Design and Construction of Health Care Facilities, 2010 Edition published by Facility Guidelines Institute (also known as AIA/AAH Guidelines).

1. SUMMARY

A. Design, engineering, supply, fabrication, installation and test of Structural steel works, accessories, complete with reinforcing, shims, anchors, and attachment devices, etc. as specified and as shown on drawings.

2. REFERENCES

A. The minimum standards for products specified in this section shall be including as under but not limited to the following. Except as otherwise specified herein, perform work in accordance with specifications, codes and standards cited therein, and their latest editions (unless noted otherwise and approved by the Engineer), revisions, applicable addenda and supplements. Where there is conflict between the referenced standards the most stringent of the conditions/requirements shall be applicable, at the sole discretion of the Engineer.

- B. The requirements contained in the latest edition of the following codes and standards shall form a part of these CRITERIA, in the manner and to the Extent specified herein.
 - IBC INTERNATIONAL BUILDING CODE 2009
 - AISC 7-05 MINIMUM DESIGN LOADS FOR BUIDINGS
 - AISC ALLOWABLE STRESS DESIGN OF SIMPLE SHEAR CONNECTION
 - AISC 13th Ed. ALLOWABLE STRESS DESIGN OF SIMPLE SHEAR CONNECTION
 - AISC 303-05 CODE OF STANDARD PRACTICE FOR STEEL BUILDING AND BRIDGE
 - ANSI/AWS D1.1 STRUCTURAL WELDING CODE- STEEL
 - BSI BRITISH STANDARDS INSTITUTE
 - UBC UNIFORM BUILDING CODE
 - ASCE AMERICAN SOCIETY OF CIVIL ENGINEERS
 - STEEL WORK (DESIGN TO LIMIT STATE THEORY)
 - ADVANCE CIVIL INFRASTRUCTURE MATRIALS
 - STRUCTURAL STEEL DESIGNERS HANDBOOK
 - BUILDING DESIGN AND CONSTRUCTION



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ASTM American Society for Testing and Materials

WOODEN AND VENEER ARCHITECTURE

1. Veneer Cut Types and pattern





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2. Qualities of Wood

Timber is the type of wooden material used for construction and furniture. Best quality timber comes from matured trees. However, to fulfill its function, timber needs to have certain qualities. Additionally, it needs to be devoid of any defects or imperfections.

1) Appearance:

Freshly cut timber gives off a sweet smell and shining appearance, which are signs of high quality.

2) Color:

It should also have a dark color. Light color usually indicates less strength.

3) Durability:

High-quality timber is remarkably durable. It should be resistant to climatic changes, pests such as termites, and fungal attacks. There are <u>5 classes</u> of natural durability to resistance against wood-destroying fungi.

- Class 1 Very Durable
- Class 2 Durable
- Class 3 Moderately Durable
- Class 4 Slightly Durable
- Class 5 Not Durable

4) Elasticity:

Elasticity allows the wood to regain its original shape with maximum accuracy. This property plays a crucial role if the wood is to be used to make sports equipment.

5) Fibers:

The fibers should be straight, compact, and firm. Wood with twisted fibers possesses little strength, as opposed to wood with straight fibers.

6) Fire Resistance:

The wood should be resistant to fire. Usually, the denser the wood, the higher the resistance.

7) Hardness:

It should withstand deterioration due to mechanical wear and tear and physical abrasion.

8) Shape:

High-quality timber will always retain its shape and structural integrity during the seasoning or conversion process.

9) Sound:

When struck, a high-quality timber produces a clear ringing. A dull heavy sound, on the other hand, is an indication of internal decay.

10) Strength:



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It should be able to withstand structural loads, especially in construction.

11) Toughness:

It should be able to endure shocks and vibrations. Usually, woods with narrow annual rings are the toughest.

12) Water Permeability:

Timber should have low water permeability. If the wood has higher permeability, it will readily absorb moisture, leading to rapid decay.



13) Weight:

Usually, heavy timbers are the toughest and hardest.

14) Workability:

The timber needs to be easily workable. Woods with a high resin content often tend to be less workable as they clog the teeth of the saw

3. Molding

Spliced and cut timber is then molded to achieve the desired shapes and sizes.



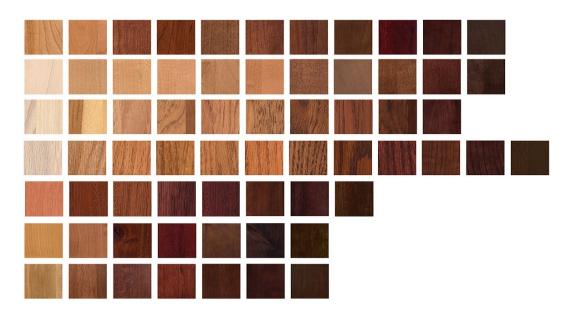


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4. Some kind of wood and veneer:







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GENERAL STANDARDS

CABLE MANAGEMENT SYSTEM and ELECTRIC PANEL BOARD

SR	DESCRIPTION	STANDARDS	REMARKS
GEN	IERAL		
1.	Metallic Cable Tray shall be manufactured in accordance with NEMA VE-01 or equivalent IEC Standard	NEMA VE-01	COMPLY
2.	Metallic Cable Tray shall be designated as a mechanical support for standard approved or raceway and not intended to be a walking for personnel.	NEMA VE-01 24TMSS-01	COMPLY
DESIGN CRITERIA			
3.	Metallic Cable Tray shall have suitable strength and rigidity to provide adequate support without undue sag and shall not have sharp edges, burse or projection that can be damage the cable insulation or jackets	NEMA VE-01	COMPLY
4.	Allowable load capacity of metallic cable tray shall be that static weight of cable plus and allowance of 20% square. A concentrated static load at mid span shall withstand 890 N static loads without collapse.	NEMA VE-01	COMPLY
5.	The metallic cable tray safety factor shall be at least 1.5. The next nearest higher tray designation for NEMA VE-01 shall be selected when the allowable load capacity falls within NEMA range.	NEMA VE-01	COMPLY

MATERIALS



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GENERAL STANDARDS

7. 6.	Pre-Galvanized Steel: Straight section and Ladder tray shall be pre-fabricated structure true covers shall be mill galvanized in accordance of two specific process with AST MACCO with Section 150-225 or 300 mill as per NEMA CE-01	ASTM A653 NEMA VE-01	COMPLY COMPLY
	Hot Dip Galvanized Steel: All metallic cable		
8.	trays shall be made from structural quality steel and shall be hot dip galvanized after fabrication in accordance with ASTM A123/A123M. Coating grade 65 with an average zinc coating weight of 460 g/m² per side or coasting thickness of 0.065 mm.	ASTM A123 ASTM A123M ASTM A153	COMPLY
9.	Aluminum: Cable Tray straight section and covers shall be made from Alloy 1050-H24 and Cable Ladder straight section side rail and rungs shall be made from Alloy 6063-T6.	Alloy 1050-H24 Alloy 6063-T6	COMPLY
10	Hardware Finish: Hardware finish shall be electro galvanized zinc as per ASTM B633	ASTM B633	COMPLY
11	<u>Finish Touchup:</u> Zinc rich paint that is used for touchup shall meet the requirement ASTM A780.	ASTM A780	COMPLY
TES	ST		
12.	<u>Deflection Test:</u> Deflection test Shall be conducted as per NEMA VE-01 and maximum deflection shall be restricted to 12 mm.	NEMA VE-01	COMPLY PLEASE CHECK K.S.U LABORATORY TEST REPORT
13.	Electrical Continuity Test: Electrical continuity test shall be as per NEMA VE-01. The net resistances of the splice connections shall be exceed 330 $\mu\Omega$ (micro ohms).	NEMA VE-01	COMPLY PLEASE CHECK K.S.U LABORATORY TEST REPORT
14.	Galvanized Test: Galvanizing test shall be in accordance with ASTM A90/A90M	ASTM A90 ASTM A90M	COMPLY



5– QUALITY DOCUMENTS



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QUALITY DOCUMENTS

A. QUALITY POLICY

The continuous Policy of DAR Metal Industries is to provide high quality, professional and efficient products to ensure the satisfaction of all and of all requirements of our clients. This achievement will result in securing efficiency, a strong customer focus and enhancement of long-term sustainability of and profitability within the Organization.

The Management Team will show leadership and commitment, and bear the responsibility for establishing, implementing, integrating and maintaining the Quality Management System.

We undertake to ensure sufficient resources are made available within the Organization to achieve this. We undertake to ensure through communication, engagement, practical example and training that Quality is the aim of all members of DAR Metal Industries.

Through direction and support, each employee will have a proper understanding of the importance of Quality Management System, their responsibility to contribute to its effectiveness, and its direct relevance to the success of DAR Metal Industries.

Equally, every employee is responsible for, and will be trained to perform the duties required by his specific role.

DAR Metal Industries has a Policy of promoting continual improvement and setting of our Quality Management Plan in line with the framework laid down within ISO 9001:2015 Standard. These plan will address the risks and opportunities within the Organization as determined by Top Management.

We hereby certify that our Quality Manual and the standardized company Quality Processes & Procedures manuals accurately describes the Quality System in use within DAR Metal Industries to meet the requirements of ISO 9001:2015.

The Quality Management System will be monitored, measured, evaluated and enhanced regularly under the Top Management's ultimate responsibility, with regular reporting and communication of the status and effectiveness at all levels.

MOHAMMAD SALMAN

General Manager



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B. ISO





Quality Management System

Certificate of Approval

This is to certify that the QMS of

DAR Metal Industries

PO Box 250183, Riyadh 11391, Saudi Arabia

Has been assessed and found to meet the requirements of

ISO 9001:2015

This certificate is valid for the following scope of operations:

Fabrication and Installation of Aluminum Windows, Doors, Structural Glazing, Cladding, Curtain Walls, Structural Steel and Stainless-Steel Works

Authorised by:

Month

Stan Wright Director

Date of Certificate Issue: 06 February 2021 Certificate Valid Until: 07 December 2023

Recertification audit before 08 November 2023. Certified Since 08 December 2017.

This certificate is the property of SN Registrars (Holdings) Limited and remains valid subject to satisfactory annual Surveillance audits.

SN Registrars (Holdings) Limited Certificate Number: DAS 45681740/31/Q Rev: 002

Registration House, 22b Church Street, Rushden, Northamptonshire, NN10 9YT, UK

Tel: +44 (0) 1933 381859

Email: enquiries@dascertification.co.uk
Web: www.dascertification.co.uk

Company number: 07659067









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CERTIFICATION

Quality Management System

Certificate of Approval

This is to certify that the QMS of

Dar Metal Industries (Wood Division)

PO Box 250183, Riyadh 11391, Saudi Arabia

Has been assessed and found to meet the requirements of

ISO 9001:2015

This certificate is valid for the following scope of operations:

Design and Manufacturing of Furniture, Wall Cladding, Ceiling, Interior Decoration, Wooden Flush Doors, Panel Doors, Folding Doors and Fire Rated Doors; Folding Partition, Kitchen Cabinets, Closet Wardrobe, House Hold, Office & Post Formed Furniture; Stair Case, Handrails & Wooden Windows, Wood Skirting and Profiled Wooden Molding

Authorised by:

Munte

Stan Wright Director

Date of Certificate Issue: 24 February 2019 Certificate Valid Until: 23 February 2022

Recertification audit before 24 January 2022. Certified since 24 February 2019.

This certificate is the property of SN Registrars (Holdings) Limited and remains valid subject to satisfactory annual Surveillance audits.

SN Registrars (Holdings) Limited Certificate Number: DAS 86405255/31/Q Rev: 001

Registration House, 22b Church Street, Rushden, Northamptonshire, NN10 9YT, UK

Tel: +44 (0) 1933 381859

Email: enquiries@dascertification.co.uk
Web: www.dascertification.co.uk
Company number: 07659067







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C. OHSAS

DAS CERTIFICATION



Occupational Health & Safety Management System

Certificate of Approval

This is to certify that the OHSMS of

DAR Metal Industries

PO Box 250183, Riyadh 11391, Saudi Arabia

Has been assessed and found to meet the requirements of

ISO 45001:2018

This certificate is valid for the following scope of operations:

Fabrication and Installation of Aluminum Windows, Doors, Structural Glazing, Cladding, Curtain Walls, Structural Steel and Stainless-Steel Works

Authorised by:

Should

Stan Wright Director

Date of Certificate Issue: 03 February 2021 Certificate Valid Until: 02 February 2024

Recertification audit before 03 January 2024. Certified since 03 February 2021.

This certificate is the property of SN Registrars (Holdings) Limited and remains valid subject to satisfactory annual Surveillance audits.

SN Registrars (Holdings) Limited Certificate Number: DAS 88122284/31/O Rev: 003

Registration House, 22b Church Street, Rushden, Northamptonshire, NN10 9YT, UK

Tel: +44 (0) 1933 381859

Email: enquiries@dascertification.co.uk

Web: <u>www.dascertification.co.uk</u> Company number: 07659067







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D. QUALITY MANUAL

Due to the density of the company QMS Manual following ISO 9001:2015 format, it is requested separately from this Pre-Qualification document. For purposes of evaluation the QMS Manual Section briefs are presented as follows:

Section 0: Introduction

This section provides the Table of Contents or a brief 'Index' following the ISO 9001:2015 format where one will have 10 Sections indicated.

Section 1: Scope

This section defines the scope of the ISO 9001:2015 standard as per DAR Metal Industries' requirement. In summary, the scope specifies requirements on the QMS of DMI.

Section 2: Normative References

The supporting standard referenced in ISO 9001:2015 and is indispensable for its application is ISO 9000:2015 which covers terminology and fundamentals. This and other supporting standards to their respective field comprises the normative references.

Section 3: Terms and Definitions

Terminology used throughout this standard comes directly from ISO 9000:2015, Quality management systems – Fundamentals and vocabulary.

Section 4: Context of DAR Metal Industies

In implementing the Quality Manual System (QMS), the first step for ISO 9001 requirements is to thoughtfully align DAR Metal Industries' business objectives and intent with the QMS. Determine external and internal issues, the needs and expectations of interested parties, quality management system scope and its processes.

Clause 4.1: Understanding DAR Metal Industries and Its Context

One must establish the aim of DAR Metal Industries, nature of business, and even identify the strengths, weaknesses, threats and opportunities. Organizations are to assess both internal and external influences in formulating and implementing a quality management system. In addition to traditional customer, economic and competitive factors, it notes that these influences can include how laws, technical developments and even political/cultural/social changes might impact the mission of DAR Metal Industries.

Clause 4.2: Understanding the Needs and Expectations of Interested Parties

This requirement addresses the desires and demands of all those who may have interest in DAR Metal Industries and could impact its mission and who, in turn, would influence its quality management system. One should also list out risks associated with stakeholders/interested parties. It



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asks those seeking <u>ISO 9001:2015 certification</u> to have an ongoing system for determining these interested parties and their requirements.

Clause 4.3: Determining the Scope of the Quality Management System

Defining the scope means to identify the boundaries of the QMS of which DAR Metal Industries will implement and get certified. As ISO 9001 is a generic standard, not all requirements may apply to DAR Metal Industries, this is where one must identify if requirements cannot be applied; one must justify the requirements that cannot be applied.

Because of the above more wide-ranging franchise, the standard requires the <u>scope of the QMS</u> to potentially be widened to include how the needs of those <u>relevant groups</u> noted above can be addressed within the QMS as it delivers its products and services.

The scope of the QMS must be <u>documented</u> and centered around DAR Metal Industries' supplied services and products.

Clause 4.4: Quality Management System and Its Processes

Because the ISO 9001:2015 standard maintains the <u>process approach</u> from previous revisions (including the need for stated and verified inputs, outputs and constant improvement of the delivery process in between), it requires understanding and control of the order of each phase in the <u>QMS</u> processes and how one element affects another including:

- Measures used to gauge effectiveness
- How those measurements will be taken
- What criteria will be used to indicate success
- How to analyze the process so that it can be continuously optimized to better achieve its goals

A process is needed for determining what capabilities, <u>support</u> and investment will be needed and what by what means this will be provided including:

- Who will be assigned to execute each phase and how these people will be empowered
- Determine both what may threaten execution of the process, and what benefits may come from proper process execution
- Documenting and updating the process, if necessary, and making it available to all involved

Section 5: Leadership

Section 5 of the ISO 9001:2015 requirements covers leadership responsibility. Top management must demonstrate leadership and commitment, establish and communicate a quality policy, and ensure responsibilities and authorities are assigned, communicated and understood.

Section 5.1: Leadership and Commitment

The 2015 standard is similar to 2008 concerning <u>management commitment and responsibility</u> with four exceptions.



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- 1. Quality management <u>can no longer be delegated</u>. DAR Metal Industries' leaders are responsible for the QMS being <u>implemented</u> and effective.
- 2. The established <u>quality policy</u> and <u>quality objectives</u> must be compatible with the context and strategic direction of DAR Metal Industries.
- 3. Leadership must ensure integration of the QMS into DAR Metal Industries' <u>business</u> <u>processes</u>.
- 4. Leadership must assign the responsibilities and authorities for <u>ensuring that processes are</u> delivering their intended outputs.

Expanding upon this, this section requires organization leadership to:

- Implement the <u>process approach</u> and <u>risk-based thinking</u>
- Provide the necessary <u>support</u> to fully implement and <u>sustain the QMS</u>
- Communicating to DAR Metal Industries the importance of conforming to QMS requirements
- Ensuring the QMS meets its goals
- Engage, direct, and support individuals contributing to the QMS (i.e. Provide employees with training, get employees involved)
- Create a culture of continuous improvement

An important distinction made by this section now broadens the idea of a "business" to virtually any type of organization that wishes to use ISO 9001 as its quality management system including non-profit and government entities.

Leadership must demonstrate their commitment to customer focus, particularly by fully understanding and monitoring <u>customer requirements and satisfaction</u>. The requirements for Leadership regarding customer focus include:

- Determine, understand and consistently meet customer and applicable statutory and regulatory requirements
- Determine and address <u>risks</u> and opportunities around product and service conformity and enhancing customer satisfaction
- Maintain focus on enhancing customer satisfaction

Section 5.2: Policy

Leadership is to establish, communicate and enforce a quality policy that accomplishes the following:

- Is in line with the purpose, context, and strategic direction of DAR Metal Industries
- Provides a framework for quality objectives
- Includes a commitment to satisfy applicable requirements
- Includes a commitment to continual improvement

Section 5.3: Organizational Roles, Responsibilities and Authorities

Responsibilities and authorities for relevant roles must be assigned, communicated and understood within DAR Metal Industries. Specifically, roles that impact DAR Metal Industries' ability to meet the <u>requirements of 9001:2015</u>, ensure <u>processes</u> are delivering their intended outputs, report <u>QMS</u>



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<u>performance</u> and <u>improvement</u>, <u>plan</u> and implement changes to the QMS, and promote customer focus.

Section 6: Planning

Clause 6 of the ISO 9001:2015 requirements covers Organizational Quality Management System planning to address organizational risks, opportunities, changes and quality objectives.

Clause 6.1: Actions to Address Risks and Opportunities

Building upon the need to include the influence of the wider elements of DAR Metal Industries (See Section 4: Context of DAR Metal Industries), planning now fully embraces the <u>risk and opportunity management concept</u>. This is to be implemented as a key activity to achieve quality goals on a continual basis, including an evaluation of the risk management process and a priority/scaling of when, how, where and to what level it should be applied.

Clause 6.2: Quality Objectives and Planning to Achieve Them

This subsection builds upon an accurate definition and plan to achieve specific <u>quality objectives</u> including:

- Being directly driven by the quality policy itself
- More accurate measuring, monitoring and updating
- Being applied to ensure product and service consistency and customer satisfaction
- Having a sufficiently wide scope to ensure quality performance success
- Specific quality objective <u>documentation</u>

There is to be a conscious approach to changing the QMS itself, using a <u>controlled process</u> that constantly considers the reason and impacts of the considered change, as well as how it may affect the level and allocation of resources and assignments

The standard requires taking the general concepts of planning into the operations realm by defining the needs associated with service or product provision, creating supportive <u>processes</u>, determining customer acceptance criteria and the needed assets to ensure compliance with quality standards.

Clause 6.3: Planning of Changes

When changes to the QMS are needed, they must be carried out in a planned manner. Examples of QMS changes include plans to transition from ISO 9001:2008 to 9001:2015 or make improvements to the existing QMS. Risks, resources needed, re-assignment of employee responsibility and the integrity of the QMS all need to be considered with developing plans for implementing changes.

Section 7: Support

Clause 7 of the ISO 9001:2015 requirements covers the resources needed for the QMS this covers: providing resources, ensures employees are competent and aware, and includes documented information to support the quality management system.

Clause 7.1: Resources



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This section takes a broad view of <u>items needed to realize</u> the <u>requirements of ISO 9001:2015</u>, specifically calling for support in these critical areas:

- o What resources on hand vs. what needs to be procured including:
 - labor/skills
 - plant or office facilities/utilities
 - information technology/communications
 - transportation/logistics
 - equipment
 - working conditions/environment (including physical and interpersonnel emotional, intellectual, and motivational issues)
- Measuring the type, level, scope, continuity and suitability of resources including ongoing justification of their need.
- Calibrating or verifying monitoring and measuring resources that affect the conformity of products and services.
- Obtermining and maintaining organizational knowledge such as backing up <u>electronic</u> <u>documents</u>, records, or systems and documenting essential tribal knowledge.

Clause 7.2: Competence

The aptitude of those who execute QMS processes need to be assessed against the requirements for the tasks, and any deficiencies be addressed through personnel <u>training</u>, exposure, outsourcing or reassignment.

Clause 7.3: Awareness

The standard requires that everyone, not just those who administer the QMS, become familiar with its <u>policies</u> and <u>objectives</u> and know what they must do to achieve its goals, including what happens if they don't adequately meet these requirements.

Clause 7.4: Communication

A <u>formal plan</u> and activities for <u>informing DAR Metal Industries</u> about the QMS needs to include:

- Who needs to know about each specific QMS element
- How and when that communication will take place
- And who is responsible for the information being transmitted

Clause 7.5: Documented Information

The nature of <u>documentation</u> has been expanded in order to both meet that which is required by the standard, but also what is needed by DAR Metal Industries itself to practically implement the QMS. For example, one do not need a <u>documented procedure</u> for every <u>process</u>, but may need one for more complex processes. The extensiveness of that documentation will vary based on a variety of factors (i.e. size, mission, products, services, sophistication, etc.). It does provide these specific documentation criteria:



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- It must include a means for proper description including its source, purpose, change history, review/approvals and the method of communicating (text, audio, video, pictorial, multimedia, interactive, etc.)
- A means must be provided to <u>formally manage the documentation</u>, balancing the need for access versus security
- Going further, there must be a plan and approach governing documentation dissemination (what, when, and where documentation can be accessed and by whom), integrity/validation, revision, approval, storage and destruction (if applicable)

Much of this criteria can be met using <u>document control software</u> to help one manage all the <u>documented information</u>. Some ERP or MRP systems include document control capabilities. The most basic method used for document control is maintaining on a shared network with restricted editing functionality and updates managed manually. Many organizations will assign document control responsibilities to a designated Document Controller.

Section 8: Operation

Clause 8 covers the plan and control processes needed to meet the requirements for products and services (design and development, external providers, production and service provision, release of products and services, nonconforming outputs).

Clause 8.1: Operational planning and control

As with previous versions of the standard, <u>ISO 9001:2015</u> requires that the quality <u>planning</u> is used in ongoing organizational management. This section on operational management is one of the longest in the standard and requires:

- <u>Documentation</u> of requirements for each of DAR Metal Industries' specific products or services
- An equally specific benchmark for measuring all operational <u>processes</u> and resulting product/service suitability or "acceptance"
- An assessment of required resources to achieve the above
- Meeting product/service prerequisites through all actions
- Proof of resulting product/service consistency
- The result of any <u>quality management process</u> be applicable to all DAR Metal Industries' actions, such that both anticipated and unanticipated changes can be dealt with whether under direct or indirect organizational control (as when subcontractors or subassembly <u>suppliers</u> are used)

Clause 8.2: Requirements for Products and Services

Expanding on the need for specification of product/service needs, the standard breaks down the process of requirement determination into the following:

 Having a system for robust, ongoing customer dialog for general information, order/change orders, <u>measuring performance</u>, complaint/discrepancy handling and use/care of customersupplied assets – including a plan for dealing with any out-of-bound or unsatisfactory results



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- Definition of product/service needs must include requirements based on laws, regulations or even organizational dictates and that these requirements can be met
- A formal review must be conducted to determine if the above product/service requirements can be met before making any type of supply commitment
- The above review results be documented, especially any customer requirement changes, and that the proper personnel be made aware of any changes in this area

Clause 8.3: Design and Development of Products and Services

The design and development process, service or product is a very important phase in the product life cycle. Oftentimes, the design and development greatly reflects on DAR Metal Industries' success and future. The design and development should reflect the customers/interested parties needs and requirements through the output.

If one design and develop the products and services, the design and development process is likely the most complex. It is also one of the longest clauses of the <u>ISO 9001:2015 standard</u>. Though a design and development procedure is not required there are many aspects of the design and development process that must be documented. Therefore, it is highly recommend to <u>document this process in a procedure to close any gaps that may put the certification at risk.</u>

The ISO 9001 standard requires a development process that addresses:

- The situation, time-frame, intricacy, steps involved, need for review/validation
- Who is responsible both internally and externally for product/service design/development/improvement, and what resources they need
- The level, type, frequency and means of communication and control between those personnel and entities involved in design/development, including customers/users
- What formal requirements result from the initial design specification stages and, at the end of the process, how prove that those specifications have been met by the design/development process

Delving more deeply into how to define a specific product/service design, <u>ISO 9001:2015</u> creates a process for gathering relevant guidance including:

- How the service is supposed to work (and how well), using information from similar design/development cycles
- Influences on product/service requirements including legal, regulatory and ethical, codes and standards
- Scope and type of outcomes and effects of failing to adhere to product/service performance expectations, as well as a process for resolving any conflicts or contradictions in these stated design/development expectations
- And of course, the need to document and retain the outcomes of the above process

The standard requires DAR Metal Industries to control the entire design and development cycle. DAR Metal Industries must:

• First, there be a delineation of what the process needs to achieve



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- Next, reviews/verification/validation be performed to be sure that design/development expectations and results are aligned including application/use and performance
- And that any deviations that result from these assessments be corrected and all of the above activities are correctly documented

Detailing the results of the design/development <u>planning</u> process (as part of the <u>QMS</u>), the standard dictates that:

- Design/development planning results (i.e. specifications, other <u>outputs</u>) meet the requirement definition phase in a workable way for product/service delivery including any critical aspects (i.e. for safety, longevity or performance)
- These results are measured against agreed upon expectations and are again documented properly

Special emphasis is accorded to design/development revisions during this process to ensure that:

- These changes don't compromise the original requirements
- This phase be subjected to acceptable documentation practices and rigor to include design/development revisions, formal authorization of design change, design review outcomes and any compensatory actions taken to prevent problems as a result of the change(s)

Clause 8.4: Control of Externally-Provided Processes, Products and Services

The ISO 9001 standard requires the same oversight for products, services and supporting methodologies procured outside DAR Metal Industries including:

- Externally purchased products/services must come under QMS control:
 - When they are incorporated (in part or in full) into DAR Metal Industries' own products/services
 - o When they are delivered directly to DAR Metal Industries' customers
- There must be a process, determined by DAR Metal Industries, for assessing, choosing, reviewing, improving and replacing these external suppliers against stated expectations.
- These review/adjustment processes must also be documented properly

When engaging in outsourcing, there must be a process to react to problems caused by external suppliers that preclude DAR Metal Industries from delivering upon commitments to its customers including:

- Making sure DAR Metal Industries maintains effective controls over that supplier that are delineated, include a means for accurate evaluation and are tested for effectiveness over time
- The supplier must be made by DAR Metal Industries to understand fully:
 - What it is to provide (including supporting methods, materials and equipment used to produce those products/services)
 - o How those products services will be <u>watched and assessed</u> to be acceptable or unacceptable (including on-site assessments)
 - o Any special skills, certifications, performance expectations expected of the supplier's personnel



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o How the supplier and organization are to engage one another

Clause 8.5: Production and Service Provision

Requiring management and accountability in how a service/product is produced, the standard calls for:

- Clear and documented definitions for product/service specifications, needed activities and results
- Effective step-by-step data collection and measurement to ensure that expectations are being consistently met or, if a process' stages cannot be measured accurately, then ongoing evaluation of the outputs of that process be made
- Acceptable support and surroundings for production, including selection/empowering of skilled, qualified personnel and formal methods to prevent errors caused by those personnel
- Execute actions that ensure quality during and after production/provision of services according to the QMS

With specific emphasis on key performance criteria determination and tracking, the standard requires a method for <u>determining</u>, <u>tracking</u>, <u>tracking</u> and <u>controlling</u> key performance criteria associated with service/product provision.

Whether owned by a <u>customer or external supplier</u>, there needs to be a method for taking care of assets (such as materials, components, tools, equipment, facilities, data and intellectual property) when they are under DAR Metal Industries' control, including asset <u>identification</u>, working status/condition, security/protection or location – and provide up to date documentation reflecting this care.

"After sale" operational support (such as warranties, agreed upon performance criteria, repair, recycling, etc.) shall be provided as required legally, by applicable regulation and customer communication in a manner suitable for the product/service application and life cycle, while considering any negative outcomes.

Operational support shall also include periodic <u>evaluation</u> and management of needed service/product offering changes to stay in compliance with customer/regulatory/legal expectations, including a documentation stream as well as change review results and authorizations.

Clause 8.6: Release of Products and Services

Before releasing a product or service, there must be a <u>process</u> to ensure that <u>customer expectations</u> have been met at each stage of product/service production, including documentation of formal customer approval that agreed upon product/service needs were met.

Clause 8.7: Control of Nonconforming Outputs

There must be a process to detect and correct <u>non-compliant services/products</u> before their delivery or use including a means to correct the problem, separate and return the offending product/service,



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communicate the issue to customers/users, and by gaining authorization to verify and address the non-conformity.

Non-conformance documentation must include a full description of the problem, corrective actions, any agreed upon compromises/adjustments reached with the customer, and who authorized and accepted the remedies.

Section 9: Performance Evaluation

ISO 9001 requires DAR Metal Industries' QMS to monitor, measure, analyze, and evaluate the quality management system.

Clause 9.1: Monitoring, Measurement, Analysis and Evaluation

As noted elsewhere, the standard emphasizes both <u>a process approach</u>, and the need to utilize a review or checking phase (from the <u>Plan>Do>Check>Act</u> approach.) The standard mandates determining what data needs to be collected, how that data is collected and interpreted, and what results should be acted upon from a variety of inputs at various points in the quality management process.

These results must in turn be verified (<u>audited</u>), and they must be subject to management's direct review. This <u>process</u> also must itself be evaluated for effectiveness.

Clause 9.1.2: Customer Satisfaction

ISO 9001:2015 standard states that organizations are required to meet both stated and intended needs of their customers. Data on the degree of customer satisfaction needs to be collected, analyzed and monitored to ensure customer expectations are being met. Data collection methods include surveys, direct customer communication, warranty activity and sales channel reports. The data collected can include measures around on time delivery, product/service quality, or order accuracy. The standard also wants DAR Metal Industries to identify and manage communication during the entire customer life cycle; this includes: how complaints will be addressed and solved and how customer perception and satisfaction will be monitored and improved.

Clause 9.1.3: Analysis and Evaluation

Data that reflects the performance of the QMS must be analyzed and evaluated to determine if <u>improvements</u> need to be made. Examples of data to monitor and measure include <u>customer</u> <u>satisfaction</u>, <u>nonconformities</u>, effectiveness of <u>risk management</u> and <u>external provider</u> performance.

Clause 9.2: Internal Audit

In order to confirm that the <u>QMS</u> conforms to the <u>ISO 9001:2015 standard</u> and DAR Metal Industries' standards <u>internal audits</u> must be conducted at planned intervals. A formal internal audit program needs to be established which defines the <u>methods used</u>, scope and frequency as well as assigning responsibility to objective and impartial <u>auditors</u>. The results of internal audits are used to make <u>corrections</u> and <u>improvements</u> to the QMS.



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Clause 9.3: Management Review

Data collected on QMS performance (i.e. <u>customer input</u>, <u>internal audits</u>, key quality performance indicators) and determination of any <u>support</u>, changes, or <u>improvements</u> must be <u>reviewed and discussed by top management</u> at planned intervals. Actions generated from the review must be recorded and implemented as they will be follow-up on during the next management review.

Section 10: Improvement

ISO 9001:2015 requirements for clause 10 are based around continual improvement. Select opportunities for improvement, take action against nonconformities, implement corrective actions as necessary, and continually improve the quality management system.

Clause 10.1 General

Select opportunities for improvements that will enhance <u>customer satisfaction</u> such as improvements to products or services or improving the effectiveness of the QMS.

Clause 10.2 Nonconformity and corrective action

When <u>nonconformities</u> occur, react appropriately by controlling, correcting, or dealing with the consequences. Determine what the cause (learn about <u>Root Cause Analysis</u>) is of the nonconformity and take actions to ensure the nonconformity does not recur. After implementing these corrective actions, review to ensure the effectivity. Corrective actions will often require updating <u>QMS</u> <u>processes</u> and/or <u>risks</u> and opportunities determined during <u>planning</u>. <u>Records</u> describing nonconformities, actions taken, and the results of those actions must be kept.

Clause 10.3 Continual improvement

<u>Continually improve</u> the <u>QMS</u>. Use <u>internal audits</u>, <u>management reviews</u>, or company performance metrics to help identify opportunities for improvement. Continuous improvement examples include documenting a process, updating a procedure, 5S or implementing as a Six Sigma project.



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E. HEALTH AND SAFETY

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SECTION 17.0: AUDITS

SECTION 18.0: MANAGEMENT REVIEW

2- TERMINOLOGY

Health and Safety Management System:

The Company's system for managing Health and Safety risk associated with the business. This includes DAR Metal Industries structure, planning, activities, responsibility, developing, implementing achieving and maintaining the company's Health and Safety Policy.



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SAFETY:

Safety is the proper planning of work, proper usage of tools, exercise of good judgment and intelligent supervision.

OBJECTIVES:

Goals in terms of Health and Safety performance that company set itself to achieved.

AUDIT:

Systematic and independent examination to determine whether Health and Safety Activities and related results comply with planned arrangements and whether these arrangements are implemented effectively and are suitable to achieve objectives.

ACCIDENTS:

An accident may be defined as a sudden mishap that interrupts the operation of an activity.

HAZARD:

Source or situation with a potential for harm in terms of human injury or ill health, damage to property, damage to workplace, environment or a combination of both.

INCIDENT:

Undesired events that could result in death, ill health, injury and other loss

PERFORMANCE:

Measurable results of Management System related to company's control of risk based on its Health and Safety Policy

RISK ASSESSMENT:

The ongoing process of estimating the magnitude of risk and deciding whether or not the risk is tolerable

TOLERABLE RISK:

Risk that has been reduced to level that can be endured by the company having regard to its legal obligations and its health and Safety

EMERGENCY:

An unusual condition which exists that endangers life and property

FAILURE:

Any condition which prevents the Safety or Health from performing its specified function

1.0 SCOPE OF HEALTH AND SAFETY MANAGEMENT SYSTEM

This Health and Safety Manual managing the Health and Safety risks associated with the business and maintaining the Health and Safety Policy.

2.0 COMPANY PROFILE

DAR Metal Industries was founded with the objective of providing tangible solutions to the markets' increasing needs for structural and architectural metal requirement in a cost-effective manner with regard to price and delivery, while adhering to quality & specifications. From inception, **DAR Metal Industries** has acquired widespread recognition of its capabilities to deliver time bound solutions to the satisfaction of its clientele.

Our capabilities in perceiving ideas and transforming them into reality though creative design, precise engineering, accurate production, stringent quality control and planned installation are factors that contribute towards our success. Our engineering and production facilities are situated in Kharj, Modon Industrial city K.S.A. The factory is equipped to produce any type and size of structural and architectural metal products and is under continuous expansion, adding area (opening new factories), men, machinery and material.

Mission:

To provide the best possible services in the field of Supply and installation of Structural, Architectural Metal, Glazing, Wood Works & Cable Management System



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Vision:

To be the leading organization in providing Supply and installation of Structural, Architectural Metal, Glazing, Wood Works & Cable Management System

SAFETY: Safety is the proper planning of work, usage of safety tools, exercise of good judgment and intelligent supervision. Experience proves that majority of the accidents and preventable. □ □ Ignorance of rules and regulations will be results in accidents to himself and his co-workers.
□ □ No operation or activity is so urgent that it has to be performed in unsafe manner.
□ □ Time is important but safety is more.
□ □ Does not trust luck, but trust safety?
□ □ Do not joke, joke begins in fun and end in death.
□ □ Do not shorten your life, life is short and precious.
☐ Study the Health and safety manual carefully.
□ Be careful always.
□ Provide safe working conditions and protect precious lives.
3- HEALTH AND SAFETY POLICY
The purpose of this policy is to develop a high standard of safety throughout all operations of DAR METAL INDUSTRIES. \[\] We believe that each employee has the right to personal satisfaction from his job and the prevention of occupational injury or illness that is why it will be given top priority at all times. \[\] It is our intention to initiate and maintain complete accident prevention and safety training programs. \[\] Each individual from top management to the working person is responsible for health and safety. \[\] By accepting mutual responsibility to operate safely, we will all contribute to the well-being of personnel.
4- HEALTH AND SAFETY OBJECTIVES
DAR METAL INDUSTRIES is committed to offer the best Health and Safety Management System. □ To provide for safe practices in operation and safe working environment. □ Establish Safeguard against all identified risks. □ Continual improvement of personnel and preparing emergencies. □ Avoidance of damage of company property.
5- FUNDAMENTALS OF HEALTH AND SAFETY
□ □ Prevention of accidents requires the whole hearted co-operation of all employee of DAR Metal Industries. A capable mentally alert employee will avoid accidents. □ □ Accident do not just happen, accidents are the result of unsafe acts or unsafe conditions.

5.1 UNSAFE ACTS: This may cause accidents, include the following

- 1. Failure to place warning sign where needed.
- 2. Working unsafely such as throwing materials or tools or unnecessary haste.
- 3. Making safety devices in operative.
- 4. Using unsafe equipment wrong tools for the job or using hands instead of hand tools.
- 5. Distracting, teasing, practical joking and quarreling or annoying.
- 6. Failure to use safe clothing or protective equipment such as rubber gloves, helmet or energized equipment.

5.2 UNSAFE CONDITIONS: This may result in accidents, include the following.

1. Unguarded floor openings and excavation, exposed live circuits.



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- 2. Improper illumination such as insufficient light or unsuitable location producing objectionable shadows.
- 3. Unsafe design & construction such as poor scaffolding & structure.

All anticipated hazards should be pointed out to workers.

6- GENERAL INSTRUCTIONS FOR HEALTH AND SAFETY

6.1 Responsibility of individuals □ □ Definite responsibility of individuals is to act
1. Safety to himself
2. Safety to his fellow employees
3. Protection to the public
4. Safety to organization property
\square Every employee is expected to study the safety manual, familiarize with its content and apply them to work.
\square Whenever in doubt regarding any rules and he should consult Safety Manager or Factory Manager.
$\Box\Box$ It will be duty of every employee report promptly to Safety Manager or Factory Manager if any dangerous or improper condition of equipment he notices.
6.2 Personal Conduct
□ Use of intoxicating liquor while on job is strictly prohibited.
□ □ No employee shall distract the attention of another worker from his job unless he thinks that the worker do something, which is dangerous to his person, other workman or to the equipment.
□ □ Any employee who endanger his own or other's safety by violating the forgoing requirement of personal conduct shal render himself liable to disciplinary action.
6.3 Personal Protective Equipment □ Suitable clothing must be worn; long pants, at least short-sleeved shirts and adequate foot wear. □ Hard hats, safety glasses or goggles must be used when a potential hazard exists □ Hearing protection (earplugs or earmuffs) must be used in high noise areas. □ Gloves (as needed).
6.4 Fall protection □ Fall hazards of 10 feet or more will be outlined and addressed in our job site fall protection work plan. □ Fall hazards of less than 10 feet will be protected by covers, guardrails or other methods and will be addressed in our self-inspections.
\square Standard guardrails must be erected around all floor openings and open-sided surfaces. Contact your supervisor for the correct specifications.
6.5 Electrical ☐ Ground-fault circuit interrupters will be used whenever possible. ☐ Electric cords will be inspected and repaired or replaced as necessary. ☐ Do not operate any power tool or equipment unless you are trained in its operation. ☐ Use tools only for their designed purpose.
6.6 Always be careful ☐ The workman should place himself in a safe position while working to avoid falling, stumbling or moving backwards against live parts.
☐ The workman should satisfy himself regarding the safe working condition before starting the work.
6.7 Housekeeping

Workmen are frequently injured by tripping, stumbling, stepping on, material into and other flying objects around or by carelessly placed objects falling from above.



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To ensure good housekeeping following precautions should be observed.
□ Walk ways, stair ways, fire escapes and all other passage ways shall be kept clear of all obstructions.
□ □ Tools and material should not place where they may case tripping or stumbling hazards or where they may fall.
□ □ Puddles of oil and water create slipping hazard should be cleaned up promptly.
□ □ Dirty and oily waste rags should be disposed off as soon as practicable to avoid fire hazard.
□ □ Broken light bulb, glass, metal scrap and other sharp objects should be damped in places.
□ □ Discarded florescent and other gas filled tube shall be disposed off safely.
7- SAFETY RULES
7.1 Ladder safety Rules
□ Inspect before use for physical defects.
□ Ladders are not to be painted except for numbering purposes.
□ When you are ascending or descending a ladder, do not carry objects that will prevent you from grasping the ladder with both hands.
□ □ Always face the ladder when ascending and descending.
□ □ Only one person is allowed on a ladder at a time.
□ □ Do not jump from a ladder when descending.
□ □ All joints between steps, rungs, and side rails must be tight.
□ Safety feet must be in good working order and in place.
□ Rungs should be free from grease and/or oil.
A. Step Ladder
□ □ Do not place tools or materials on the steps or platform of a stepladder.
□ □ Do not use the top two steps of a stepladder as a step or stand.
□ Always level all four feet and lock spreaders in place.
☐ ☐ Do not use a stepladder as a straight ladder.
B. Straight type or Extension Ladder
\Box All straight or extension ladders must extend at least three feet beyond the supporting object when used as an access to an elevated work area.
\square All extension or straight ladders must be secured or tied off at the top.

7.2 Scaffold Safety Rules

- 1. Before starting work on a scaffold, inspect it for the following:
- a. Are guardrails, toe boards, and planking in place and secure?
- b. Are locking pins at each joint in place?
- c. Are all wheels on moveable scaffolds locked?
- 2. Do not attempt to gain access to a scaffold by climbing on it (unless it is specifically designed for climbing) always use a ladder.
- 3. Scaffolds and their components must be capable of supporting four times the maximum intended load.
- 4. Any scaffold, including accessories such as braces, brackets, trusses, screw legs, ladders, etc., damaged or weakened in any way, must be immediately repaired or replaced.
- 5. Scaffold planks must extend over their end supports not less than 6 inches or more than 12 inches, unless otherwise specifically required.
- 6. Scaffold platforms must be at least 18 inches wide unless otherwise specifically required or exempted.
- 7. Where persons are required to work or pass under the scaffold, scaffolds shall be provided with a screen between the toe board and guardrail, extending along the entire opening. The screen must be made of No. 18 gauge U.S. Standard wire, ½ inch mesh or equivalent protection.
- 8. All scaffolds must be erected level and on a solid footing.
- 9. Do not allow workers to ride on a rolling scaffold when it is being moved. Remove or secure all materials and tools on deck before moving.
- 10. Do not alter any scaffold member by welding, burning, cutting, bending and drilling.



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7.3 Forklift safety Rules Prior to performing work on or around Powered Industrial Trucks (forklifts) employees will receive training in Forklift safety hazards. Types of forklifts (powered industrial trucks) Forklift operator training requirements.
Failure to comply with safety precautions is an offense and is punishable.
8- RESPONSIBILITY FOR SAFETY
8.1 Management Appointee Responsibility Management appointee is the manager of Health and Safety and reporting to Factory Manager and General Manager Directly. □ His responsibility and authority for the development, maintain and continual improvement throughout the company. □ Continual reviewing of company Health and Safety data to determine where, Health and Safety practices can be improved as per company policy. □ Conducting audit on Health and Safety Management System.
□□Advising and assisting Local Management on all health and Safety Matters. □□Maintaining a consistent communication with General Manager and Factory Manager regarding any changes to local regulation.
□ Providing orientation for new employee about Health and Safety requirement. □ Facilitating the development of Health and Safety risk assessment.
8.2 Division Manager ResponsibilityDivision Manager has responsibility of ensuring the following:A. Safe working condition.B. Necessary equipment and its use.
C. Properly maintained tools and Equipment.
D. Proper planned work performed in a safe manner.
E. Assignment of employee to jobs which they are capable of doing safely.
F. Div. Manager will responsible for seeing that work under them is done in safe manner.
G. Each Div. Manager shall make certain that workers under them understand the following.
□ Work to be done.
☐ ☐ Hazards that may be encountered.
☐ Proper procedure for doing the work safely. H. Frequently periodic inspection of equipment operation, maintenance and work areas condition should be made. This is

8.3 Employee responsibility

This is fully covered in the article General instructions for safety

part of their duty, such inspections are essential to prevent fire and safety.

8.4 Employer Responsibility

The employer has definite responsibility of providing proper safety tools, safety equipment and proper on job training.

9- ACCIDENTS

9.1 Classification:

A. Electrical: Resulting generally from any of the following cause

□ □ Any person comes in accidental contact with snapped overhead conductors.



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□□Any person comes in accidental contacts with metallic line support, stay wire, frame of electrical apparatus through which there is leakage of current due to failure of insulation or damaged insulators.
\Box Coming in contacts with live overhead conductors during renewal of blown out fuses, replacing lamps, cutting live cables or touching live conductors with metallic rods.
☐ Climbing up poles or towers and coming in contacts with live overhead conductors.
B. Mechanical: Mechanical injury resulting from an electrical shock such as person being thrown off line support due to electrical shock sustained.
C. Non Electrical: Due to reason such as person fall from pole, structure or roof trusses. Hurt cause while handling heavy machineries, while driving vehicles.
D. Miscellaneous: Other causes such as fires, drowning, and explosions.
9.2 Accident prevention: □ □ We have basic safety rules that employee must follow
\square Never do anything that is unsafe in order to get the job done. If a job is unsafe report to Factory Manager, we will provide safer way to do that job.
☐ ☐ Do not remove anything or disable any safety device. Keep guards in place at all times on operating machineries.
☐ Obey the safety warnings.
☐ Use your personal protective equipment whenever it is to be required
☐ Working under influence of alcohol or illegal drugs using them at work is prohibited.
☐ ☐ Good housekeeping help prevents accident.
9.3 Cause of accident: □ □ Those over which we have limited control like floods, earthquakes, fires, lightning and other acts of nature.
☐ Those due to improper or defective equipment and failure to provide adequate protective devices.
\Box The human elements or human factors by far the greatest cause of serious accidents.
9.4 Failure of Human Factor
Failure under human factor can be more clearly divided into the following classification. a) Failure on the part of workman to observe safety rules
b) Failure on the part of Supervisor or other has responsibility over workman.
Instruct those under their supervision as to their duties and to observe safety rules.
10-FIRE EMERGENCY
An unusual condition which exists that endangers life and property.
☐ A fire extinguisher will be covered as a part of this orientation.
☐ ☐ If you discover a fire, tell another person immediately.
\Box If the fire is small and there is minimal smoke, you may try to put it out with fire extinguisher.
☐ ☐ If the fire grows or there is thick smoke, do not continue to fight the fire.
☐ ☐ Tell other employees in that area to evacuate.
11- <u>FIRST AID KITS</u>
1. If you are injured or become ill on job report this to their supervisor.
2. Supervisor should know the location of first aid kit, their contents and its use.
3. First aid trained personnel are involved in situation involving blood, they should:
□ □ Avoid skin contact with blood.
☐ Remove clothing and after rendering help.



DAR METAL INDUSTRIES COMPANY ALUMINUM, GLAZING, STEEL, SST, WOOD, CMS & EPB

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□ □ Wash thoroughly with soap and water to remove blood. Iodine/chlorine bleach solution is good for infecting areas.	
☐ Report incident to Health and Safety Manage.	

12-HAZARD IDENTIFICATION, RISK ASSESSMENT AND RISK CONTROL

All Company facilities shall conduct ongoing Hazard Identification and Risk Assessment which shall cover.

- Routine and Non-routine activities.
- Activities of all personnel having access to the work place.
- Facilities at the work place whether provided by company or other.

The Company methodology for Hazard Identification and Risk Assessment are:

- Scope, nature and timing to ensure it is proactive rather than reactive.
- Provides for the classification of risk and identification of those that are to be eliminated or controlled.
- It is consistent with operating experience and the capabilities of risk control measures.
- Provides for the monitoring of required actions to ensure both the effectiveness and timeliness of their

implementation.
13-EMERGENCY PREPAREDNESS AND RESPONSE
1. The company Health and Safety Management system include hazard identification, risk assessment, risk control and control measures to prevent emergency and incident from occurring.
2. The following typical scenarios should be taken into consideration.
☐ ☐ Uncontrolled release of hazard substance
□ □ Medical emergency
□ □ Power outage
□ □ Earth quake
3. Each facility shall review its emergency preparedness and response plan in particular after the occurrence of incident or emergencies.
4. To assess the effectiveness of its emergency preparedness and response, each facility shall test its emergency response

- plan as minimum annually.

14-NON CONFORMANCE, CORRECTIVE AND PREVENTIVE ACTION

- 1. Each facility shall report and investigate accident, incident and non-conformances in order to prevent further occurrence of the situation by identifying and dealing with the root cause.
- 2. Handling and investigation of accident and incident.
- 3. Initiate, Investigate, take corrective and preventive action and verify its effectiveness.
- 4. Any corrective and preventive action taken to eliminate the cause of actual and potential non conformances.

15-TRAINING AWARENESS AND COMPETENCE

1. Management at each facility shall ensure that personnel are competent to perform their designated function that may
impact Health & Safety in the workplace. Competence shall be defined in terms of appropriate education, training and
experience.
The company methodology for ensuring that employees are trained, competent and are aware of:
□ □ The importance of conformance to the requirement of Health & Safety Management System.
☐ ☐ The Health & Safety Consequences, actual or potential of their work activities and the benefits of improved personnel performance.
☐ Their roles and responsibilities in achieving conformance to the Health & Safety Management System.



DAR METAL INDUSTRIES COMPANY ALUMINUM, GLAZING, STEEL, SST, WOOD, CMS & EPB

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•	quences of departure from specified operating procedures. hall take into account different levels of responsibility, ability,	, literacy and risk	
16-DOCUMENT A	AND DATA CONTROL		
Each process for control	ling all document and data, this shall be documented in proceed can be located.	lure to ensure that:	
☐ ☐ Documents and data	shall be annually reviewed, revised as necessary and approve	d by Top managemen	t.
	relevant documents and data are available at all locations wher Health & Safety are performed.	e operations essential	to the
☐ ☐ Obsolete documents	and data are promptly removed from all point of issue and po	int of use.	
17- <u>Audits</u>			
1. Audits are carried out	to continuous evaluate the effectiveness of Health & Safety M	Ianagement System.	
1 , 1	cedure which establishes a program and schedule for conducti th and Safety Management System:	ng periodic audits in	order to
	d amon com out		

torms t	o p	lanned	arrangement.	

□□Has	been	properly	/ imn	lemented	or	maintained.
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□ Is effective in meeting the company's Health and Safety Policy and objectives.

 \Box The audit procedure shall define the scope, frequency, methodology, competencies as well as responsibilities and requirements for conducting audits and reporting results.

3. The audit program shall be based on

□ □ Tha	regult of ri	ok accacemant	t of DAR Meta	1 Industrias	activities
- I I ne	result of ri	sk assessmen	i oi ijak ivieta	i mausines	activities

☐ Result of previous audits

4. Wherever possible audit shall be conducted by personnel independent of those having direct responsibility for the activity being examined.

18- Management Review

- 1. Top Management shall review the Health and Safety Management System to assessment its adequacy, effectiveness and its continuing suitability to achieve the Health and Safety policy and objectives.
- 2. Top Management shall conduct a review of the Health and Safety Management System as it applies to their operations
- 3. The result of all facility level Management System reviews are reported to Management appointee for Health and Safety System who shall prepare a report for submission to Top Management in advance for Health and Safety Management System review
- 4. The Management review shall address the possible need for changes to policy, objectives and other elements of Health and Safety Management System like audit results, changing circumstances and other commitment to continual improvements.



6- OFFICIAL DOCUMENTS

A. COMMERCIAL REGISTRATION

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اسـم المحيـر (رباعيا): محمد محمود سلمان		
النشاط للاطلاع على بيانات الإنشطة الرجاء مسح الرمز التجاري		
ص ب:هاتف: الرمز البريدي:هاتف:		
الما وان الرياض / هي الملي صناعيه الفوزان مخرج (١٨)		
الدسم التجاري: مصنع شركة دار المعن للصناعة		
رقع سجل المركز الرئيسي:	تاریخه: ۲۰٬۱۱/۰۳ عادید	مصدره: الخرج
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الرقم المهجد للمنشاق		

يمكنك التحقق من صحة هذة الشعادة بالدخول على acverificate visit http://v.mci.gov.sa من صحة هذة الشعادة بالدخول على http://v.mci.gov.sa

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الكمية

خزانات وحاويات صلب لا يصدى هناجر ومستودعات حديدية

وحدة

البند الجمركي المنتج

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إجمالي التمويل (5,000,000) ريال سعودي

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الحمة 15%

العربية السعودية

اسم صاحب/ أصحاب الترخيص محمد محمود سلمان

رقم المستثمر الجنسية

الحصة 85%

610371

الولايات الأمريكية المتحدة

لماتف

113 +966593470706 +966593470706

+966112420958

وحلة وحدة الوحدة 73083000

76101090 البند الجمركي المنتج 94060034

بيوت جاهزة حديدية

ابواب وشبابيك حديدية مزخرفة 7000 ابواب ونوافذ وواجهات المنيوم 20000

15000 الكمية

و حلاة 3

الوحاة .વે

تاريخ التوقيع : 1442/07/13 عنه ابراهيم بن صالح السويل



تاريخ الطباعة 1442/07/13 هـ. وزير الاستثمار خمال بن عبوالعزيز الفالح

يمكنك التحقق من صحة وهلاحية الشهادة عبر زيارة الرابكا

موقع وزارة المعتثمار. https://eservices.sagia.gov.sa/verify

162110. مناعة مفائح من قشرة الخشب الرقيقة (الأبلكاش)

النشاط:

161011:نشر وتقطيع الخشب الخام

162120:مناعة الخشب المقوى (المضغوط)

162231:مناعة السلالم والدرابزينات 162233:مناعة شرائح أرضيات الباركيه 4 - 1



رقم المنشأة رقم الترخيص

> → 1442/11/10 تاريخ الإنتهاء

(101030094001)

ترخيص استثمار صناعي Industrial Investment License

p 2021/06/20

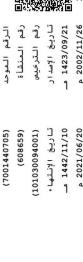
المركز الرئيسي

الرقم الموحد

(7001440705) (698659)







ترخيص استثمار صناعي Industrial Investment License

م 2002/11/26 p 2021/06/20

المركز الرئيسي

حالة الترخيص: تعديل

		مصنع شركة دار المعدن للصناعة	اسم الترخيص	<u> </u>
		شركة ذات مصؤولية محدودة	الكيان القانوني	์ า
إجمالي التمويل (000,000,3) ريال سعودي	إجمالي التعويل	العوقع الخرج عدد العمالة (750 فرد) إجمالي التعويل (6,000,000, ويال سعودي	الموقع الخرج	5
156593470706 + 966593470706	الهاتف	الرمز البريدي 1391	.ب	ð. 3
		162240: أعمال العيكور الخشبي	162240: أعمال الديكور الخشبي	! 0
		ارة بشكل عام	162250:أعمال ورش النجارة بشكل عام	0
		251111 الهياكل المعدنية وأجزائها للجسور والأبراج	11113:مناعة الهياكل	1
		, أجز الها	251113 صناعة الروافد وأجزائه	3
			251151:ورش الحدادة	1
		خوافذ والأبواب	251154 وتركيب النوافذ والأبواب	4
			251155 صناعة وتركيب السلالم	2
		مظلات	251156:مناعة وتركيب المظلات	9

+966112420958

يمكنك التحقق من صحة وهلاحية الشهادة عبر زيارة الرابطة eservices.sagia.gov.sa/verify. ملى موقع وزارة المعتثمار. خالد بن عبوالمزيز الفالج

4 - 2

تاريخ الطباعة 1442/07/13 هـ وزير الاستثمار

فرع مصنع شركة دار المعدن للصناعة مقر إداري

نوع الفرع

المدينة لرياة

اسم الفرع

نوع الفرع

المدينة

رقم الفرع

637018 رقم الفرع

اسم الفرع

181160 مناعة الألمنيوم 151210،مناعة الصهاريج والخزانات

John Spill Gills Ministry of Investment of American of Investment of American and the cycle of the American and the

عنه ابراهيم بن صالح السويل تاريخ التوقيع : 442/07/13





رقم المنشأة رقم الترخيص تاريخ الإصدار 1423/09/21 الرقم الموحد 1442/11/10 تاريخ الإنتها، (7001440705) (101030094001) (608659)

الفرع (421483)

حالة الترخيس: تعديل

اسم الترخيص الكيان القانوني

فرع مصنع شركة دار المعدن للصناعة

شركة ذات مسؤولية محدودة

الموقع

لرياة

פונ ורשמוד

(500 فرد)

إجمالي التمويل (5,000,000) ريال سعودي

الرمز البريدي

44120000 44187000

خشب متعاكس "ابلكاج" وخشب مصفح 10000

منتجات خشبية متنوعة

20000

. و حلا ة متر مربع

الوحدة

البند الجمركي المنتج

خشب (للأرضيات "الباركية")

10000 10000

متر مربع

الكمية

الوحدة متر مربح أعمدة وعوارض

الكمية

ألواج الأرضيات المجمعة

10000

1621311 فيقطيع الخشب الخام |1621101 مناعة مفائح من قشرة الخشب الرقيقة (الأبلكاش) 162121مناعة الخشب العقوق (العضغوط) 1622311مناعة

ئر هرج

44182000 44186000

ار بار

10000

متر مربع

السلالم والدرابزينات 1622331:صناعة شرائج أرضيات الباركيه 1622401:أعمال الديكور الخشبي 1622501:أعمال ورش النجارة بشكل عام 2511111 الهياكل العمانية وأجزانها للجسور والأبراج 151113:مناعة الرواف وأجزانها 251151. إحدادة 251119|مناعة وتركيب النوافة والأبواب 251115|مناعة وتركيب الصلام |12525عناعة وتركيب المخطلات (151260ورش مناعة الألمنيوم |1251250مناعة الصهاريج والخزانات

البند الجمركي المنتج

اسم صاحب/ أصحاب الترخيص

رقم المستثمر الجنسية

608658

15% الحصة

اسم صاحب/ أصحاب الترخيص محمد محمود سلمان

610371

المتحدة الولايات الأمريكية

رقم المستثمر الجنسية

الحصة 85%

لماتغ

996+

الفاكس

996+

العربية السعودية المملكة

ايمن نجم عبدالله التويجري

p 2002/11/26 p 2021/06/20

ترخيص استثمار صناعي Industrial Investment License

تاريخ الطباعة 1442/07/13 هـ. وزير الاستثمار خمال بن عبرالعزيز الغالج

يمكنك التحقق من صحة وهلاحية الشهادة عبر زيارة الرابك https://eservices.sagia.gov.sa/verify ملى موقع وزارة المعتثمار.





تاريخ التوقيع : 1442/07/13 عنه ابراهيم بن صالح السويل



102793 رقم الترخيص تاريخ الإصدار 1423/09/21 p 2002/11/26 1442/11/10 تاريخ الإنتهاء p 2021/06/20 101030094001)

رقم المنشأة

الرقم الموحد

(7001440705)

(608659)

الفرع (372676)

ترخيص استثمار صناعي Industrial Investment License

حالة الترخيص: تعديل الكيان القانوني اسم الترخيص فرع مصنع شركة دار المعدن للصناعة شركة ذات مسؤولية محدودة

الموقع J. البند الجمركي المنتج اسم صاحب/ أصحاب الترخيص ايمن نجم عبدالله التويجري الغرج 11391 الرمز البريدي 250183 عدد العمالة رقم المستثمر الجنسية 608658 الكمية (500 فرد) العربية السعودية المملكة الوحدة 15% الحصة البند الجمركي المنتج محمد محمود سلمان اسم صاحب/ أصحاب الترخيص الماتف إجمالي التمويل (5,000,000) ريال سعودي +966544410001 الفاكس 610371 رقم المستثمر الجنسية الكمية +966112420958 لولايات المتحدة الأمريكية

خشب متماكس "ابلكاج" وخشب مصفح 10000 منتجات خشبية متنوعة 20000 5 d متر مربع 44186000 44090000 خشب (للأرضيات "الباركية") 10000 10000 ئر ئر متر مربع これの

162131 نشر وتقطيع الخشب الخام |162110| مناحة من قشرة الخشب الرقيقة (الأبلكاش) 162121|مناعة الخشب المعتوى (المفخوط) 162231|مناعة 44182000 ئ. ئے: أعمدة وعوارض 10000 مر مرج

44120000

ألواح الأرضيات المجمعة

10000

متر مرج



تاريخ التوقيع : 1442/07/13 عنه ابراهيم بن صالح السويل

يمكنك التحقق من صحة وهلاحية الشهادة عبر زيارة الرابك https://eservices.sagia.gov.sa/verify ملى موقع وزارة المستثمار.

تاريخ الطباعة 1442/07/13 حـ وزير الاستثمار خلال بن عبوالعزيز الغالج

العمعنية وأجزائها للجمور والأبراج 1511131عناعة الروافعه وأجزافها 251151 الصعادة 251154 تصناعة وتركيب الغوافف والأبواب 251151 العمانية

وتركيب السلالم (25125:مناعة وتركيب المظلات (251160) مناعة الألمنيوم (251210) مناعة الصهاريج والخزانات

السلام والدرابزينات (162233:مناعة شرائح أرضيات الباركيه (162240) نعمال البيكور الخشبي (162250) عمال ورش النجارة بشكل عام (11111):مناعة الهياكل

الحصة 82%

C. CHAMBER OF COMMERCE



شهـادة اشتراك Membership Certificate



Membership No.:	149588	149588	رقم العضوية الموحد :
Date of Issue:	10/08/2004	2004/08/10	تاريخ الاصدار:
Membership Class:	First	الاولى	درجة العضوية :
Riyadh Chamber Certifies			تشهد الغرفة التجارية الصناعية بالرياض بأن
DAR ALMA'ADN INDUSTRY CO			شركة دار المعدن للصناعة
Commercial Registration No.	1010200687	1010200687	مقيدة بالسجل التجاري / الترخيص رقم :
Certificate Expires on	10/06/2022	2022/06/10	ينتهي سريان هذه الشهادة في



يلزم التحقق من الوثيقة عبر الرابط uitips://mybusiness.chamber.sa من الوثيقة (سند)
للأجهزة المحمولة أو الرقم الموحد دون ادنى مسؤولية على الغرفة عن محتوى الوثيقة.
 تعد هذه الورقة من الوثائق الالكترونية لغرفة الرباض، ويمنع تعديلها اول محاولة العبث بها وتصبح للعيق حال محاولة تعديلها وتعرض صاحبها للملاحقة القانونية.

₹ 920004565

D. ZAKAT CERTIFICATE



رقم الشهادة : ۱۱۱٬۷۰۷۲۱۱۱ التاريخ : ۱۶۲۲٬۹۸۰۳ هـ الرقم المميز : ۲۹۸٬۳۰۰۳



المملكة العربية السعودية الهيثة العامة للزكاة والدخل General Authority of Zakat & Tax



تشهد الهيئة العامة للزكاة والدخل بأن المكلف / شركه دار المعدن للصناعه شركة رقم ۷۰٬۱۶٤٬۷۰۵ وسجل تجاري رقم ۱٬۱٬۲۰٬۱۸۷ رخصة رقم ۱٬۱۳٬۰۹٤٬۰۱ قدم إقراره عن الفترة المنتهيه في ۳/۲۰/۱۲/۳۱م

وقد منح هذه الشهاده لتمكينه من إنهاء جميع معاملاته بما في ذلك صرف مستحقاته النهائية عن العقود.

> يسري مفعول هذه الشهادة حتى تاريخ ١٤٤٣/٠٩/٢٩ هـ الموافق ٢٠٢٢/٠٤/٣٠ م. (التاسع و العشرون من رمضان ألف و أربعمائة و ثلاثة و أربعون هجرى)

> > الغروع (٢) في النموذج المرفق

المُيتُة العامة للزكاة والدخل GENERAL AUTHORITY OF ZAKAT & TAX الشمادات

الختم الرسمي

هذة الوثيــقة مستــخرجة من النـــظــام الآلــي ولا تـحتـــاج إلــى توقيــــع لا يعتد بهذه الشهادة إلا بعد التحقق من موقع الهيئة www.gazt.gov.sa

E. GOSI



1 £ £ 1 / . 1 / . 7 التاريخ الموافق 7.71/.1/1. رمز الشهادة ٣٤٣٢٦١٣١

شهادة

إسم المنشأة : مصنع شركة دار المعدن للصناعة

الخرج السعودية رقم الإشتراك:

097117577

رقم السجل التجاري: ١٠١١٠٢٤٥٤٣

مصدره: الخرج

كتابة	رقما	
سبعة وستون مشتركا	7.7	عدد المشتركين السعوديين
مأتان وتسعة وخمسون مشتركا	409	عدد المشتركين غير السعوديين
ثلاثمائة وستة وعشرون مشتركا	777	المجموع

تشهد المؤسسة العامة للتأمينات الإجتماعية بأن المنشأة المذكورة أعلاه قد أوفت بالتزاماتها تجاه المؤسسة وفق البيانات المقدمة منها حتى تاريخ إصدار هذه الشهادة ، والتي تم منحها لتقديمها لأية جهة تطلبها ، وهي صالحة لجميع الأغراض التي نص عليها نظام التأمينات الإجتماعية في المادة (٦/١٩) منه.

هذه الشهادة سارية المفعول حتى ١٤٤٣/٠٢/٠١ هـ.

أو عن طريق استخدام الرمز المعرف التالي:

يلزم التحقق من صحة وصلاحية الشهادة عبر زيارة الرابط أدناه في الموقع الإلكتروني للمؤسسة العامة للتأمينات الإجتماعية



www.gosi.gov.sa/vc

(الشهادة معتمدة من صاحب الصلاحية ولا تحتاج إلى توقيع أو ختم)









F. IMPLEMENTATION OF SAUDIAZATION





شهادة سعودة

تاريخ الإصدار : ١٤٤٢/١١/٦ ا تاريخ صلاحية الشهادة : ٢٠.٩ ـ ١٤٤٣/ رقم الشهادة : ٣٢٨. ٦ ـ ٢ ـ ٢ ـ ٢

اسم المنشأة: مصنع شركة دار المعدن للصناعة

رقم الملف: ١٤٦٨٨٥-١

سجل تجاري: ۱.۱.۲..۸۷۷

الصادر من: الرياض

تشهد وزارة <mark>العمل والتنمي</mark>ة الاجتماعية بأن المنشأة المذكورة أعلاه حققت نسب التوطين المطلوبة منها.. وتم منحه<mark>ا هذه</mark> الشهادة حسب طلبها

(الشهادة معتمدة من صاحب الصلاحية ولا تحتاج إلى توقيع أو ختم)

تنبيهات:

ا - يمكن التحقق من صحة وصلاحية الشهادة عبر زيارة الرابط:

٢ - في حال اكتشاف أي عملية تزوير في الشهادة المقدمة نرجو التبليغ عن ذلك بخطاب رسمي لأقرب مكتب عمل.



7- CONSULTANT APPROVAL (ALUMINUM, GLAZING, STEEL AND SST)



CONSULTANT APPROVAL

Document #	DAR-PQ-7A
Section #	07
Eff. Date	11-May-2021
Page	1



Saudi Aramco E-Reference No. 0003558

Registration Approval Letter

February 23, 2021

Attention : DAR METAL INDUSTRIES FACTORY CO

CR Number : 1011024543 Country : Saudi Arabia

We are pleased to inform you that DAR METAL INDUSTRIES FACTORY CO is now registered in the Saudi Aramco Supplier Management System under Vendor Code No. 10067870, provided your company continues to meet all relevant Saudi Arabian and Saudi Aramco standards.

This registration, however, should not be construed as a commitment by Saudi Aramco to procure from you. Being registered as a supplier only grants your company the opportunity, along with other registered sources, to respond to requests for submitting proposals in accordance with Saudi Aramco's established policies and procedures. All procurement instruments including but not limited to service contracts, purchase agreements, or purchase orders will be issued based on the name and address included in your commercial registration (CR), as stated in your Supplier Registration.

Saudi Aramco wishes to remind you that being recognized as a supplier carries with it serious obligations and responsibilities to act in a legal and ethical manner. We wish to remind you of the Saudi Aramco Supplier Code of Conduct (SCOC) which you acknowledged. Failure to abide by the principles set forth in the SCOC can result in adverse actions being taken by Saudi Aramco against you including suspension of you as a supplier. Saudi Aramco also expects each of its suppliers to satisfy each of the requirements of any procurement instrument which might be placed and to act responsibly and reliably as a supply chain supplier.

Material Suppliers should apply for Saudi Aramco Supplier Portal access by forwarding a request to portal-registration@aramco.com. The Supplier Portal is the main electronic business tool used between Saudi Aramco and its suppliers and serves to improve the flow and accuracy of key supply chain information.

For further information or assistance please contact the Saudi Aramco Supplier Help Desk by forwarding a request to SupplierHelpDesk@aramco.com or via the unified call center +966 (13) 874-2222.

Moamar Khazal Al Usaimi, Supervisor Supplier Registration Unit Supplier Relationship Management Div

It is the responsibility of the supplier to update Saudi Aramco Supplier Registration Profile thorugh Ariba for the following:

- 1. Change of Name / Commercial Registration Number / Address / Owner(s)
- 2. Any change of the supplier location
- 3. Discontinue supply of approved commodities (9COMs and 9CATS)

This is an electronically generated letter by Saudi Aramco. To verify Supplier approval status, please contact Supplier Help Desk at supplierhelpdesk@aramco.com



Document #	DAR-PQ-7A
Section #	07
Eff. Date	11-May-2021
Page	2

Contractor :		Consultant				Owner:		
R	الشركة الخليجية النواء First Gulf Company		A				يَشِرُ النَّقَ عُلِلِ لَعَرَ n Monetary Auti	
			مركة الإتحاد الهند	4				
Project :	Multi Bank Cash Center	علمي)	(خطیب و		Project	t No.		
,		Prequalifica	tion sub	mittal	110,220			
Submittal NO :	MBCC-PRE-METAL-140418-246_01	Previous Submittal NO :					New Submittel :	
Submittal Date		Previous Submittal Date :					Old Submittal :	
For Specialty		Information		Notes		Approv	al	
Specialty	Survey	Civil	Elect	trical		Mechanical	Other	
Serial	Name , Phone NO , Addres	s for sub contractor		Docume	int hina		Reference	Approval Code
Serial		3101 340 Coliciación		Docume	ПСтуре		Reference	Approval Code
1	Supplier: DAR Metal Industries. STRUCTURAL,ARCHITECTURAL ME Riyadh Tel: +966 112421401	TAL & GLAZING WORKS.	catalogue		L1	official letter		
			material			project -experience		
			Briefing			other		
							J BANK	CASH
Project Mana Engineer's Na Engineer's Si	()	we confirms subcontractor is fully co	mmitted to the	contract docum	nents of g	general and special s	131	CASH CELL
engineer 3 3	Consultant Comments	The credence of the subcontractor si	nall not be reliev	e the main Con	tractor o	of his obligation to t	he contract	N .
* W	e recommend to	approm 1	Darl	Netal	Inc	dustries	05 9 5	second
Opt	ion for alum	inum & clado	ling 1	NONK	5 .	Accer	ding t	0
Sho	e necommend to ion for alumi p drawings, Sp	ecifications,	1300	181	<u>ሃገ</u> ባ ነ	nufactu	ral ap	pli cution
*Sv	bmt Sampl	rs for Ap	phov	In	<u> </u>			
Consultant re	epresentative		Owner repr	esentative				
Name MOLY	sour Al haviri signature:	alex.	Name :				Signature :	
Title : Sy	Architect Date: 10/5	1/2018	Title :				Date :	
Approval Co	de (A) approved	(B) Approved with comment / no resubmittal		(C) Approved to Comments / re		(D) Rejected	(E) unspecified	
Income	Signature :		Outcome	Signature :	_			
	Date:			Date:				



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Section #	07
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Owner:			Subso	ntractor:	
Project	Const	truction of Tabuk Park Mall		DAR Metal Industries	
		Plot No. 27		Riyadh, KSA	
			DRAWING SUBMITTAL APPROVAL		Barrier W.
PRO	DJECT. NO	1 3 3 3	Date: 0 2 1 0 2 0 1 7		Submittal ubmittal
	Architec		Civil Furniture/Ed	quipment Specs. No.	
SN	Qty.	Dwg. / Spec. Reference	Interior Design Others Description	Submittal No.	1333-SF-023
			Description	Remark	Code
1	3	DAR-TPM-RLE-00	ROOF LEVEL ALUMINUM COMPOSITE CLADDING SIDE ELEVATION	DE SHOP DRAWING	
2	3	DAR-TPM-RLE-01	ROOF LEVEL ALUMINUM COMPOSITE CLADDING SIDE ELEVATION SHOP DRAWING		
3	1	CD	SOFT COPY		
1		X S NI	3) P Z D ML		
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Remarks	/ Comments :		-		
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OWNER (ASALA HOLDIN	GS):			
	Date		Name & Signature of Engineer	Project Manage	er e
RETURNER Received I	D TO SUBCONT By:	TRACTOR: (DAR Metal Industries)			
	Date		Name & Signature of Engineer	Project Manage	-



CONSULTANT APPROVAL

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Owner

Global Investment Real Estate Company

Project: Riyadh Park Mall



		DRAWII	NG SUBMITTAL		9	ISTRI	RUTION
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-1111		Project: Riy	yadh Park Mall	Metal Industries
		DRAWING	G SUBMITTAL	DISTRIBUTION
Contractor Name	: Dar Metal Industri	es	Submittal: 1321/ DS-08	Date ery 18, 2016
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76 [A Approved	Approved As Noted	C Resubmit As Noted D Reje	cted E For Information
Appr	roval, corrections or comments made	relative to submittals during this review do not	relieve the Contractor from compliance with the requ	irements of the drawings or specifications.
	The Contractor is responsit		ne project and general compliance with the information of the information of the processes and the processes are processes and the processes and the processes are processes are processes and the processes are processes are processes and the processes are processes and the processes are processes and the processes are processes are processes are processes and the processes are processes are processes and the processes are processes are processes are processes are processes are processes and the processes are processes are processes and the processes are pro	techniques of construction,
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CONSULTANT APPROVAL

Fawaz Abdulaziz Al Hokair Real Estate Construction

TECHNICAL DEPARTMENT

Date:

22 June 2014

Our Ref.No: TD-TR-AFH (DH)-DAR-IFC-A-003

To:

M/s DAR Metal Industries

Attn:

Mr. Bong Briones Project Engineer

To:

C.c.:

<u>Construction Department</u> Engr. Murad Al Saeed Eastern Area Projects Manager

SUBJECT:

Commented Dwgs: Aluminum Cladding & Window Elev, Plans, & Dets

Project:

Aloft Hotel, Dhahran

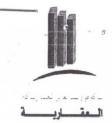
Project No.: 420403

The F	ollowings are transn	nitted for your:				
	For incorporation		Approval			
	Preliminary	Issued for Construction □ As B	uilt		As	Noted
NO.	Drawing No.	Title	No. of Copies	Dwg. Size	Rev.	Status
1	DAR-E-01	ALUMINUM CLADDING & WINDOWS FRONT ELEVATION LVL @ EL+0.00M TO EL +51.00M FFL	1	A0	2	Approved As Noted
2	DAR-E-02	ALUMINUM CLADDING & WINDOWS LEFT & RIGHT ELEVATION LVL @ EL+0.00M TO EL+51.00M FFL	1	A0	2	Approved As Noted
3	DAR-E-03	ALUMINUM CLADDING & WINDOWS REAR ELEVATION LVL @ EL+0.00M TO EL +51.00M FFL	1	AO	2	Approved As Noted
4	DAR-PA-01	ALUMINUM CLADDING & WINDOWS MASTER GROUND FLOOR PLAN LVL @ EL +0.00M FFL	1	A0	2	Approved As Noted
5	DAR-PA-02	ALUMINUM CLADDING & WINDOWS 1ST & 2ND TO 9TH FLOOR PLAN LVL @ EL +5.00M, EL+9.00M- 35.25M FFL	1	AO	2	Approved As Noted
6	DAR-PA-03	ALUMINUM CLADDING & WINDOWS 3rd FLOOR PLAN & LOWER ROOF DECK LVL @ EL +12.75M, EL+39.00M	1	A0	2	Approved As Noted
7	DAR-PA-04	ALUMINUM CLADDING & WINDOWS 10th SPLASH GYM FLOOR PLAN & OUTDOOR PLAYER AREA LVL @	1	AO	2	Approved As Noted
8	DAR-PA-05	ALUMINUM CLADDING & WINDOWS 11H UPPER ROOF DECK & MACHINE ROOM LVL @ EL+46.50M, EL	1	A0	2	Approved As Noted
9	DAR-S-01	ALUMINUM CLADDING & WINDOWS DETAILED WALL SECTION 1,2 & 3	. 1	. A0	. 2	Approved As Noted
10	DAR-S-02	ALUMINUM CLADDING & WINDOWS DETAILED WALL SECTION 4,5 & 6	1	AO	2	Approved As Noted
ent b	y : FARE ConstTec	hnical Department	Received by:			
ng'r.l	Feras Jabr	1	Name:			
ate:	22.06.2014	X	Date :			



CONSULTANT APPROVAL

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شركة فواز عبدالعزيز الحكير وشركاه العقارية Fawaz AbdulAziz Al Hokair Real Estate Co.

Date:

(

06 May 2014

Our Ref.:

FARE-AFH (DHA)-DAR-MAT-001

To:

M/s DAR Metal Industries

Attn.:

Mr. Bong Briones

Project Engineer

Project:

Aloft Hotel, Dhahran

Subject:

Samples, data & specifications for external cladding

Dear Bong,

With reference to the above mentioned project / subject & your submittal # SUB-D-SC-01 dated 17 Apr 2014, herewith find enclosed consultant comments for the same.

Si. No	Item	Action Code for Material Submittal:
1	Colour No. 505 (Alucobond) Dark Grey Metallic.	Approved
2	Colour No. 600 (Alucobond) Sunrise Silver Metallic	Approved

Further, kindly arrange 2 numbers of glazing samples along with performance data sheets from each of the following company's i.e., Guardian, Saint Gobain and Saudi American.

a) Coloured Alum. Panels (Alucobond) - i. Colour No. 5TMG10151SC - 2 Green

-ii. Colour No. 5TML1086OSC- 2 Blue

b) Coloured Alum. Panels (Alucobond) - i. Matte finished RAL 7005

= 06 | 5 | 201 L

This is for your information & further action.

Thanks & Regards,

Engr. Feras Jabr Technical Manager

FARE Construction

C.c.:

Engr. Murad Al Saeed

FARE Const. P.O. Box 341904, Riyadh 11333, Saudi Arabia, Tel No. 00-966-1-464 9529/464 2017 Ext. 425 Fax: 00966-1-2930344



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CONSULTANT APPROVAL



شركة فواز عبدالعزيز الحكير وشركاه العقارية Fawaz AbdulAziz Al Hokair Real Estate Co.

Date:

26 June 2014

Our Ref.:

FARE-AFH (DHA)-DAR-MAT-005

To:

M/s DAR Metal Industries

Attn.:

Mr. Bong Briones

Project Engineer

Project:

Aloft Hotel, Dhahran

Subject:

Sample board for aluminum fixed CW & Window fixations accessories

Dear Bong,

With reference to the above mentioned project / subject & your submittal # SUB-AHD-10 dated 11 June 2014, herewith find enclosed consultant comments for the same.

SI. No	item	Action Code for Material Submittal:
	Sample board for aluminum fixed CW & FW by Reynears Alu System (Items as per enclosed list)	Approved As Noted

This is for your information & further action.

Thanks & Regards

Engr. Feras Jabr Technical Manager FARE Construction

C.c.:

Engr. Murad Al Saeed

Encl.

As Stated



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SUBN	MITTAL FORM - CONT	RACTOR
Project: AL-RAJHI NRR PROJECT		Work Package: MC00
TITLE: ARB-OPERATION CENTER (SEATTACHED DAR METAL SUBMITTAL TO: Arcadis Design & Consultant FROM: Drake & Scull Construction KATTN: Mr. Reda Mustafa (PM)	ry REVISION	L NO: ARB-OC-DAR-1377-MPD/TST-001 NO. 00 DATE: 29 Jan-2018 □ For Info □ For Review ☒ For Approval
YPE OF SUBMITTAL		PQD - Pre-Qualification
SCE - Programme / Schedule ITP - Inspection & Test Plan MST - Method Statement MPD - Product & Materials Data MU	P - Samples T - Certification, Verification & Verification of Performance T - Test reports IP - Mock Ups & QC Panels	OMM - Operating & Maintenance Manuals QPP - Quality Plans & Procedures INC - Insurance Certificates PBW - Bonds, Guarantees, Warranties ABD - As Built Drawings OTH -Others
SUBMITTAL DISCIPLINE & DESCRIPTI	ION	
C-CIVIL S-STRUCTURAL A-	ARCHITECTURAL E-ELE	CTRICAL M-MECHANICAL O-OTHER
PECIFICATION & BOQ REF:		
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			SUB	MITTAL						
PROJECT NAME :FAS	HION FROM	NT		LOCATION: RIYADH (AIRPORT ROAD)						
دار الاستشارات الصندسية دار الاستشارات الصندسية Dar Engineering Consultants Kaden Investmen					Me		10111	R		
REF NO :- DARMET	ALS-DS-000	27	REV 0	DATE:	25-Feb-18	V		DRAWINGS		
✓ ARCHITECTURAL STRUCTURAL										
		PLEASE FIN			NG DRAWINGS		CODE	NOTE:-		
NO			DETAILS	-		REV				
DAR-FV-TAD-E01	TYP	E - AD BLD	G A3 PLAN EI	EV & SECTION	ON 1/3	3	В	1 COPY		
DAR-FV-TAD-D01		TYPE - AD	BLDG A3 SPC	T DETAILS 2	2/3	3	В	1 COPY		
DAR-FV-TAD-D02		TYPE - AD	BLDG A3 SPC	T DETAILS 3	3/3	3	В	1 COPY		
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COMMENTS;-										
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Engr.Bassan		_	4	تالفندسية	شركة دار للاستشاراه	. 25	19:2	2018		
DAR METALS COME	PANY	RECEIV	ED	<u> </u>	RECEI	VED WITH	HARD C	COPIES		
CONTR	RACTOR REPR	RESNTATIVE		SIGNATURE						
Date : Name & Signature of contractor										
RECEIVED STAMP										



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CONSULTANT APPROVAL

Fawaz Abdulaziz Al Hokair Real Estate Construction

TECHNICAL DEPARTMENT

Date:

25 December 2013

Our Ref.No: TD-TR-AFH-DAR-IFC-5-005

To: Attn: M/s DAR Metal Industries Mr. Roy Caballero

Project Engineer

To: Attn: Construction Dept.

Eng'r. Tawfiq Tubeileh

Central Area Manager

SUBJECT:

Commented Arch Dwgs: Steel canopy Dets.

Project:

Aloft Hotel, Olaya-Riyadh

Project No.: 420262

The F	ollowings are transn	nitted for your:				
	For Incorporation		Approval			
	Preliminary	■ Issued for Construction □ As B	uilt		■ As	Noted
NO.	Drawing No.	Title		Dwg. Size	Rev.	Status
1	DMI-URC-01	ALUMINUM CLADDING ISOMETRIC VIEW OF UPPER ROOF STEEL CANOPY-A & CANOPY-B	1	A0	1	Approved As Noted
2	DMI-URC-02	ALUMINUM CLADDING PART A PARTIAL LAYOUT PLAN OF STEEL CANOPY-A	1	AO	1	Approved As Noted
3	DMI-URC-03	ALUMINUM CLADDING PART B PARTIAL LAYOUT PLAN OF STEEL CANOPY-A	1	AO	1	Approved As Noted
4	DMI-URC-04	ALUMINUM CLADDING LAYOUT PLAN OF STEEL CANOPY-B	1	A0	1	Approved As Noted
5	DMI-URC-05	ALUMINUM CLADDING SECTION DETAILS OF STEEL CANOPY	1	A0	1	Approved As Noted
6	DMI-URC-06	ALUMINUM CLADDING SECTION DETAILS OF STEEL CANOPY	1	A0	1	Approved As Noted
7	DMI-URC-07	ALUMINUM CLADDING SECTION DETAILS OF STEEL CANOPY	1	A0	1	Approved As Noted
ent b	y : FARE ConstTec	hnical Department	Received	by:		
ng'r.	Feras Jabr		Name:			1
ate:	25.12.2013		Date :			/

Pr. Cor / Sr. Engr



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CONSULTANT APPROVAL



شركة فواز عبدالعزيز الحكير وشركاه العقارية Fawaz AbdulAziz Al Hokair Real Estate Co.

Date:

04 July 2013

Our Ref.:

FARE-AFH-DAR-MAT-002

To:

M/s DAR Metal Industries

Attn.:

Mr. Roy Caballero

Project Engineer

Project:

Aloft Hotel, Riyadh

Subject:

Colour samples for façade cladding

Dear Roy,

With reference to the above mentioned project / subject & your submittal # SUB-AH-05 dated 15 June 2013, herewith find enclosed our comments for the same.

Shades:

(a) Colour # MBS08 Golden Yellow (b) Colour # MBS04 Sky Blue (c) Colour # MBS16 Pale Green

(d) Colour # M7796 Silver White Metallic (e) Colour # M7991 Charcoal

Action Code for Material Submittal:

Approved & Accepted

Thanks & Regards,

Engr. Feras Jabr Technical Manager

FARE Construction

Encl.:

As Stated

C.c.:

Commercial Department - Engr. Alex P Sam

FARE Const. P.O. Box 341904, Riyadh 11333, Saudi Arabia, Tel No. 00-966-1-464 9529/464 2017 Ext. 425 Fax: 00966-1-2930344



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CONSULTANT APPROVAL

_																
Project: Arab Satellite Communication Organization- HQ Project																
مشروع: المقر الرنيسي للمؤسسة العربية للاتصالات الفضانية (عرب سات)																
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To: Engr. Abdullah Ibrahim Al Kuwaiz M/s Arriyadh Development Authority P.O. Box: 94501 Riyadh - 11614 From: Engr. Khalid Saied (PM)																
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1	Fins Louvers Plan & Details Between Grid X.a to Y.a at Grid XY.1								2	DAR-BW-LS-A01				B		
2	Fins Louvers Plan & Details Between Grid Y.a to Z.a at Grid YZ.1								2	DAR-BW-LS-A02				B		
3				ers Plan 8 X.a to Z.a	& Details at Grid X	Z.1			2	DAR-BW-LS-A03				B		
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Al Bawani Contractor Outgoing : Signature: Date: Al Bawani Contractor Incoming : Signature: Date:																
Consultant Comments: **See comments on drawings																
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For ADA (SMT). Signature: Date: 5/6/2017																
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Prepared By: Joseph

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CONSULTANT	OWNER			ICON	TRACTOR				
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	Arri	yadh Dev	elopment Author	rity					
Request For Inspe	ction	RFI Numb	er: A-822 Re	ev. 0 Date	: (04.10.2017			
Discipline:	Architectural x	Civil and	Structural M	echanical	Elect	rical 🗌			
Subject and Location	1:		Submittal Date :	04.10.201	7 Time :	10:45 Am			
MOCK-UP SAMPLE	OF FINS COMPOSITE CLA	ADDING	Inspection date:	05.10.201	7 Time :	10:00 AM			
Description of the W	ork & Location:								
HAIDA)	n 10 using approve		(brana :	Elev	ation 10				
Documents									
X Location Sketch.			Check Li	ist.					
Approved Shop Drawing No	umber(s).		Cleaning	and Survey A	pproval.				
Approved Material Submitta	Number(s).		Other (de	elivery note).					
Discipline Coordination:									
Contractor	NAME	Signature	Consultant	A	N/A	Signature			
Survey Engineer	Faisal		Survey Engineer						
Civil/Structural Engineer	Mohd. Talal	0	Civil/Structural Enginee	r					
Architect	LARRY/ GLENN/ ABOASSA	roma	Architect						
Electrical Engineer	RONEL/ RAJAH/ JOEL		Electrical Engineer						
Mechanical Engineer	KAUSAR		Mechanical Engineer	1	-				
Requested By (Name) :	L. Geneta		Signature :	30	Date:	14/10/17			
Approved By (Name):	NIKOLAOS STAMAT		Signature :	1	Date:				
	JAIME G. LAGMA	AN	Signature :	Date: 04/10/20/7					
Consultant Representative Consultant Represe	ALIGNITED	FRONT TWI	FACE OF THE GREETION	REQUI se of Inspection	CUID G REHEN	UTS.			
ADA Representative Name	:		Signature :	o i mapecilor	Date: 1	17-17			
Action :						1-12			
Inspection Not Perform	ed (Waived).								
Inspection Performed a	and the Inspected Work Com	plies / Does N	Not Comply with the Appro	ved Drawing a	nd Specification	ns.			
Code A : Proceed with			Code C : Correct						
Code B : Proceed with	Work as per Engineer's Con	nments.	Code D : Not App			: Other.			
DA Project Manager Name			Signature :	0	Date : /				
						JOSEPH			



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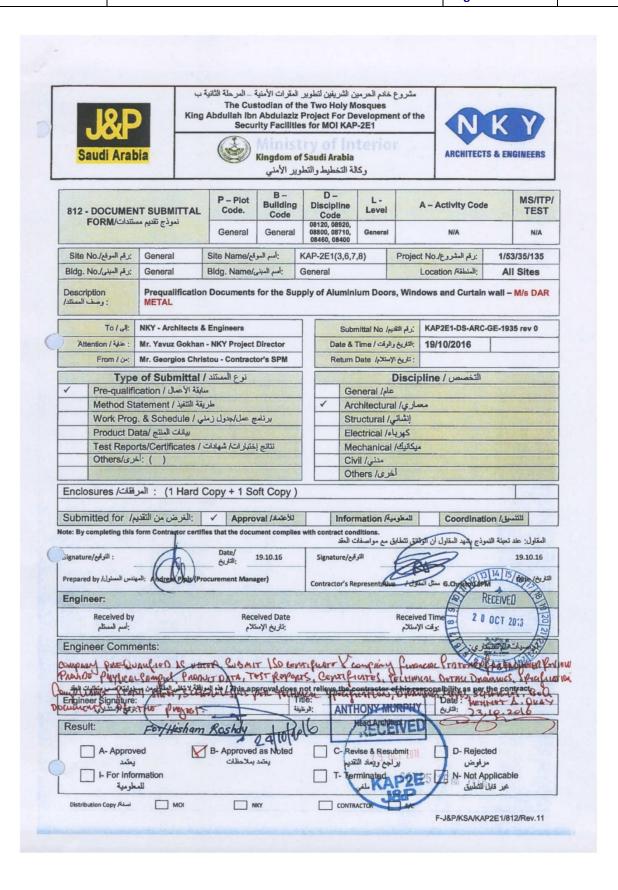


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To: Engr. Abdulllah Ibrahim Al Kuwaiz M/S Arriyadh Development Authority P.O. Box: 94501 Riyadh - 11614 From: WADI MARAMER GROUP P.O. Box 57644 Riyadh - 11584 TEL: 01- 491 0999 FAX: 01-493 1029														
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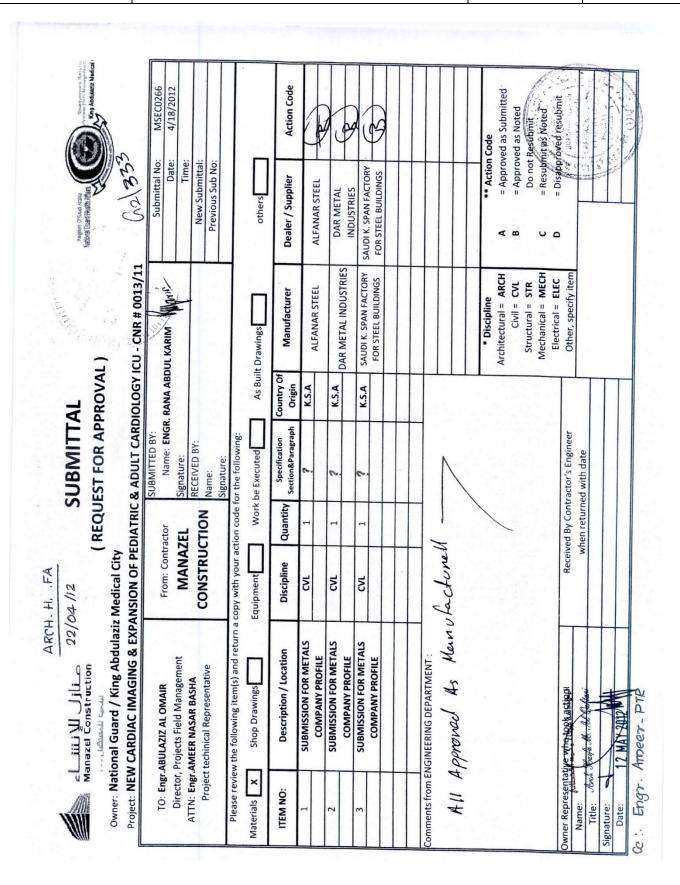


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2	ROOF	Р3	Isometric View Of Canopy
2	ROOF	Р3	Plan View Of Canopy
2	ROOF	Р3	Section & Elevation View Of Canopy
2	ROOF	Р3	Main Truss Detail
2	ROOF	Р3	Plan & Section Detail
2	ROOF	Р3	Architectural View Of Canopy
2	ROOF	Р3	Structural Calculation
ارماهمة حائل ختم: ارماه الهامه والمراهد	2000	مدير المشروع مهندس / سليمان حداد التوقيع :	لتوقيع: كيامان
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AI	■ 4568 Abu t	COMPANY LIMITED (Boyda Amir Ibn A'-Jarm's - Al Falha (5) - Ar Riyadh (429 - 684) (Sand, Arabia COM, S.	ALIYA EXECUTIVE CONTRA	ting company شرکة علیة			الجوال العاملية العاملة العاملة العاملة العاملة
Project	Name:	ALIYA LABOR CAMP PROJECT			Submittal No.		Rev.
Project	No.:	P1019			AECC-P1019-ALC-MA	Г-А-0008	1
То:		Project Consultant - AlBwardi		D	ate:	15-Mar-2021	
		Material / S	ub-Contractor	/ Supplier S	Submittal		
Submit	ted for:	Approval	formation				
Discipli	ine: (Civil)	Document	Material	Sub-Contract	or Su	pplier / Manufacture	r
Attachr	ments:	Sample Catalogue / Ma	anuals Com	pliance Cert.	Manufacturer Data	& Specification	
	Drawings	Procedures Spare Parts L	ist Calc	ulation Sheet	Others		
Copie		Description	Material / Ma	nufacturer Supp Identificatio	lier Sub-contractor n	Reference Spo	ecs#
	Material Subm	nittal for Metal Doors	Mate	rial Sample & I	Data Sheet		-
	Non Fire Rate	d	1-Non Fire Rated	Metal Door Lea	f	1	
	m	mmm	2- Two sided flas	n metal door Fra	ime }		
3	detail requ		3- One Side Flash	and one side A	rchitrive Frame	Reference BC	JQ#
$ \rightarrow \rangle$		etween frame	muum	·····	·······································		
\Box	and door	Jamb.				1	
Mar	nufacturer's;	300 02 000 00 000 000	: 3997			"	
	pplier's Data:	Sub-Contractor / S	upplier		Manufac	turer	
Name:		DAR Metal Industries		DAR Metal In	dustries		
Address	S:	P.O Box 250183 Riyadh 11391 KSA Te	l: 920000242	P.O Box 250	183 Riyadh 11391 KSA Tel	: 920000242	
No. of s	amples	3					
Sample	s Description	Metal Door Sample as per attached photo		To be used for:	M	letal Doors	
Remark	s:						
				Mer.	40		15-Mar-2021
Copy t	to:						
			Contractor disc	pline Engineer	Contractor tech		Date
For Co	onsultant use:	Fngineer	's Rep. to enter Acti	on Codes: Rema	For Contractor: (Name / Titarks and return to Contra		
Remark		Ligilleei	5. top. to enter Acti	o oodoo, neme	and rotain to contin		
- Th	is approva	l conditional with achei	ving the attac	hed comm	ents.		
		I only for non fire rated			arama (1977), indi		
		•					
Carre	tions or comments made reliefs or	to submittals during this review do not relieve the contractor from full co	mpliance with the requirements of the co	stract's documents dimensions	selecting fabrication processes and techniques	of construction: coordination his work with	that of other trades
and pe		satisfactory manner and correlating all quantities and conformance with the					
Act	tior A	APPROVED AS SUBMITTED	B APPROVED AS NO	red C	REVISE AND RESUBMIT		
	D	REJECTED					
			For Engineer	s rep.			
			775=				
Copy t	to:		1 24 7	**************************************			
			Discipline Engine	er	Date:	17 - 03 - 20	21
OLUGIAN.	OT TOWN AD IN	Architecture": ME "Mechanical": EL "Electrical": [OCCUPATION NATIONAL		ster MAN "Cumplier/Manufacturer		



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Date: 20/12/2020	ird Residential To	: 10:30 AM : 11:30 AM : Certif—te	المديدة المديدة المديدة المديدة F.F Spes	foundation
Date: 20/12/2020 Date: 20/12/2020 AR chure tion Work Descript عينة باب رئيسي مقاوم للحر عينة باب حمام عينة باب حمام	0 Time: 0 Time: ST AC San	10:30 AM 11:30 AM C PL Certif—te Floor NO 7 7	F.F Spes Room No 5	EL (
Date : 20/12/2020 AR chure chure tion Work Descript عينة باب رئيسي مقاوم للحر عينة باب حمام ced and found as per proj	O Time: ST AC San San elect approved draw	Floor NO	Room No 5	☐ Calcula
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عينة باب رئيسي مقاوم للحر عينة باب حمام ced and found as per proj Site Engineer	ject approved drav	7	No 5	Notes
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ced and found as per proj	Pro		5	
Site Engineer	Pro	wings & materi		
Site Engineer	Pro	wings & materi		
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일반 : 기계 전투 기계		oject Manage	r	Stamp
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/ /2 2020	Sign :	1		
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/ /2 2020	Manager	Date: / /	2020	Sign :
		/ /2 2020 Date:	/ /2 2020 Date: Sign : Position: Project Manager Date: / /	Sign :



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ALIYA	1 4568 Am U	COMPANY LIMITEE Anydaa Amir iba Al-Arrab - Al-Patha - Ar Riyash 14254 - 8841 Saad, Amha omse)	ALIYA ELECUTIVE CONTI	RACTINO COMO	ANT Jali		AL-JA	JEC.	LTANTS
Project Name:		ALIYA LABOR CAM	IP PROJECT				Subi	nittal No.		Rev.
Project No.:		P1019					AECC-P1019	ALC-PRE	-A-0015	0
То:		Project Consultant	- AJEC			D	ate:		7-Sep-2020	
			Material / Su	b-Contract	tor/S	Supplier S	Submittal			
Submitted for:		Approv	al Info	ormation						
Discipline: Arc	hitecture	Docum	nent N	laterial	5	ub-Contract	tor	Sup	pplier / Manufacture	r
	awings [Sample Procedures	Catalogue / Mar Spare Parts Lis			ince Cert.		turer Data &	& Specification rofile)	
Copie		Description		Material	/ Manu	facturer Supp	olier Sub-contra	ctor	Reference Spe	ecs#
	lification f	on for Metal Railings								
		Reference BOQ #)Q#			
	Manufacturarie:									
Manufactur Supplier's D		Su	b-Contractor / Sup	oplier				Manufacto	urer	
Name:	DAR Metal Industries P.O Box 250183 Riyadh 11391 KSA Tel: 920000242									
No. of samples	No. of samples									
Samples Descri	ption				To	oe used for:		Met	al Railings	
Remarks:										
Copy to:	•				= -	7-5ep-2020				
				Contractor	disciplin	e Engineer			(Signature / Stamp)	Date
For Contractor: (Name / Title / Signature / Stamp) For Consultant use: Engineer's Rep. to enter Action Codes; Remarks and return to Contractor.										
Remarks: The two manufacturer suplier are approved as per project requirement for metal railings										
and performing his wo	rk in a safe and saf	o submittals during this review do not rel isfactory manner and correlating all qua	eve the contractor from full compli- ntities and conformance with the d	ance with the requirements o	f the contract's and general cor	documents, dimensions : npliance with the informat	selecting fabrication processe tion given in the contract docu	s and techniques of o ments. The contract	construction; coordinating his work with to or is responsible for the provided specific	hat of other trades, cations. This check
Sonly for general revi	A D	APPROVED AS SUBM	ITTED B	APPROVED AS	NOTED	С	REVISE AND F	ESUBMIT		
				For Engin	eer's r	ep.				
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			Programme: King Abdullah Financial district (KAFD)	ullah Financia	al district	(KAFD)			
X > F O			Observation & Comments Sheet (OCS)	Somments Sh	eet (OCS	(6)			CONSTRUCTION WANTERPORT SPERIES
PROJECT / PARCEL	GEL Area 1 - CL J02	CL J02				PROGRAMME No.	KAFD 0112	2	
OCS NUMBER	KAFD-RY	r-RIA1-PGEN-N	KAFD-RY-RIA1-PGEN-MCC-DAR-ARC-PQD-00024	Rev.	00	DATE	09-Sep-20		
ORIGINATOR	MCC					TRANSMITTAL No. / DATE	o./DATE		
DOCUMENT No.		r-RIA1-PGEN-N	KAFD-RY-RIA1-PGEN-MCC-DAR-ARC-PQD-00024	Rev.	00	DISCIPLINE	ARC		
DOCUMENT TITLE	=		Prequalification for DAR Metel Industries	se		DOCUMENT TYPE	PQD		
Comments / Re	Comments / Replies Legends & Status	Comment Co	Comment Code Legend (for individual comments): 1 = Action Required; 2 = Note / Advisory / Recommendation	ation		Reply Co	Reply Code Legend: i = Incorporated; ii = Not incorporated for reason stated in reply	or reason stated in reply	Open / Closed
No. Initial	Page / Section / Sheet	Comment	Reviewer Comment			Reply Code	Originator Reply		Reply Status by Reviewer
. M	MAA	٠	Commercial registration, chamber of commerce, Saudization, GOSI, VAT and Zakat are attached and Valid	merce, Saudizatior	r, GOSI, VAT	and Zakat			
2 MA	MAA	-	SAGIA, ISO are attached						
3 N/	MAA	**	Previous completed projects, client approval with documented evidences are attached	proval with docum	nented evi	dences are			
4 N	MAA	-	Final acceptance is subject to Engineer's (JLL) approval.	L.) approval.					
			A-Approved			B - Approv	B - Approved with Comments		C - Objection
Revie	Review Status Code:	4	D - No Objection			E - No Object	E - No Objection with Comments		
		Supervision	Supervision Consultant (SC)	Project Management-Construction Management (PMCM)	ement-Con	struction	Programme Management Office (PMO)	ffice (PMO) Originator	
Reviewer Name(s) /	s)/ Position	COMMENTS	COMMENTS / STATUS	COMMENTS / STATUS RECOMMENDED BY PMCM	D BY PMC	W	COMMENTS / STATUS ADVISED BY PMO	REPLY APP	REPLY APPROVED BY
Mohamed Abdul	dul QAQC Engineer	Name:	- C	Name:			Name:	Name:	
		Position:	Project Director	Position:			Position:	Position:	
*		Signature:	The same	Signature:			Signature:	Signature:	
		Date:	9/09/20	Date:			Date:	Date:	



CONSULTANT APPROVAL

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KAFD				71			L.	E-	ST. 197	6
		Wor	k Inspecti	on Re	equest					
Request Ref.:	KAFD	-RY-RIA2-P402-UEC-			Revision:	R00	Submiss	ion Date:	10-6	-2020
Project:		Abdullah Financial Dist		ings	Inspection	Date:	11-6	6-2020	Time	8:30
Client:	KAFD				Project/Pa	rcel No	.: CP03/	P4.02		
Consultant:		l Handasah			Contractor: United Engineering Construction					
Consultant.	Daire	T Turidadan								
Discipline:							□ Landaar	200		
☐ Survey ☐ MEP		Civil Testing/Commissio	Architectural		ructural SE		□ Landsca□ Others)
Work Details:		resting/commissio	imig							
Description:										
specific	cations i	mock up sample f ncluding all requi P4.02 /TA, L05, R-	red works HM	steel do	rovide finish or single lea	es as p f by (IV	er approv	IETAL		
Approved Metho	d Staten	nent:	KAFD-RY-RIA2-	CP03-UEC	C-ARC-MES-00	018		Sect		
			KAFD-RY-RIA2-	Same 61 291 6	HI HIGHNONDO	1111		Clau		
Approved Drawi	ng No.:		UC	d shaira	1750		ed Approve ed Location	Control of the Control	S	
	tion / Level / Room e & No. / Grid Line: P4.02 /TA, L05,		R-L5-14	1 0 JUN 2020 Attache Attache		Attache	d Check Sheet d Previous Revision (if any)		\boxtimes	
	The above	work has been complete	d according to Projec	t requireme	nts and specificat	tions and i	is ready for ins	spection*		
Contractor's Rep	presenta	tive:				-		1975		
Name:	Eng	gr. Walid Al Hassan	Signature:	f.1	1		Date:	10-6-202	20	
Comments:	NSPE	Status A (Approvi	OR MO	B (Appr	Faroved with Co	ommen PLE	ts) [8	Not Applic Status C (+++++++++++++++++++++++++++++++++++	Object	EL
PARINTING FIRE RATED	DOOR DOOR	IGLE LE OORS TO BI S TO FOLLOW CIVIL DEFE	E DONE ?	AND ST	TE BY CO	M.S.C.	HENT ME	AL INDU	ISTR	y for
Reviewer Name:	PILIT	CIVIL DEFE	Signature:		1 (_	Date:	11-1	5-2	0
Reviewer Name.	Flu	war Mayahi	0.3		1			.,		
					Name of the	See al realiza			General I	
PMCM's Review			ON-		<u> </u>	10001118				
Endorsement:	I	Yes	□No							
Comments:										
Reviewer Name:	T		Signature:				Date:			

Note: This site inspection does not relieve the contractor from any of his contractual obligations.

Form Ref. KAFD-RY-RIA2-PGEN-SAP-QMS-FRM-00009, R03 (30 June 2019)



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Eff. Date	11-May-2021
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مشررع خانم العرمين الشريقين تفطوير المقرات الأبطية – المرحلة الثاقية بالمشروع خانم العرمين الشريقين تقطوير المقرات الأبطية – المرحلة الثاقية بالمشروع خانم العرمين الشريقين تقطوير المقرات الأبطية بالمشروع المشروع ا							
	ITTAL FORM /		REF.#	KAP5-BEC-00-00	0-00-MAT-AR-10033	-02	
MATERIAL DESCRIP	Mosque Mosque	Platform	1				
Site No.& Name/ أسم و رقم الموقع	ALL			Sector No.	ALL		
Bidg. No.& Name/ أسم و ركم المبنى	ALL			Prototype	ALL		
	GESBAU-ITAL	CONSULT	IV	From	BEC		
الى/ To				Date	21-Oct-2018	60	
			DISCIPLINE/	التخم			
☐ Structural ☐ Electrical ☐ Arch ☐ Civil ☐ General ☐ Others							
MATERIALS DETA	صيل المادة المقدمة/ LS	W.					
Standard / Specifica Supplier / Manufact		Division# (-		
وول/Contact Person		DAR M	etal Industries				
Availabili				Imported/2	مستور		
يدول/Status / مؤمسة Specified/التوصيف Alternative						بدیل/	
			ENCLOSURES /	المرفقا			
Catalogue /کتلوج Elist of Suppliers /عینت/ Technical Data Sheet						قلمة موربين/ ١٥	
Product Verification / مُهدُة تَرْبُقُرُا Comparison Sheet الْفَرى Other / الْفَرى							
NOTES : The Subr	nittal Includes Re	ference Dra	wings + 1 CD + 01 San	nple			
Submitted For							
Submitted For: Note: By completing Prepared by: Eng. Hesha Deputy Project Manager:	ım Hamed Sign:	or certifies th	Bê	phi with contract cond	ditions. الوثانق تتطابق مع مواصفات العقد	ordination نميذة النموذج بشهد المكاوة	
Note: By completing Prepared by: Eng. Hesha	the form, Contractors am Hamed Signature	ature:	Bê	C Stinature:	ditions. ران الوثاني تتطفي مع مواصفات العقد الع	1 11	
Note: By completing Prepared by: Eng. Hesha Deputy Project Manager S IJV USE ONLY Received by DCC:	the form, Contracted and Hamed Signatura	ature:	Bê	Sophractor Repr	ditions. ران الوثاني تتطفي مع مواصفات العقد الع	تمينة التمرذج يشهد المتاوا	
Note: By completing Prepared by: Eng. Hesha Deputy Project Manager	the form, Contracted and Hamed Signatura	ature:	Bê	Sophractor Repr	ititions. ل الوثاق تتطفق مع مواصفات العقد	. تمينة التمرذج بشهد المتاوا	
Note: By completing Prepared by: Eng. Hesha Deputy Project Manager S IJV USE ONLY Received by DCC: Engineer's Comments Sign by Engineer	am Hamed Signatura Signatu	ature: And Carlotte Title: Parameter	Bê	Date Colonial Colonia	itions. ال الوثاق تتطفق مع مواصفات العقد	تىبە الموزى بئىد المئارىتان	
Note: By completing Prepared by: Eng. Hesha Deputy Project Manager S IJV USE ONLY Received by DCC: Engineer's Comments Sign by Engineer:	the form, Contracted and Hamed Sign. Signatura	ature: And Carlotte Title: Parameter	BE B	Date Colonial Colonia	itions. ال الوثاق تتطفق مع مواصفات العقد	تىبە المەرخ بىنىد المەكتىن ime:	



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The Engineer:	The Employer:	Contract Administrator:	The Contractor:			
MENHADT	ماجدالفطیم MAJID AL FUTTAIM	FAITHFUL GOULD	UNITED ENGINEERING CONSTRUCTION EST. 1976			
CITY CENTER ISBILIYAH (ENABLING PROJECT)						

<u></u>		CITT CENTER ISBILITA	IT (ENABLI	NG FROJEC	1)	
	Technical	Submittal		Ref.No. Rev.No. Date:	KSA20	1-UNEC-PW-MTS-0081 1 07/10/2018
Subject of §	Submittal: Pre-Qua	ilification Dar Material Industr	ries for Site C	abin Office.	fare a	
Discipline:	☐ Mechanical	☐ Civil	☐ Stru	ctural 🗆	Electrical	☑ Architectural
Enclosure:	✓ Pre-Qualification ✓ Operation & Manual ✓ Material	☐ Method Statement ☐ Project Quality Plan ☐ Sample	☐ Guarant ☐ HSE Pl	an 🗆	Certificate Calculation Technical Data	☐ Test Result
Contractor's Pr	roject Manager: Engr. W		X	Date:		07/10/2018
Design Consult		ammed Ismail (20mg	Date:	0	
Design Con	sultant Manager Con	ments:		* 1	Approval :	Status:
(1) All con	gly local Palility words	of motorials registered of shored of	Sho with transfe	uld h	☐ Code C - I ☐ For Inform Notes:	Approved As Noted Not Approved, Resubmit ation Only
Reviewed By:	ministrator Comment			Date:	8/10/	18.
- Sittate Au	ministrator Committee	J.				
Contract Admini	istrator Sign			Date:		Assessment
Contractor Rece	Y Needlasy			Date:		
He	ALL 2018 10. 09. MITED ENGINEERING CONST. CITY CENTER ISKBULYAH ENABLING PROJECT 10 CO (ST.)	1	2018 (100 017 1000 13.	,od	



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The Engineer:	The Employer:	Contract Administrator:	The Contractor:
MEIN-ROT	WAIID AT ENLIYIW ماخدار و طتّانا	FAITHFUL GOULD	UNITED ENGINEERING CONSTRUCTION EST. 1976
	CITY CENTER ISB	ILIYAH (ENABLING PROJECT	Γ)

CITY CENTER ISBILIYAF	(ENABLING PROJ	ECT)
Technical Submittal	Ref.No. Rev.No. Date:	KSA201-UNEC-PW-MTS-111 0 07/10/2018
Subject of Submittal: Material Submittal Metal Doors Dar Me	etal Industries for Site	Cabin Office.
Discipline: Mechanical Civil	☐ Structural	☐ Electrical ☑ Architectural
inclosure: Pre-Qualification Method Statement	Guarantee	☐ Certificate ☐ Test Result
Operation & Manual Project Quality Plan	☐ HSE Plan	☐ Calculation ☐ Survey
☑ Material ☐ Sample / ✓	7 □ Report	☑ Technical Data
Contractor's Project Manager: Engr. Walid Al Hassan	D	ate: 07/10/2018
Design Consultant Manager: Dr. Mohammed Ismail	ev_ D	ate: 03 (0) 2018
3-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1		-5/(-) 200
Design Consultant Manager Comments:		Approval Status:
1) This Approval Is for Doors Onl	les .	
D) Contractor to make a seper	le colores	Code A - Approved
- Conversed to make a Seper	2/2 2000//-	Code B - Approved As Noted
Agi Ateritie as 6.		☐ Code C - Not Approved, Resubmit ☐ For Information Only
3) Contractor to contino color 6	Part Tepe	For Information Only
with XIAF Architect		Notes:
(Contractor to Bours & CR	C801 Compli	
	- BUS Congill	2016
(8) This is a DGB Compact. No be chosed of Francisco to pro	liebelity as	N
Reviewed By: Long 4 Port	Di	ate: Slusha
Contract Administrator Comments:	2201.210.320	
Contract Administrator Sign:	Da	ate:
Contractor Received Sign:	Da	ate:
UNITED ENGINEERING CONST. CITY CENTER ISHBILIYAN ENABLING PROJECT	2018 OCT 0 7 2018 OCT 0 7	A
10 TO 10 100 180		200



8- TEST CERTIFICATES (ALUMINUM, GLAZING, STEEL AND SST)



Document # DAR-PQ-8A Section # 08 Eff. Date 11-May-2021 Page 1

TEST CERTIFICATES

AL HOTY - STANGER	TEST REPORT	Our Ref.: RD-M-01798
AL HOTT - STANGEN	ON CHEMICAL ANALYSIS	Date: 15 December 2015
الحوطي ALHOTY		Page: 1 of 1
STANGER		

Client	:	DARMETAL INDUSTRIES
Project	:	Product Control
Sample ID.	:	Stainless Steel
Material Spec's.		SS 304
Location/Source	:	Sample as provided by Client
Test Method Ref.	:	 Spectrometric analysis using AMETEK SPECTROMAXx Instrument Spark OES Instrument
		◆ ASTM E 1086-08

06 December 2015 09 December 2015
09 December 2015
Client
Naseem
Al Khobar Lab
Nil

RESULTS:

CARBON	(C)	%	=	0.03
SULPHUR	(S)	%	=	0.005
PHOSPHOROUS	(P)	%	=	0.037
MANGANESE	(Mn)	%	=	1.04
SILICON	(Si)	%	=	0.44
NICKEL	(Ni)	%	=	8.10
CHROMIUM	(Cr)	%	=	18.31
MOLYBDENUM	(Mo)	%	=	LT 0.01

REMARKS:

The above analysis result of the stainless steel sample complies with chemical requirements of SS 304 grade material.

NOTE:

L T = Less than the detection limit

TEOPLO D. CABAL JR.
Regional Manager + Central Region
For AL HOTY-STANGER LTD.

STANGER WILL STANGER WILL CR. 205006299)

NAEEM ZAIDI, M.Sc. Materials Analysis Dept. – Manager For AL HOTY-STANGER LTD.

This report relates only to the sample tested and shall only be reproduced in full with the written approval of Al Hoty Stanger Ltd. Co. Laboratory

AL HOTY STANGER LTD.CO.
INDEPENDENT LABORATORIES & MATERIALS TESTING

P.O.BOX 1122 AL-KHOBAR 31852 - TEL: (013) 8881000 (11 LINES) / 8980858 / 8642539 Fax: (013) 8981466
Jubai Tet (013) 341 - 6791 - Hotuf Tet (013) 586 - 3210 - Royath Tet (011) 4784292 - Jeddah Tet (012) 660-1924 - Yaribu Tet (014) 322-5495 - Abu Dhabi Tet (02) 5542234 - Dubai Tet (04) 3472201 - Jebel Ali Tet (04) 8818451



Document # DAR-PQ-8A Section # 08 Eff. Date 11-May-2021 Page 2

TEST CERTIFICATES

		Report No.: RD-M-01764
AL HOTY - STANGER	DAR METAL INDUSTRIES	Receipt Date: 09 Dec. 2015
اخوش ALHOTY	Riyadh, KSA	Test Date: 13 Dec. 2015 - Report Date: 13 Dec. 2015
STANGER	FULL SIZE TENSILE TEST REPORT	Page No.: 1 of 2

A. SAMPLE DETAILS IDENTIFIED BY THE CUSTOMER:

Sampled By : Dar Metal Industries

Sample Condition : Good

Sample Description : king Long Structural Bar Material Specification : ASTM A 276 TP 316 Test Method : ASTM A370-2014

B. EQUIPMENT DETAILS:

	Edon ment perme				
Make / Model		Equipment Serial No.	Calibration date	Calibration Due date	
ŀ	FIF	UTE - 100	2-Jul-15	2-Jul-16	

C.TEST RESULTS:

Test Parameters	Unit	As per Std./ Specification Requirement	Obtained Results
Tensile Specimen No.	:	-	1
Outer Diameter	(mm):		50.63
Inner Diameter	(mm):		40.21
Cross-Sectional Area	(mm²):		743.42
Tensile Load	(kN):	+	473.25
Tensile Strength	(MPa):	515.0 (min.)	636.59
Comment		-	SATISFACTORY

Tested By: Khaja Ahmed

TEOFILO D.CABAL Jr.

Regional Manager Rivadh PARTICIPATION OF THE PARTICIPA

R.PARUA

NDT & Metallurgical Supervisor

Riyadh

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AL HOTY STANGER LTD.CO.
INDEPENDENT LABORATORIES & MATERIALS TESTING

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Jubail Tel (013) 341 - 6791 - Hoful Tel: (013) 586 - 3210 - Rayach Tel: (011) 478-4282 - Jeodan Tel: (012) 560-1824 - Yantu Tel: (014) 322-5495 - Abu Dhebi Tel: (02) 5542234 - Dubai Tel: (04)3472201 - Jebel Ali Tel: (04) 8818451



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AL HOTY-STANGER LTD. GAR METAL INDUSTRIES Independent Laboratories & Materials Testing

Riyadh, KSA

Receipt Date: 09 Dec. 2015

13 Dec. 2015 Test Date:

Report Date: 13 Dec. 2015

PHOTOS OF TEST

Page No.:

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Before Test

During Test



After Test



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TEST CERTIFICATES

AL HOTY STANCED	TEST REPORT	Our Ref.: RD-M-01764
AL HOTY - STANGER	ON CHEMICAL ANALYSIS	Date: 15 December 2015
الحوطي ALHOTY		Page: 1 of 1
STANGER		

Client	:	DARMETAL INDUSTRIES
Project	:	Product Control
Sample ID.	:	King Long Structural Bar
Material Spec's.	2032	
Location/Source	;	Sample as provided by Client
Test Method Ref.	:	 Spectrometric analysis using AMETEK SPECTROMAXx Instrument Spark OES Instrument
		◆ ASTM E 1086-08

Date Sample Received	:	21 November 2015
Date Sample Tested	4	13 December 2015
Sampling Performed by	y:	Client
Sampling Method	:	
Testing Performed by	;	Naseem
Testing Conducted at	:	Al Khobar Lab
Test Method Variation	:	NII

RESULTS:

CARBON	(C)	%	=	0.054
SULPHUR	(S)	%	=	0.004
PHOSPHOROUS	(P)	%	=	0.036
MANGANESE	(Mn)	%	=	1.11
SILICON	(Si)	%	=	0.33
NICKEL	(Ni)	%	=	8.20
CHROMIUM	(Cr)	%	=	18.30
MOLYBDENUM	(Mo)	%	=	0.05

REMARKS:

The above analysis result of the strut bar steel sample complies with chemical requirements of SS 304 grade material

TEOFILO D. CABAL JR.
Regional Manager – Central Region
For AL HOTY-STANGER LTD.



NAEEM ZAIDI, M.Sc. Materials Analysis Dept. – Manager For AL HOTY-STANGER LTD.

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TEST CERTIFICATES

Date of Rpt.:01-06-2015 AL HOTY - STANGER Date ofTest -: 01 - 06 - 2015 Report No:RD-M-01460,PT-1 LIQUID PENETRANT EXAMINATION REPORT Page 1 of 3

DAR METAL INDUSTRIES Client

ARABSAT Project RIYADH Location

RD-M-01460 Client's Reference

Color Contrast - Solvent Removable Penetrant Technique

AHS/ GEN-PT/01 Rev 16 Procedure

AWS D1.1 Acceptance Criteria

Drying Time After Cleaning	05 minutes	Penetrant Application By	Spraying
Penetration Time	10 minutes	Penetrant Removal By	Wiping with cloths
Drying Time After Excess Penetrant Removal	05 minutes	Drying Aid	Natural Evaporation
Developer Application By	Spraying	Development time	10 minutes
Interpretation Time	20 minutes		

AMBIENT Surface Temperature

Light Intensity > 100 Fc

Natural Light/ Artificial Light Lighting Equipment

Manufacturer	Chemetall	Batch No
Cleaner	9PR 5 √	0900045983
Penetrant	996 PB √	0900038833
Developer	9DIB √	0900041863

BRIDGE & GRC FRAME Component Description

Meterial / Thickness CARBON STEEL / VARIOUS

Type of Weld/Surface Condition : FILLET WELD / AS WELDED

Appendix-B-AHS/GEN-PT/01

Rev 16/19TH DEC 2014

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TEST CERTIFICATES

AL HOTY-STANGER LTD. CO.

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Independent Laboratories & Materials Testing

LIQUID PENETRANT EXAMINATION REPORT

Date of Report :01 - 06 - 2015 Report No : <u>RD-M-01460</u>, <u>PT-1</u>

Page No: 3 0F 3

Client:	DAR METAL INDUSTRIES
	CONTRACTOR OF STREET STREET, STREET STREET, ST

SL	Component				Defect	Remarks	
No.	Reference	Ref. No.	Symbol	Location	Туре	Size	Komarko
	STAIR S00-01	J# 04		-	NRI	-	ACCEPTED
	B-03.2	J# 16	_	-	NRI	• .	ACCEPTED
	B-03.1	J# 15		-	NRI		ACCEPTED
,	B-03.1	J# 19	-	-	NRI		ACCEPTED
	B-03.3	J# 17		-	NRI		ACCEPTED
	B-03.3	J# 18		-	NRI	-	ACCEPTED
	GRC FRAME 1 ST FLOOR CLX-7	J# 01		-	NRI	- '	ACCEPTED
	GRC FRAME 1 ST FLOOR CLX-7	J# 02		-	NRI	-	ACCEPTED
				* 1	1		/

NOTE: NRI IS NO RELEVANT INDICATION.

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Examined by : Name : NADEEM EQBAL

Noted By: Name : JOHN VARGHESE

Designation : ASNT NDT LEVEL-II

Designation: NDT SUPERVISOR

Signature

Signature:

ds on

Appendix-B

AHS/GEN-PT/01 Rev 16/19TH DEC 2014 Page 14 of 14



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AL HOTY-STANGER LTD. CO.

Independent Laboratories & Materials Testing

شركة الحوطي ستانحرالحدودة مختبرات وفحص المواد المستقلة

LIQUID PENETRANT EXAMINATION REPORT

Date of Report :01 - 06 - 2015 Report No : RD-M-01460 , PT-1

Page No: 2 0F 3

Client:	DAR	METAL	INDUSTRIES	
				-

SL	Component	Weld	Welder Symbol			Remarks	
No.	Reference	Ref. No.		Location	Туре	Size	Komarks
	B-00.1	J# 08		- 1	NRI	- 3	ACCEPTED
	B-00.1	J# 04	12.	-	NRI	- 1	ACCEPTED
	B-00.2	J# 07		-	NRI	-	ACCEPTED
	B-00.2	J# 05		- 1	NRI	-	ACCEPTED
	B-01.2	J# 09	4.	-	NRI		ACCEPTED
	B-01.2	J# 10		-	NRI	-	ACCEPTED
	B-02.1	J# 13		-	NRI	-	ACCEPTED
	B-02.1	J# 11			NRI	- 3	ACCEPTED
	B-02.2	J# 12		-	NRI	-	ACCEPTED
	B-01.1	J# 01	-	-	NRI	-	ACCEPTED
	B-01.1	J# 02	-	-	NRI	-	ACCEPTED
	B-01.1	J# 03		-	NRI	-	ACCEPTED
	****	***	****	****	****	****	****

NOTE: NRI IS NO RELEVANT INDICATION.

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Examined by :Name : NADEEM EQBAL

Noted By: Name : JOHN VARGHESE

Designation: ASNT NDT LEVEL-II

Designation: NDT SUPERVISOR

Appendix-B

AHS/GEN-PT/01 Rev 16/19TH DEC 2014

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RADIOGRAPHIC EXAMINATION REPORT

Page No. / of /

RT#01 Sensitivity / Acceptance Criteria: . DAR METAL Report No. Client 18-02-17 ASME SEC I, SEC IX INDUSTRIES Date ASME SEC VIII DIV 1 UW 51/52 RIYADH ASME B 31.1 / B 31.3 NFS/SCC Site Location : · WOT YOUN US Project ASME B31.4/ASME B31.8 Radiographers: Client's Ref. : 10-M-02546 AWSD 1.1 SLNC/CLNC/TC SAMY API 620/650/1104 Procedure No. : AHS / 616 N. RT. 01 Rev. : 14 Material : CS/Cr-Mo/SS/ 17-02-17 Date of Test Film Processing : Manual/Automatic SWSI SWSI (P) DWSI DWDI (E) DWDI (S) Film Class : II / I Source Size : 3mmx 3mm Film Brand : Foma R7/R4 Source Activity: 16 Ci Agfa D7/D4 Front Screen (Pb): 0.125 mm Thk Fuji IX 100/80/50 SOD: Back Screen (Pb): 0.250 mm Thk No. of Films / Cassette: 1 OFD: /U MM OFD: OFD: ASTM/DIN IQI : 10FE Film Density : 2.0-4.0 : Source Side/Film Side Location of IQI Shim Matl. Thk.: : Source Side/Film Side Ug (Inch) : Less than 0.020 Location of Markers RESULT Material IQI Weld ACC = Accept REJ = Recject Line/ Welder Film Marker Visible Indication / Drwg Nominal Eqpt Ref. Size No. Symbol Size Location Wire/ Imperfection Ref. no. No. Fresh RS R1/R2 OD Thk Hole 595 A-B # 12 SLG Acc 5 394 4/2 Au A-B SLGEA 719 A-B SLG Acc 0 SLG1 Acc #12 416 0 #12 Acc 726 SLG 8 699 + 12 A-B EUC Acc # 12 297 A-B SLGI Acc 742 Acc A-B #12 Poh

POR - Porosity (describe)

HB- Hollow Bead

IP- Inadequate Penetration

IPD- Inadequate Penetration (high/low) UC- Undercut IFD- Incomplete Fusion (cold lap)

IF- Incomplete Fusion

IUC- Internal Undercut

BT- Burn Through

IC- Internal Concavity

C- Crack

SLG-Slag (describe)

TI- Tungsten Inclusion

AD- Accum. of Discounts (des

NFS- Normal Fluid Service

Noted By :

Cyclic Conditions

paded Non Tubular Connections ded Non Tubular Connections

Interpreted by : Name WIJAY KUMAR (Level II-RT/RTFI)

Designation



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TEST CERTIFICATES

AL HOTY - STANGER WELDER / WELDING OPERATOR RD-M-02546 Test Date:16 Feb.2017 QUALIFICATION TEST RECORD AL HOTY STANGER DAR METAL INDUSTRIES Issue Date:19 Feb. 2017 WS# 297 MUHAMMAD ADNAN MUHAMMAD LATIF Identification No.: 2288927276 BUTT Joint Type : Igama / Passport No. Single "V" Groove DMI-PQ-01-06 Rev.0 Identification of WPS Followed. Weld Type: Pre-Qualified Identification of PQR Followed .: ASTM A 36 10 mm Thk. Specification of Base Metal(s): Thickness: Testing Variables and Qualification Limits Actual Values Range Qualified Welding Variables SMAW Welding Process(es) ALDO AM MANUAL Type (ie. Manual, Semi-auto, Auto) used SMAW With Backweld SMAW With Backweld Backing(with/without) Plate/pipe 600mm OD&Over Test Specimen (Plate / Pipe) Plate 1 Base metal Group to Group A5.1 Filler metal or electrode specification(s) (SFA) E 6013 Filler metal or electrode classification F2 With backing F2 Filler metal F-Number(s) 2.5 & 3.2mm Ø 2.5mm Ø ZULFI Filler metal diameter & trade name N/A N/A Deposit thickness ofN/A...... process 3mm to 20mm Deposit thickness of SMAW process(E 7018) 10mm Groove & Fillet - F,H&V Position & Joint Design 3G/Groove Vertical Uphill Vertical progression (uphill or downhill) Vertical Uphill Inert gas backing(GTAW,PAW,GMAW) N/A N/A Current / Polarity (AC, DCSP, DCRP) SMAW-ACRP SMAW-ACRP N/A Transfer mode (spray/globular or pulse or short circuit - GMAW) N/A N/A N/A Filler metal(if not covered by AWS) N/A Consumable insert (GTAW or PAW) N/A RESULTS Test Detail (Type, Report No, etc.) Results **Test Conducted** Visual Inspection [X] SATISFACTORY SATISFACTORY Radiography [X] RD-M-02546 N/A [] N/A Bend N/A N/A [] Fillet Fracture N/A N/A Macro examination []

JOBY JOSE (05) Test witnessed by:

We, the undersigned, certify that the statements in this record are correct and that the coupons were prepared, welded, and tested in accordance with the requirements of AWS D1.1 welding code,

N/A

For AL HOTY STANGER LTD. Co.

RADHAPATI, PARUA Welding Supervisor:

Contractor: Print Name & signature

DAR METAL INDUSTRIES

Print Name

Inspection / Regional Manager:

Other tests

F-5

Contractor Rep: RIYAZ A.SHAIKH

MOHD.SALAM Print Name & Signature

Print Name & Signature

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Jubail P.O. Box 467 • Tel: (013) 341-6791 Fax: (013) 341-6942 • Hofuf P.O. Box 2752 • Tel: (013) 586-3210 Fax: (013) 587-1420 • Biyadh P.O. Box 7359 • Tel: (011) 478-4292 Fax: (011) 479-2058

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9– LIST OF MAJOR MACHINERIES & EQUIPMENT



MACHINERIES & EQUIPMENT

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LIST OF MACHINERIES & EQUIPMENT (STEEL, ALUM, GLASS, ACP & SST DIVISION)

SL. #	ITEM DESCRIPTION	QTY
1	CNC HYDRAULIC PRESS BRAKE (APHS 4109X200)	1
2	DOUBLE HEAD SAW DG 104 6.0 + E 355	1
3	IRON WORKER MACHINE - MODEL JAWS IV 75 TON	1
4	MGH HYDRAULIC SWING BEAM SHEAR	1
5	AUTOMATIC MIXING & METERING MACHINE (TAL 50 SI/B)	1
6	MILLING MACHINE - 1M	1
7	XYZ 5022 SERIES ROUTER MACHINE 392838	1
8	MILLING MACHINE - 2M (End Milling - SIMCO)	1
9	MILLING MACHINE, DYMA VE110 (ITALY)	1
10	PIPE NOTCHING MACHINE GRIT GR75	1
11	PIPE POLISHING MACHINE - MODEL # 75-C	1
12	SHEET ROLLING MACHINE - MODEL AK306	1
13	SHEET ROLLING MACHINE - IMACR 4M	1
14	ALUMINUM CUTTING MACHINE (COBRA 450)	1
15	CORNER CRIMPING MACHINE EP 124	1
16	CUTTING MACHINE FEMI (PORTABLE) LS1214 (ALUMINUM)	1
17	DIGITAL THEODOLITE DT - 209	1
18	C-CUMMINS POWER GENERATOR SN 02665286/00	1
19	AIR COMPRESSORS	6
20	AIR COMPRESSORS 500 LITERS	1
21	ARC WELDING MACHINES	5
22	BUFFING MACHINE (BIG)	1



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SL. #	ITEM DESCRIPTION	QTY
21	ARC WELDING MACHINES	5
22	BUFFING MACHINE (BIG)	1
23	BUFFING MACHINE (SMALL)	1
24	COMEX MIG-MAG WELDING MACHINE 4000-G	3
25	CUTTING MACHINES	4
26	CUTTING MACHINES VCM 200	1
27	DRILL MACHINES (MAGNETIC)	1
28	DRILL MACHINES (ORDINARY)	17
29	FEIN MAGNETIC CORE DRILLS	1
30	GAS CUTTING SETS	4
31	GENERATOR RGX5510 (110/220V)	1
32	HILTI DRILL MACHINES	6
33	HILTI PD 30 MEASURING DEVISE (DIGITAL)	1
34	SCREW MACHINES	11
35	WELDING MACHINE - (TIG 2000)	5
36	WELDING MACHINE - (REGULAR)	7
37	WELDING MACHINES PORTABLE RT 2000 - DUAL VOLT	5
38	FORKLIFT - TOYOTA MODEL # 02-7FD-45	1
39	FORKLIFT – TOYOTA - 8 TON 60-5FDD80 V4.7 ME	1
40	ARC BENDING MACHINE MODEL	1
41	MOULDING BENDING MACHINE	1
42	SCAFFOLDING (SET)	500
43	SICAR (VERTICAL) ROUTER MACHINE - SIMCO	1



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SL. #	ITEM DESCRIPTION	QTY
44	JIG SAW MACHINE	10
45	IRON WORKER MACHIN - SUN RISE	2
46	MAKITA ROUTER MACHINE	10
47	GRINDER MACHINE	15
48	PACKING MACHINE	2
49	AIR RIVETER GUN	6



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MACHINERIES & EQUIPMENT

LIST OF MACHINERIES (WOOD DIVISION)

SL. #	ITEM DESCRIPTION	QTY
1	MULTI RIP SAW – FOUR BLADES WEINIG PROFIRIP KST 310	2
2	PRESSURE BEAM SAW HOLSHER CUT 82	2
3	EDGE BANDER HOLZHER TRIATHLON	2
4	MULTI SPINDLE MOULDER WEINIG UNIMAT 500	2
5	MULTI MILLING MACHINE OMEC F9	2
6	CNC ROUTER MASTERWOOD PROJECT 300V2	3
7	SANDINE CALIBRATION 3 BELTS VIER S3 333 RRRR1350	2
8	VENEER GUILLOTINE CASATI CIM 31	2
9	VENEER GUILLOTINE CROSS CUTTING CASATI CIM TIO 600	2
10	VENEER SPLICING MACHINE CASATI Z1000	2
11	VENEER GUILLOTINE CROSS CUTTING CASATI CIM TIO 600	2
12	VENEER SPLICING MACHINE CASATI Z1000	2
13	HOT PRESS ORMA NPC 6/110 RAY LIGHT	3
14	AUTO 2 ROLLERS GLUE SPREADER OSAMA S2R 1300	2
15	EDGE BANDER FOR CURVED / ROUNDED PANELS	2
16	DOUBLE SIDE SANDING MACHINE VOLPATO LBK150/S FOR SOLID AND VENEERED EDGES	2
17	UNIVERSAL DOWEL HOLE DRILLING MACHINE GANNOMAT FORMAT	2
18	DOUBLE LINE AND KD FITTINGS DRILLING MACHINE GANNOMAT FORMAT 42	2
19	BORING DOWELLING GLUING INSERTING MACHINE INDEX 70 LOGIC	2
20	RADIAL ARM SAW MACHINE MAGI ENGINEERING BEST 960	2
21	BAND SAW MACHINE SOCOMEC SN900	3
22	SURFACE PLANNER PAOLONI PF530N	3



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SL. #	ITEM DESCRIPTION	QTY
23	SINGLE SPINDLE MOULDER TILTING HEAD PAOLONI T113CF	3
24	CIRCULAR SAW WITH DRIVER SCORER PAOLONI S260	2
25	CHAIN MORTISER FRAMAR MC 60	3
26	MITRE SAW VIRUTEX TM72C	2
27	THICKNESS PLANNER PAOLONI SP63N	3
28	AUTOMATIC KNIFE GRINDER OSAMA AFC/A-650	2
29	STAINLESS STEEL DISCS TRANSFER DIA 122MM	2
30	DUST COLLECTOR	2
31	AEROMETAL WORKER 2400/30:11	2
32	AEROMETAL WORKER 4500/45:1	2
33	AIR VACUUM FORMING PRESS PM AIR 16/08	2
34	SCREW COMPRESSOR 100HP	2
35	SCREW COMPRESSOR 75HP	2
36	AIR DRYER TDRY 143	2
37	AIR RECEIVER TANK 2000LTR	2
38	FILTERS WITH 3 MICRON LEVEL	2
39	GRINDING MACHINE FOR SAW BLADES KAINDLE SSG 600A-DC	2
40	LAGOS COMPLETE FINISHING AREA (HOTMELTCONTOR EDGE BANDER SMART + TRIMMING MACHINE)	2
41	VACCUM PVC PRESSING	2
42	AUTOMATIC CNC HINGES & LOCK BORING	1
43	SOLID WOOD PANEL ASSEMBELY	1
44	CNC ROUTER LASER HEADER	1



MACHINERIES & EQUIPMENT

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LIST OF MACHINERIES & EQUIPMENT (CABLE MNGT SYSTEM & ELECTRIC PANEL BOARD DIVISION)

SL.#	MACHINE ID & TYPE	DESCRIPTION
1	CT-102 Bending machine	Sheet bending up to 6mm thick & 3m length
2	CT-103 Bending machine	Sheet bending up to 6mm thick & 3m length
3	CT-171 NC Bending Machine	Sheet bending up to 4mm thick & 3m length, 160 Ton
4	CT-104 NC bending machine	Sheet bending up to 4mm thick & 3m length
5	CT-101 Bending machine	Sheet bending up to 8mm thick & 3m length
6	CT-105 Sheet cutting machine	Sheet cutting up to 6mm thick & 3m length
7	CT-106 Sheet cutting machine	Sheet cutting up to 3mm thick & 2.5m length
8	CT-165 Sheet cutting machine	Aluminum profile angular cutting machine
9	CT-166 Sheet cutting machine	Sheet cutting machine 4 mm thick & 3m. length
10	CT-167 Sheet cutting machine	Gas cutting 5-100mm thick sheet
11	CT-164 Sheet cutting machine	Elbow, Tee, Cross Cutting
12	CT-170 Sheet cutting machine	For cutting M.S & GI Sheet up to 8 mm thick
13	CT-107 Sheet cutting machine	Sheet cutting up to 2mm thick & 1m length
14	CT-108 Automatic press machine	Sheet Punching up to 1220mm wide,300 ton
15	CT-109 Automatic press machine	Sheet Punching up to 500mm wide,75 ton
16	CT-110 Automatic press machine	Sheet Punching up to 750mm wide,100 ton
17	CT-111 Press machine	Sheet Punching up to 1220mm wide,200 ton
18	CT-112 Press machine	Sheet Punching up to 1220mm wide,130 ton
19	CT-113 Press machine	Punching of connector & other fittings,100 ton



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SL.#	MACHINE ID & TYPE	DESCRIPTION
20	CT-114 Press machine	Punching of trunking & other fittings,60 ton
21	CT-115 Press machine	Punching of "U"-channel & other fittings,120 ton
22	CT-116 Press machine	Punching of connector, clamp & base plate,6 ton
23	CT-117 Press machine	Punching of connector, clamp & base plate,6 ton
24	CT-118 Press machine	Punching of all types of brackets & fittings,75ton
25	CT-119 Press machine	Punching of all types of brackets & fittings,75ton
26	CT-146 Press machine	For punching of sheet, Capacity 8 Ton press
27	CT-147 Press machine	For punching of sheet, Capacity 10 Ton press
28	CT-162 Automatic press machine	Sheet Punching up to 1220mm wide,300 ton
29	CT-168 Press machine	For making punch & hole,15 Ton
30	CT-169 Press machine	For making punch & hole,15 Ton
31	CT-143 Automatic Press machine	Sheet Punching up to 1220mm wide,300 ton
32	CT-123 Hydraulic Press machine	Heavy bars & sheet bending max 10mm thick,130 Ton
33	CT-124 Ladder pressing machine	Pipe pressing for ladder,1200mm wide,100ton
34	CT-125 Ladder pressing machine	Pipe pressing for ladder,1200mm wide,100ton
35	CT-175 Press machine	Punching of connector & other fittings,100 ton
36	CT-126 U channel machine	Channel 41x41& 41x21 CT bending, 2mm thick
37	CT-127 U channel machine	Channel 41x41& 41x21 CT bending, 2.5mm thick
38	CT-172 U channel machine	Channel 41x41 & 41x21 CT Bending 2.0 & 2.5 Thick
39	CT-128 Drilling machine stand	Max 30mm thick & 32mm dia. hole
40	CT-129 Drilling machine hand	Max 8mm thick & 14mm dia. hole



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SL.#	MACHINE ID & TYPE	DESCRIPTION
41	CT-160 Drilling machine	For drilling up to 30mm
42	CT-163 Drilling machine	Drill up to 30 mm dia. hole
43	CT-130 Arc welding machine	For welding of steel products
44	CT-131 Arc welding machine	For welding of steel products
45	CT-132 Arc welding machine	For welding of steel products
46	CT-133 Arc welding machine	For welding of steel products
47	CT-134 Arc welding machine	For welding of steel products
48	CT-135 Arc welding machine	For welding of steel products
49	CT-136 Tig welding machine	For Aluminum welding
50	CT-137 Tig welding machine	For Aluminum welding
51	CT-138 Arc welding machine	For MS welding
52	CT-139 Arc welding machine	For MS welding
53	CT-141 Arc welding machine	For MS welding
54	CT-142 Hacksaw machine, big	Solid rod cutting up to 300mm dia.
55	CT-177 Tig Welding Machines	For Aluminum Welding
56	CT-153 Arc welding machine	For MS welding
57	CT-120 Spot welding machine	Spot welding for different items up to 4mm thick
58	CT-121 Spot welding machine	Spot welding for different items up to 4mm thick
59	CT-122 Spot welding machine	Spot welding for different items up to 4mm thick
60	CT-176 Spot Welding Machine	Spot Welding for Different items Up to 4MM Thick.
61	CT-151 MIG welding machine	For Aluminum Welding



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SL.#	MACHINE ID & TYPE	DESCRIPTION
62	CT-173 MIG welding machine	For MS welding
63	CT-174 Hydraulic Spot Welding	Spot Welding for Different items Up to 7MM Thick.
64	CT-140 Arc welding machine	For MS welding
65	CT-179 Arc welding machine	For MS welding
66	CT-180 Arc welding machine	For MS welding
67	CT-150 Plasma machine	8mm thick plate cutting
68	CT-184 Plasma Cutting	30mm thick plate cutting
69	CT-148 Air compressor machine	For pneumatic system m/c
70	CT-149 Air compressor machine	For pneumatic system m/c
71	CT-154 Rolling machine	CT lip rolling inside & outside up to 2mm thick
72	CT-161 CT rolling machine	Accessories bending & rolling up to 3mm thick sheet
73	CT-182 CT rolling machine	Accessories bending & rolling up to 3mm thick sheet
74	CT-159 Milling machine	For lathe works & die making
75	CT-181 Bench drilling & Milling	For lathe works & Drilling pipes
76	CT-156 Lathe machine	For all types of lathe works
77	CT-157 Shaping machine	All types of Material & die shaping, lathe works
78	CT-158 Surface grinding machine	All types of material & die surface grinding
79	CT-144 Bench grinder machine	General purpose grinding
80	CT-152 Bench grinder machine	For grinding & polishing
81	CT-145 Circular SAW machine	Heavy channels & tube cutting 455mm dia.
82	CT-155 Groove making machine	Sheet & pipe groove making

10.1 – PROJECTS PHOTOS CURTAIN WALL & CLADDING





PROJECTS PHOTOS CURTAIN WALL & CLADDING

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TAIF UNIVERSITY









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TABUK PARK MALL







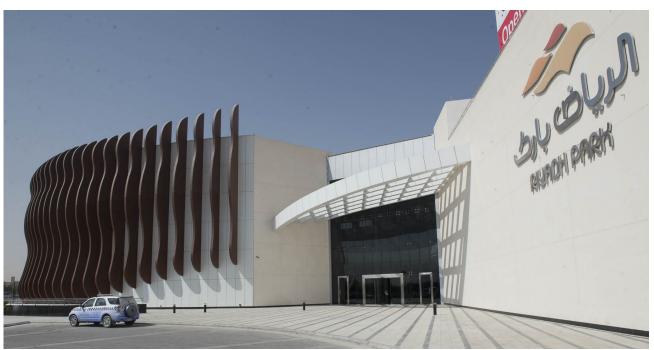


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RIYADH PARK MALL







PROJECTS PHOTOS CURTAIN WALL & CLADDING

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SHOPPING FRONT – KADEN





ALUMINUM WORKS



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SHOPPING FRONT – KADEN





ALUMINUM WORKS

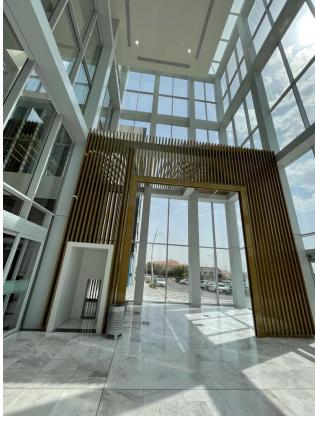


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NAKHEEL MALL – RIYADH









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ALOFT HOTEL – RIYADH & DAHRAN



ALUMINUM & GLASS WORKS





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PRIVATE AVIATION-RIYADH





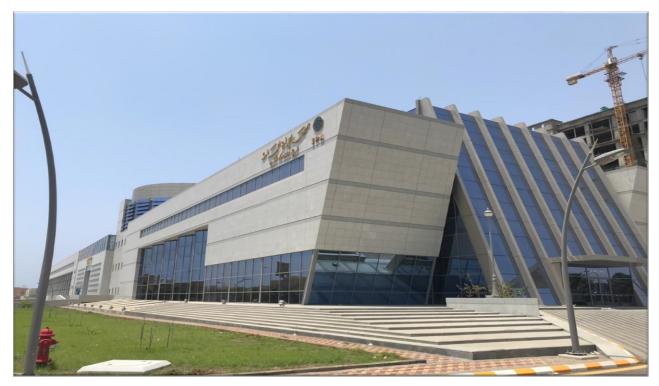
ALUMINUM CLADDING WORKS



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IPA- INSTITUTE OF PUBLIC ADMINISTRATION JEDDAH







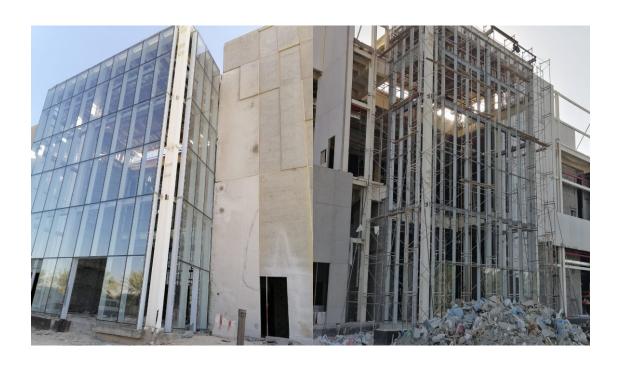


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KHALEEJ MALL – RIYADH







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ARRIYADH DEVELOPMENT AUTHORITY HQ RIYADH





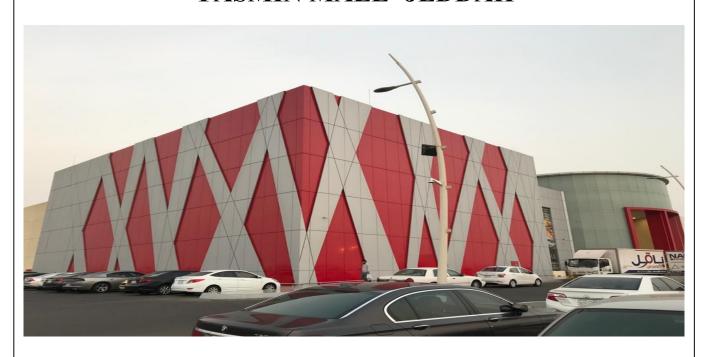




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YASMIN MALL -JEDDAH



SARAYA HOSPITAL - RIYADH





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AL-NOOR MALL MADINAAL MUNAWARA



STRUCTURAL GLAZING, ALUMINUM CLADDING & STRUCTURAL STEEL WORKS



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JAWHARAT AL FALAK- JEDDAH







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ULTRA LIGHT BUILDING - RIYADH



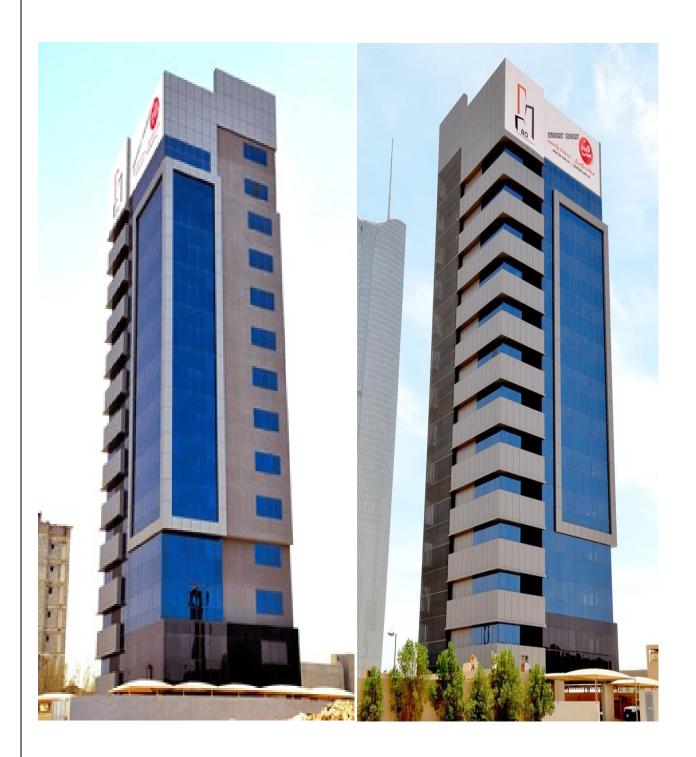




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SAMMAN TOWER - RIYADH





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INSTITUTE OF PUBLIC ADMINISTRATION (IPA) - RIYADH







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SKYLIGHT BUILDING – AL SAHU – RIYADH



PLATINUM BUILDING - RIYADH





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JIZAN MALL – JIZAN



AL BARGASH OFFICE BUILDING

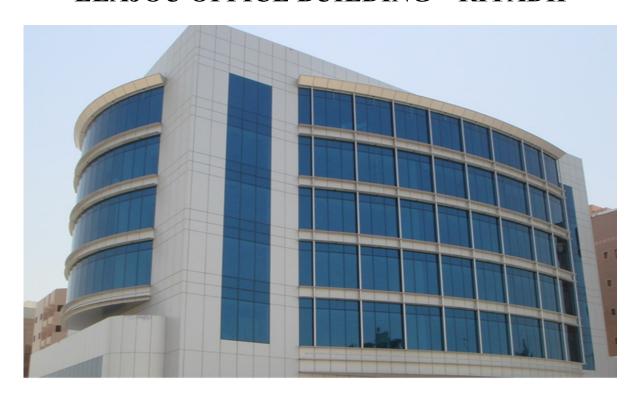




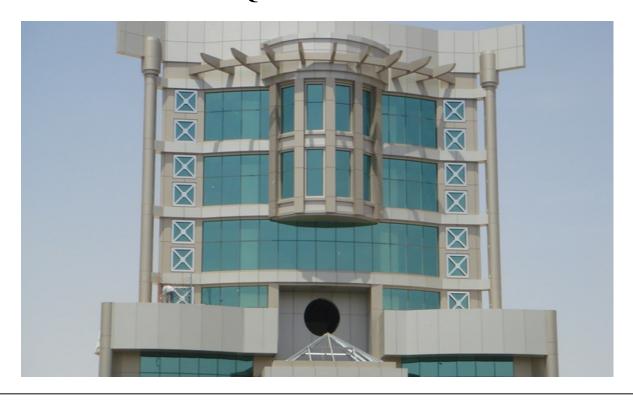
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ELAJOU OFFICE BUILDING – RIYADH



AL QASSIM TOWER

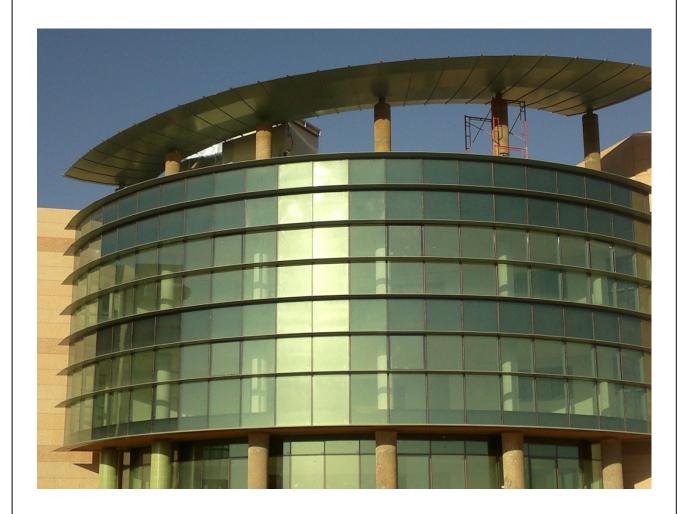




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M.O.H.E- HAIL UNIVERSITY





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AL FOUZAN BUILDING MALAZ





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M.O.H.E -HAFR AL BATIN









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MOHE - MUZAHMIA







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BODY MASTERS – AL SHEFFA



AL DOHIAN MALL – RIYADH





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ABDUL AZIZ AL MOOSA COMMERCIAL CENTER



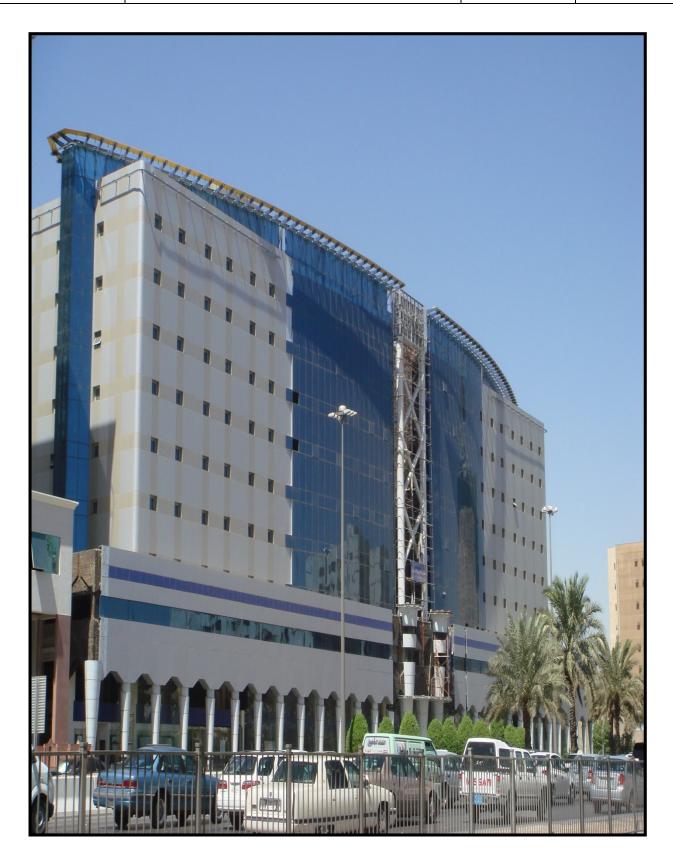
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COMMERCIAL CENTER (AL-ASKAR) RIYADH



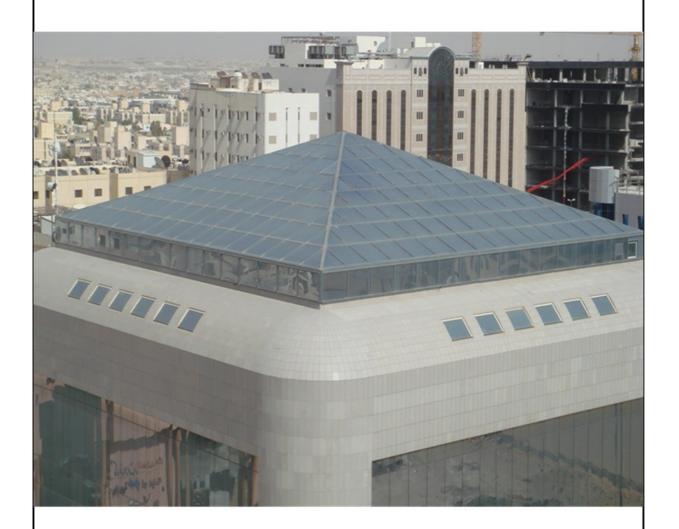
STEEL FRAME & ALUMINUM CLADDING WORKS



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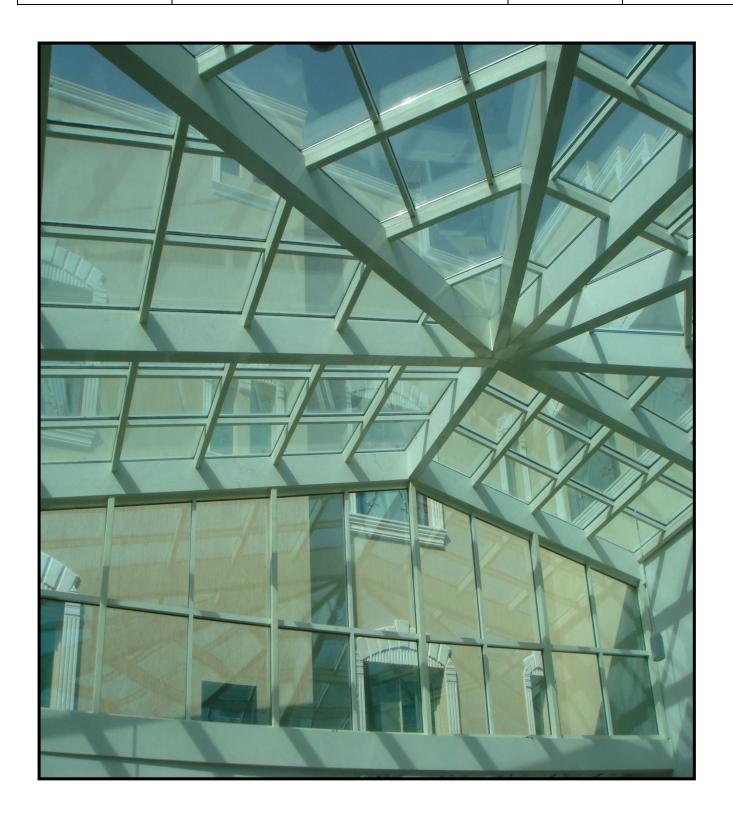


STRUCTURAL STEEL WORKS



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MINISTRY OF HIGHER EDUCATION Majmma

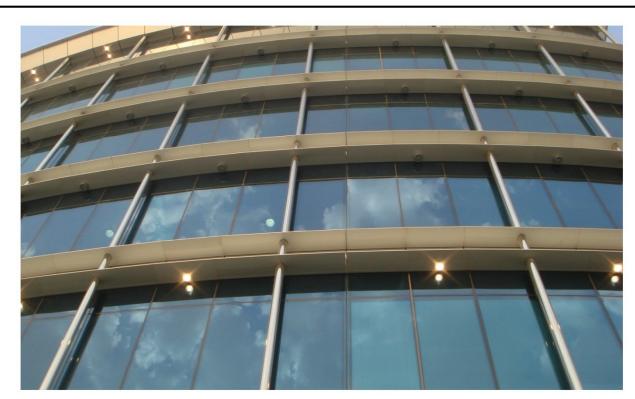


Aluminium Canopy & Steel Works



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10.2 – PROJECTS PHOTOS STEEL STRUCTURE





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RIYADH PARK MALL







PROJECTS PHOTOS STEEL STRUCTURE

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MOHE – MUZAHMIA





DAR METAL INDUSTRIES COMPANY					
ALUMINUM,	GLAZING,	STEEL,	STAINLESS	STEEL & \	WOOD

PROJECTS PHOTOS STEEL STRUCTURE

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OLAYA TOWERS



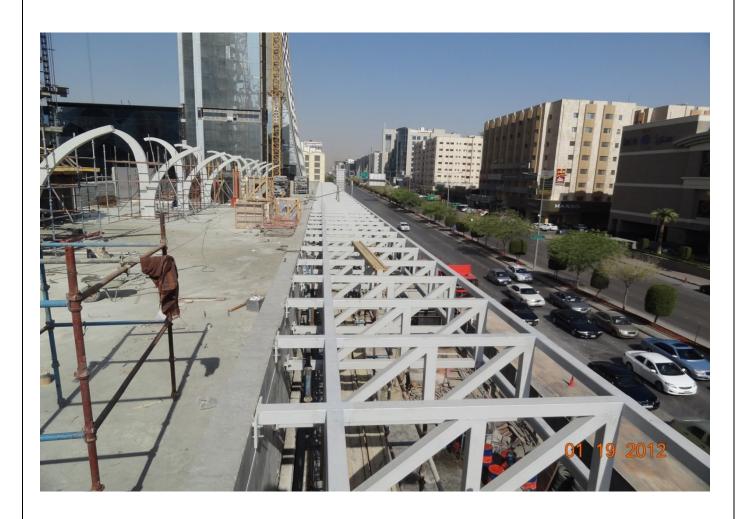
STRUCTURAL STEEL WORKS



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OLAYA TOWERS



STRUCTURAL STEEL WORKS



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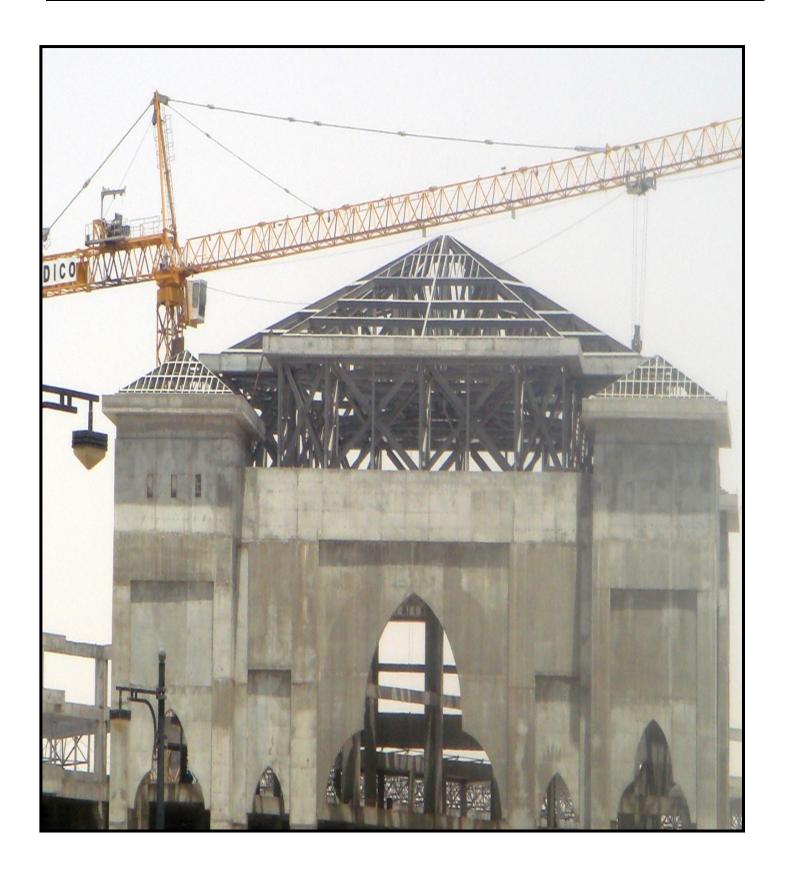
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STRUCTURAL STEEL WORKS

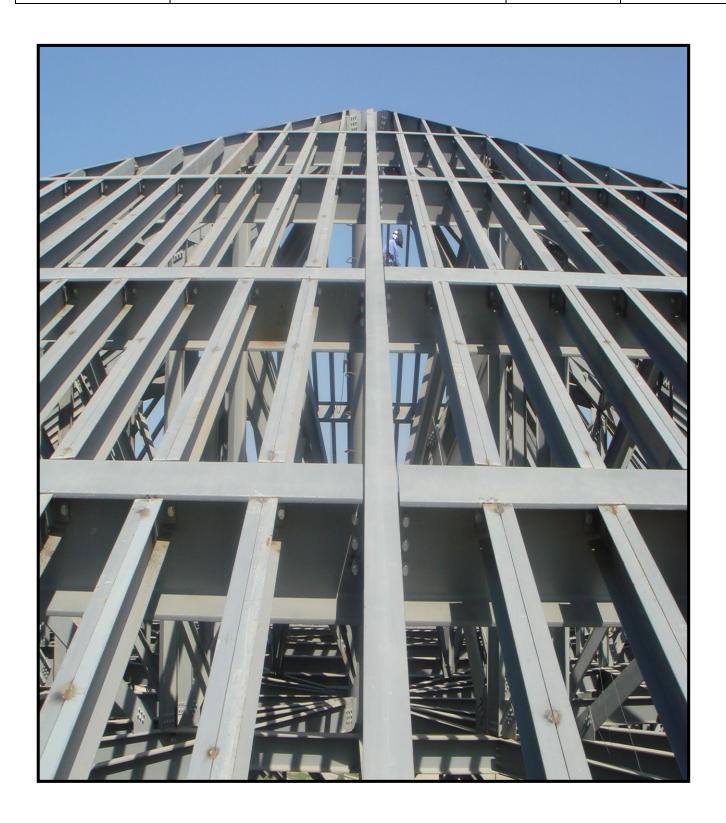


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PROJECTS PHOTOS STEEL STRUCTURE

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AL WASHIM TOWER



STRUCTURAL STEEL TOWER



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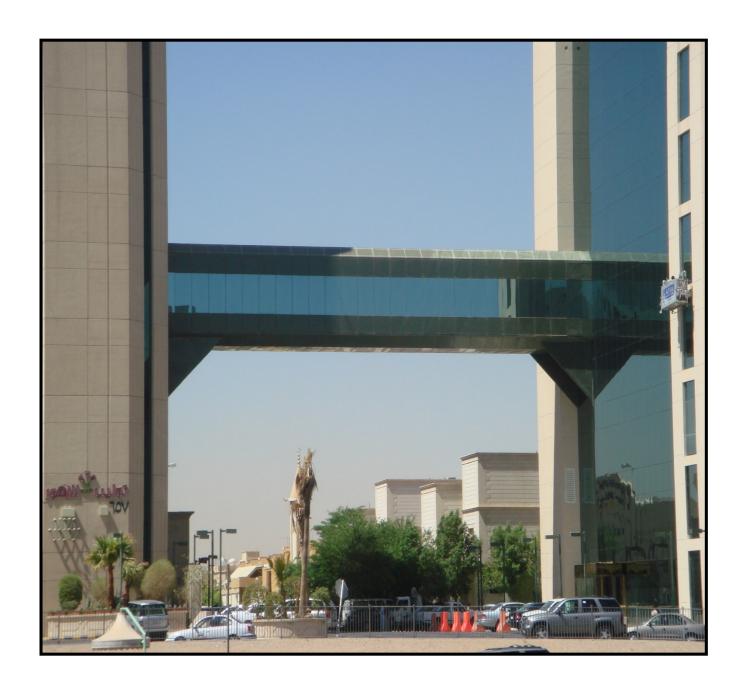
AL- FAISAL UNIVERSITY RIYADH



ALUMINUM CLADDING & STEEL WORKS



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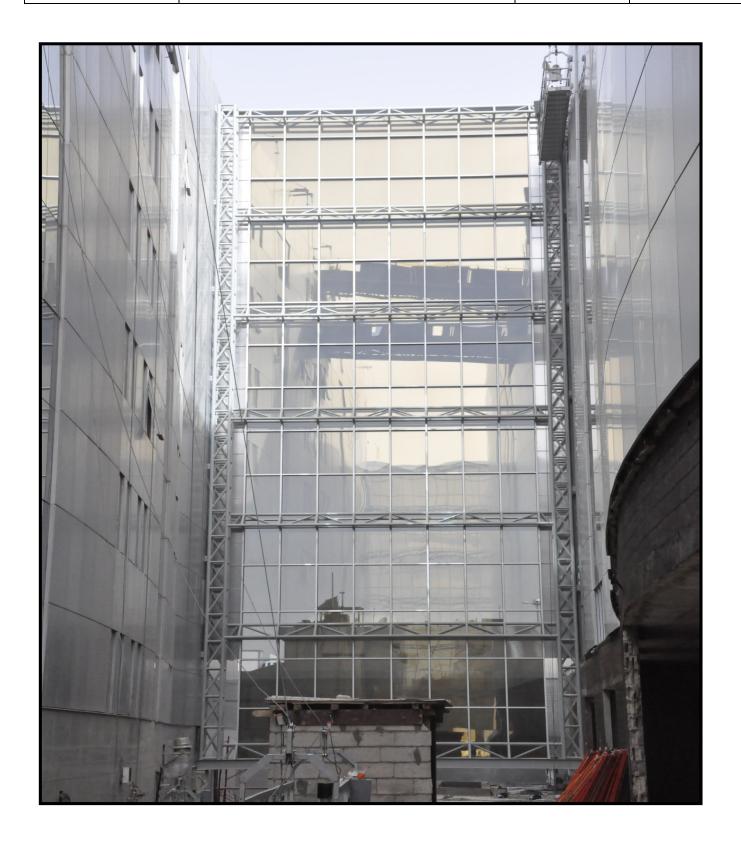


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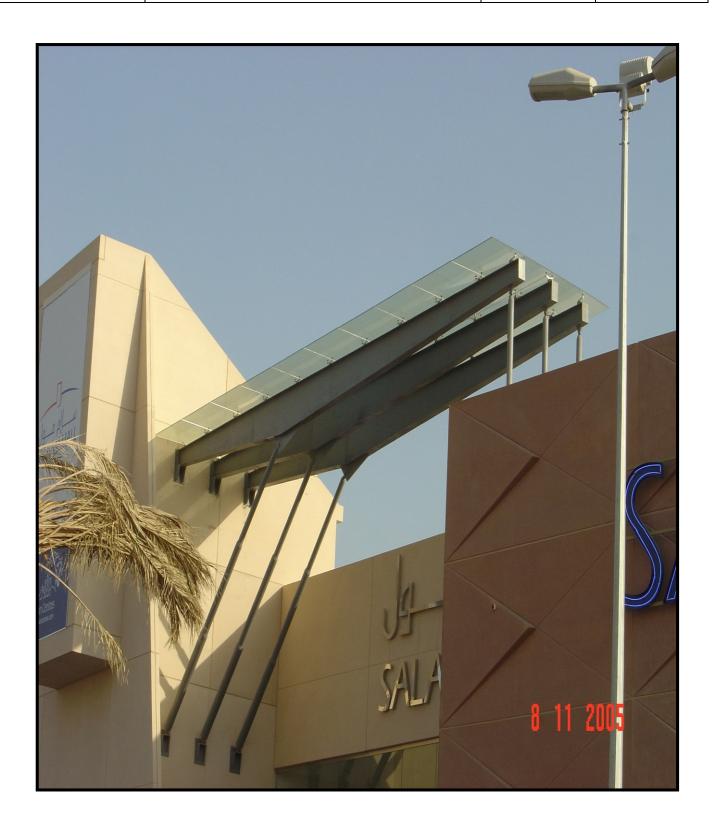


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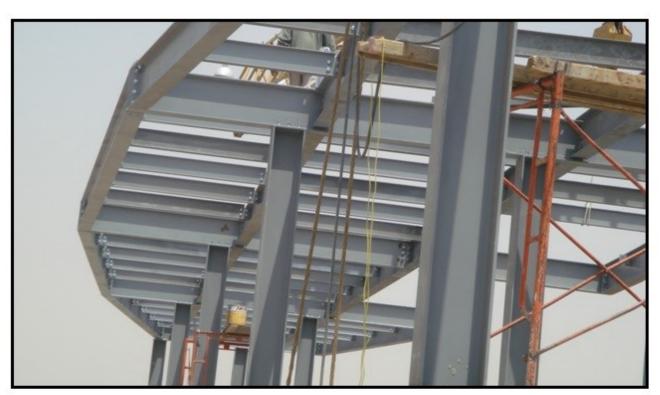






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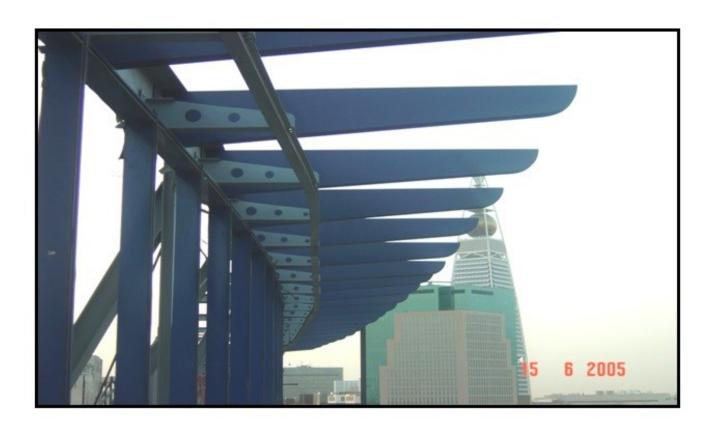






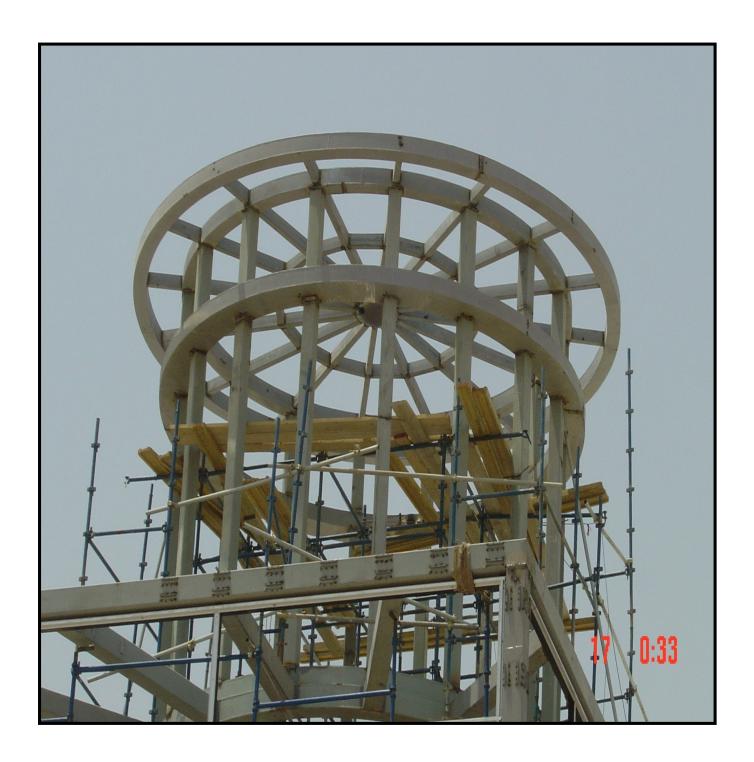
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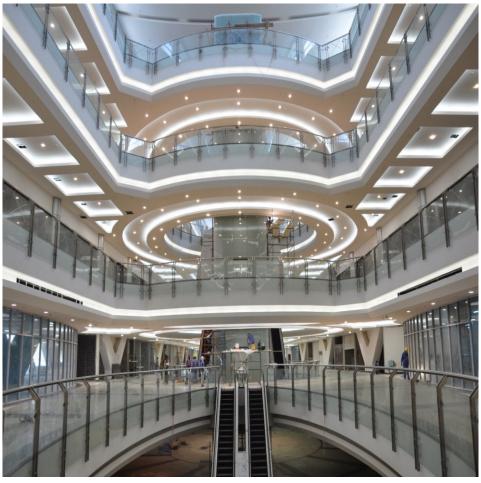


PROJECTS PHOTOS STAINLESS STEEL & HANDRAIL

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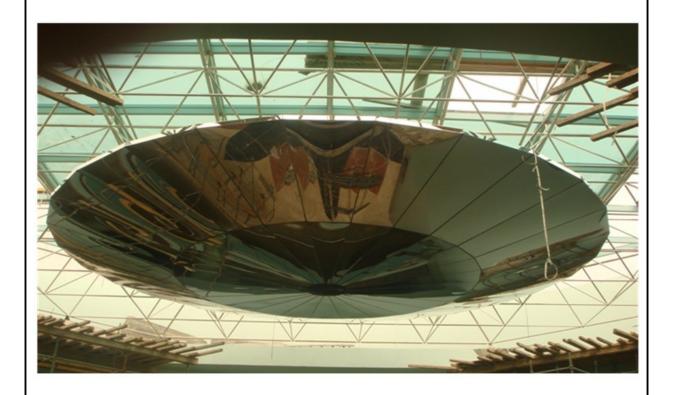




PROJECTS PHOTOS STAINLESS STEEL & HANDRAIL

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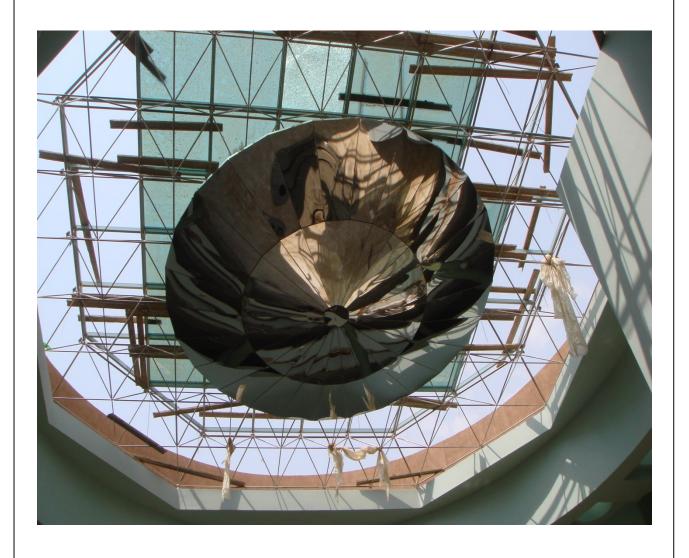
Stainless Steel Suspended Cladding



PROJECTS PHOTOS STAINLESS STEEL & HANDRAIL

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M.O.H.E -AL JOUF





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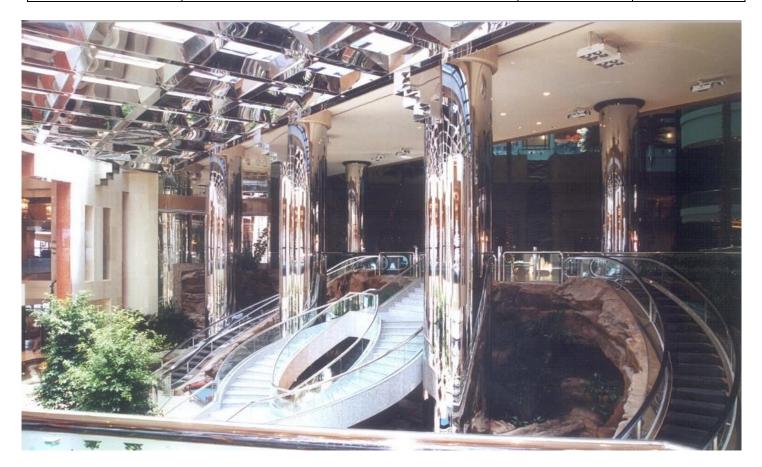
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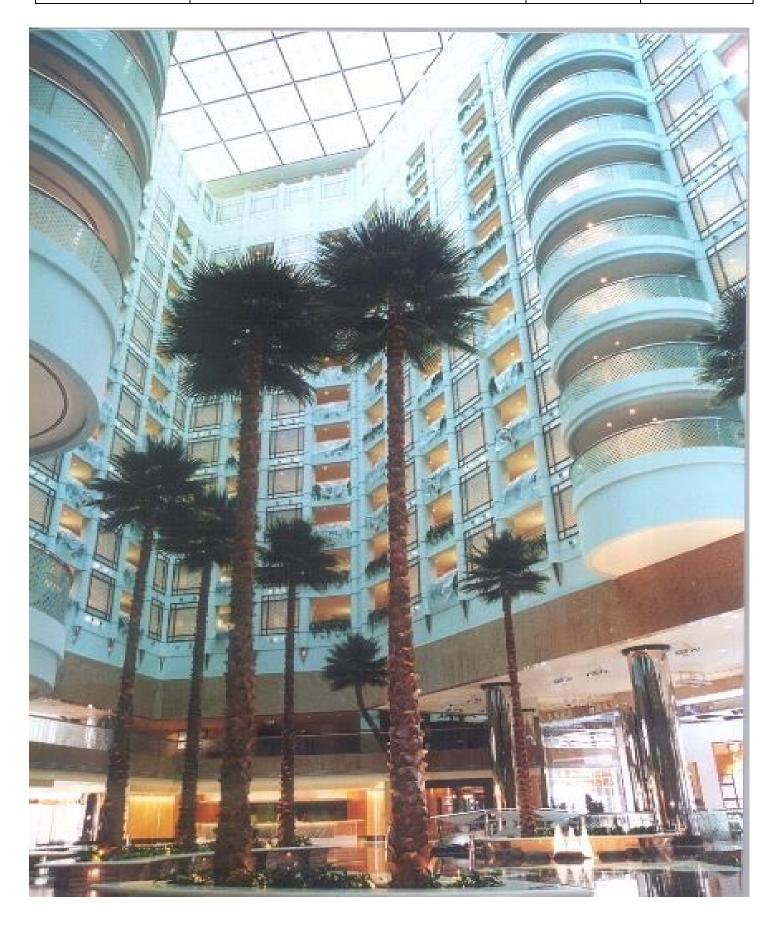


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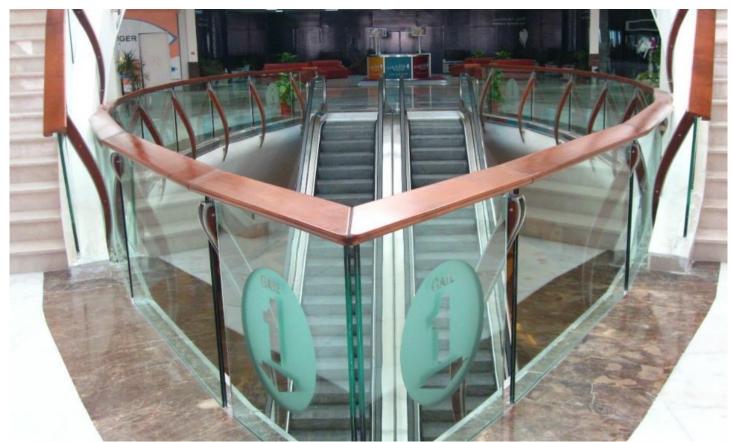






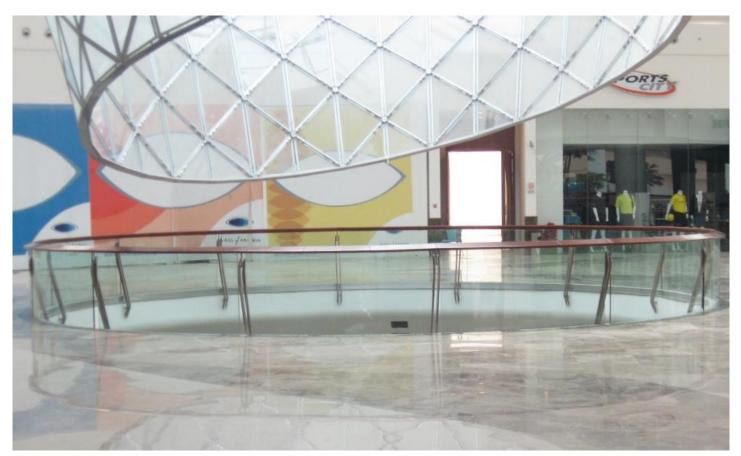
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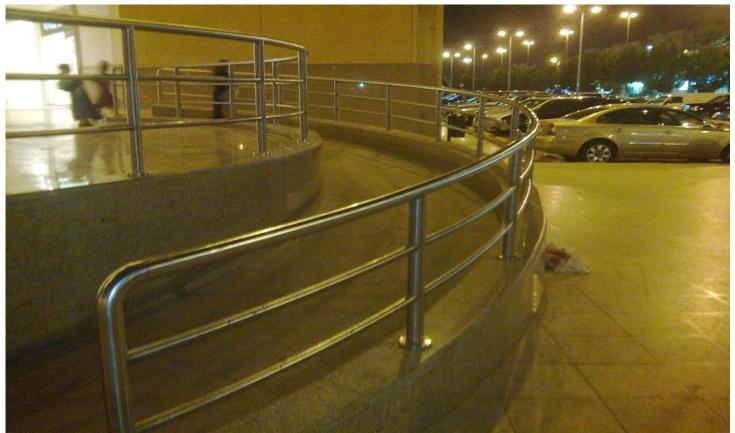




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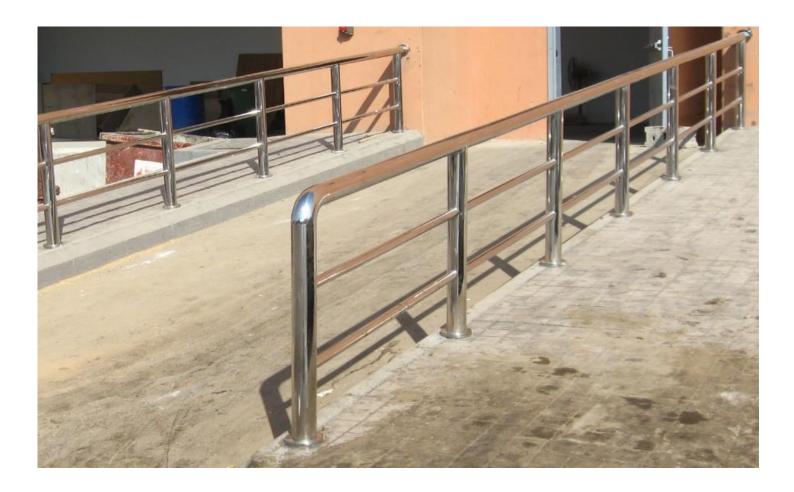






PROJECTS PHOTOS STAINLESS STEEL & HANDRAIL

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11 – LIST OF PROJECTS

(ALUMINUM, GLAZING, STEEL AND SST)



LIST OF PROJECTS: EXECUTED & UNDER EXECUTION

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EXECUTED PROJECTS

PROJECT NAME	SCOPE OF WORK	Location
Fit-out Works for Cinema - U Walk	Aluminum & Glass	Riyadh
Dammam Airport Mall	Aluminum & Glazing	Dammam
E1,E2 & E3 Building - University Boulevard	Louver Façade	Riyadh
B1 Building - University Avenue	Aluminum & Glass	Riyadh
B1 Building - University Avenue	Aluminum & Glass	Riyadh
A3 Building - University Avenue	Aluminum & Glass	Riyadh
Sahara Mall	Aluminum & Glass	Riyadh
KAFD P1 - Stage 2	SST Works	Riyadh
JEC-PCC-8468	Aluminum, Glass & Steel	Gizan
KKIA - Development and & Expansion Project	Sandwich Panel and Secondary Steel Support	Riyadh
Crust Corner Restaurant	Steel Works	Riyadh
Princess Al Anood Third Tower	Aluminum Cladding	Riyadh
University (Boulevard) Avenue	Aluminum Cladding	Riyadh
Al Rajhi Bank Project Cash Center & Operation Center	Aluminum Cladding	Riyadh
Military Housing	Aluminum & Glass	Al Kharj
City Center - Ishbiliya	Aluminum & Glass	Riyadh
Saudi CO. HQ	Automatic Sliding Door	Riyadh
Azen Grill Restaurant - U Walk	Aluminum & Glass	Riyadh
JEC-PCC (Port Control Center)	Aluminum Cladding	Gizan
Finca Rosalia Restaurant	Aluminum Works	Riyadh
New Facility Raqtan	Aluminum & Glass	Dammam
Al Rashid Villa	Aluminum & Glass	Riyadh
IPA -Riyadh	Aluminum & Curtain wall	Riyadh



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IPA - Jeddah	Aluminum & Curtain wall	Jeddah
ADA Head Quarters Extenstion	Metal Works	Riyadh
Fashion Village - Shoping Front Project	Aluminum Works	Riyadh
University (Boulevard) Avenue	Aluminum & Glazing	Riyadh
Residential Tower	Aluminum & Glass	Riyadh
Al Bani Building - Olaya	Aluminum & Glass	Riyadh
Mercato Mall	Aluminum ACP Cornish Work	Rlyadh
Western Gate	Design and Engineering Works	Rlyadh
Riyadh Park Mall	Aluminum, Glass & Metal Works	Riyadh
Private Airport Terminal	Canopy Cladding	Riyadh
Office Tower	Curtain wall, cladding, handrails, ladder	Riyadh
Tabouk Park Mall	Aluminum, Glass & Metal Works	Tabouk
Khozama Villa	Aluminum & Glass	Riyadh
Hykal - Le-Meridian Hotel	Steel Sword & Roof Steel Structure	Riyadh
Mall of Arabia - Jeddah	Glass Works	Jeddah
King Abdullah Bin Abdul Aziz City For Female Students	Aluminum Panel	Rlyadh
Ad-Dirriyah Governorate	Metal Works	Riyadh
ALOFT Hotel	Structural Glazing & Aluminum & Cladding	Riyadh
Aloft Hotel	Aluminum, Glass & Metal Works	Dhahran
Mobily POP Building	SST, Aluminum & Glass Works	Dammam
Yasmin Mall - Jeddah	Aluminum, Glass & Steel Works	Jeddah
Justice Palace - Western Gate	Designing & Detailing of Structural Works	Riyadh
Body Master	Aluminum & Glass	Al Ehassa
Specialized Hospital	Aluminum & Glass	Riyadh
Jouri Mall - Taif	Aluminum & Glass	Taif
Nakheel Mall	Aluminum Cladding, Glass Railing, Metal	Riyadh



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MOHE Girls College	Canopies	Dilam
Mobily Pop Building	Stainless Steel, Aluminum & Glass	Buraidah
KAFD - Riyadh	Glass & Metal Works	Riyadh
KFSH & RC- CENTRAL PLANT	Aluminum Cladding, Louvers & Steel Sub-Frame	Riyadh
	Entrance Canopy	Riyadh
Private Villa	SST Handrail	Riyadh
Mobily Pop Building	Stainless Steel, Aluminum & Glass	Dharan
Pedestrian Bridge	Elevator Glass Panel & Staircase Handrail	Riyadh
Al Babtain Office Building	Glass, Canopy & Handrails	Riyadh
Commercial & Office Complex - Riyadh	Frameless Glass, Doors & Canopy	Riyadh
Research Building (IMU#209)	Aluminum & Glass	Riyadh
Samman Tower	Glass, Aluminum & Steel	Riyadh
Olaya Retail Center	Structural Glazing Maintenance	Riyadh
Al Fouzan Office Building # 02	Aluminum & Glass Works	Riyadh
822 Building (Abdul Aziz Saleh Sulaiman AL Hawas)	Structural Glazing, Doors & Windows	Riyadh
Research Building (IMU#210)	Aluminum Roof Canopy & Skylight	Riyadh
Al Shawi Building	Cladding, Glazing, Steel & SST	Riyadh
Medhat Villa	Steel Shade Structures	Riyadh
Platinum BUilding	Cladding & Glazing	Riyadh
Ultra Light Project	Structural Glazing, Cladding & canopy	Riyadh
MOHE- Baha	Roof Canopy	Baha
MOHE - Baha	SST Suspended Cladding	Bahga
King Abdullah Sports City	Misc. Steel & Architectural Metal	Qaseem
Mall of Arabia	Glass Works	Jeddah
Olaya Towers - Riyadh	Structural Steel Works	Riyadh



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IPA -Riyadh	Metal Works	Riyadh
IPA - Jeddah	Metal Works	Jeddah
Office Building	Structural Glazing	Riyadh
Dohian 102	Aluminum & Glass Works	Riyadh
Body Master	Aluminum & Glass	Al Sheffa
Body Master	Aluminum & Glass	Al Kharj
Al Sohaim Offices	Aluminum & Glass	Riyadh
Dohian Villa	Aluminum & Glass Works	Riyadh
MODA Project	Metal Works	Riyadh
King Faisal Specialty Hospital & Research Center	Metal Works	Riyadh
Fouzan #1	Structural Glazing	Riyadh
Al Qasr Mall	Laminated Glass Cladding	Riyadh
Nada Plaza	Frameless & Curtain Wall	Riyadh
Ministry of Higher Education	Aluminum Roof Canopy	Zulfi
Ministry of Higher Education	Aluminum Roof Canopy	Jizan
Ministry of Higher Education	Aluminum Roof Canopy	Jizan
Ministry of Higher Education	Aluminum Roof Canopy	Majma
Platinum Building	Aluminum & Glazing	Riyadh
Intercontinental Hotel Renovation	Miscellaneous Metal & Glass Works	Riyadh
Ministry of Higher Education	Aluminum Canopy	Muzahmia
Ministry of Higher Education	Aluminum Canopy	Haremla
Ministry of Higher Education	Aluminum Canopy	Muzahmia
Ministry of Higher Education (Three Sites)	SST Suspended Cladding	Jouf, Al baha & Hail
Hail University	Aluminum Roof Canopy	Hail
500 Bed General Hospital	Aluminum, Structural Steel Works & Handrails	Riyadh



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Jizan Mall	Skylight & Structural Wall Glazing	Jizan
Al Qasr Mall	SST Handrails & Balustrades	Riyadh
Saudi Investment Bank (South Wing)	Aluminum & Structural Glazing	Riyadh
Min. of Interior Facilities Security HQ	Miscellaneous Metal Works	Riyadh
Ministry of Higher Education	Aluminum Roof Canopy	Hafar Al Baten
Skylight Project	Structural Glazing	Riyadh
Jawharat El Falak	Aluminum & Glass Works	Jeddah
Hail University	Miscellaneous Metal & Glass Works	Hail
Al Dohian (Building # 101)	Aluminum Cladding, Skylight, Canopy & SST Column	Riyadh
Private Villa	Doors	Riyadh
Dohian Toyota-Lexus Showroom	Frameless Unit	Riyadh
Dohian 101		Riyadh
Private Villa	Aluminum Works	Riyadh
Bridge @ SMC Hospitatl	Steel Bridge 32 Mtr. Long	Riyadh
Private Rest House	Aluminum & SST Column Cladd.	Riyadh
Swan Medical Center - Coffee Shope	Skylight	Riyadh
Musab Al Khudairy (Private Villa)	Structural Steel Works	Riyadh
Fouzan Commercial Building, Exit 14	Frameless Door & Alum.Canopy	Riyadh
Alessai Building	Curtain Wall & Alum. Works	Jeddah
Al Ehsaa Mall Project	Aluminum & Structural Glazing	Hofuf
Private Villa	Structural Glazing, Door, Strip Cladding & Roof Canopy	Riyadh
Saleh Al-Khalid Commercial Bldg.	Glazing & Aluminum Work	Riyadh
Khalidia Farm	Equestrian Pavilion Aluminum Cladding, Handrail & Str. Steel	Tebrak
Carrefour Hyper Market	Mild Steel Main Entrance	Riyadh
Jabal Al Kabah - Phase No. 01	Structural Steel Bridge	Makkah



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International Business Center	Architectural & Glazing	Riyadh
Commercial Center	Steel Frame & Aluminum Cladd.	Riyadh
Apple Fitness Project	Aluminum & Structural Glazing	Riyadh
Private villa	Structural Glazing, Aluminum Windows & Skylight	Riyadh
Saudi Garden	Stainless Steel Skylight, Shower Enclosure & Curtain Wall Cladding.	Riyadh
Dohain 102	Structural Glazing	Riyadh
Arcade Center	Mild Steel Canopy & Stainless Steel Balustrade	Riyadh
Al Anood Tower	Structural Steel Works	Riyadh
HRH Prince Bander Bin Mohammed Bin Abdul Aziz	Mild Steel Grills, Sceco Door, Wrought Iron	Riyadh
Al Nasser Project (Riyadh)	Steel Skylight of Swimming Pool	Riyadh
Qhatani Commercial Center	Aluminum & Steel Canopy	Riyadh
Civil Defense Headquarter	Stainless Steel Handrailings & Mild Steel Handrailings - Column	Riyadh
Euromarche	Aluminum Cladding Canopies & Wall Cladding	Riyadh
Ministry Of Interior	Mild Steel Flush Doors	Riyadh
King Khalid University Hospital	Mild Steel Door Frames & Mild Steel Decorative External Cladding	Riyadh
Azizia Mall Hyper Panda Market	Miscellaneous Structural Steel Works & Composite Aluminum Cladding & Canopies	Riyadh
Al Rajhi Villa	Structural Steel Works / Ceiling Reinforcement	Riyadh
Al - Athel Charity (Dome) Building (Riyadh)	Steel Structure (SKYLIGHT)	Riyadh
Granada Center	Structural Steel Works	Riyadh
Saudi Journalist Association	Cantilever Steel Canopy Frame	Riyadh
Equestrian Club Janadriya	Mild Steel Handrails	Riyadh
Twin Tower	Glazing Work	Riyadh
Al - Haqbani Commercial & Office Building - Project	Steel Roof Structure	Riyadh
Ebraj El - Tatweer Office Building Project	Roof Steel Canopy	Riyadh



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Hassad Al Dahab	Stainless Steel Chemical Tank	Riyadh
Al Marai Project (Capital Processing Plant - II)	Mild Steel Pedestrian Bridge With Staircase & Handrail	Riyadh
Saudi Agricultural Bank	Miscellaneous Structural Metal Works	Riyadh
Dete Showroom	Air Lock Door	Riyadh
Bliss Restaurant	Decorative Wall & Ceiling Panel	Riyadh
Private Building	Aluminum Cladding	Riyadh
Eighty Center	Structural Steel, Decorative Canopies & Structural Steel Works	Riyadh
Al-Sayed Mashroom Farm	Aluminum Composite Cladding	Riyadh
Al-Mutlaq (Mr. Meshael Villa)	Aluminum Cladding	Riyadh
Al - Haqbani Commercial & Office Building - Project	Steel Roof Structure	Riyadh
Al-Qassim Tower	Aluminum & Glazing	Riyadh
Sky Tower	Structural Steel Bridge, Structural Top Feature And Antenna	Riyadh
Al-Mousa Commercial Building	Structural Glazing & Aluminum	Riyadh
Saleh Al Khalid Commercial Bld	Aluminum Cladding Façade	Riyadh
Al-Haramain Medical Center	Structural Glazing & Aluminum	Riyadh
Sign Technology	Glazing & Aluminum Work	Riyadh
Samba (Olaya Branch)	Glazing Work	Riyadh
Al-Raseel Center	Aluminum Canopy & Cladding	Riyadh
Salam Plaza	Aluminum Canopy, Trellis, Décor.	Riyadh
Al-Bassam Showroom	Aluminum Composite Cladding	Riyadh
K S B Capital Group of Building	Structural Glazing & Aluminum	Riyadh
Riyadh Air Base	Steel Reinforcement Work	Riyadh
Al Washim Tower - Riyadh	Structural Steel Tower	Riyadh
Al-Faisal University Dev. Project	Boundary Wall (Steel Fence)	Riyadh
Al-Mousa Building	Structural Glazing & Aluminum	Riyadh
Al-Habeeb Medical Clinic	Miscellaneous Metal & Glass	Riyadh
Toys 'R' Us Commercial Building	SST, Aluminum & Glazing	Riyadh



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Euro Marche	Aluminum Cladding & Canopies	Riyadh
Saudi Council for Health Specialties	Aluminum Canopies, Steel Skylight	Riyadh
National Commercial Bank	Aluminum Canopy	Riyadh
Al-Qassim Commercial Center	Aluminum Canopy & Façade	Al-Qassim
Al-Noor Mall - Madinah Al Munawara	Structural Glazing & Aluminum	Madinah
Salboukh Project	Structural Glazing & Aluminum	Salboukh
Al Shubaily Grand Mall Project	Steel Structure	Al-Khobar
Al-Faisal University Dev. Project	Architectural Steel & Alum. Clad.	Riyadh
El-Ajou Office Building	Structural Glazing & Aluminum	Riyadh
Mall of Arabia	SST & Architraves & Fascia	Jeddah
Mall of Dhahran Extension	Structural Glazing & Aluminum	Dammam
Olaya Retail Center	Structural Glazing & Aluminum	Riyadh
Al-Bargash (Olaya Comm. Center)	Curtain Wall & Aluminum Work	Riyadh
Gulf Center	Curtain Wall & Aluminum Work	Riyadh
Al-Bassam Showroom	Aluminum Composite Cladding	Dammam
Al-Bassam Showroom	Aluminum Composite Cladding	Riyadh Ext 5
Al-Bassam Showroom	Aluminum Composite Cladding	Riyadh, Khuais



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PROJECT NAME	SCOPE OF WORK	Location
Khaleej Mall	Aluminum & Glazing	Riyadh
Taif Univeristy - Computer College	Aluminum & Glass	Taif
Multi Bank Cash Center	Aluminum & Glass	Dammam
KKIA - TR1 & TL1	Steel Works	Riyadh
Burj Ramla	Stainless Steel Works	Riyadh
Princess Al Anood Third Tower	Aluminum Cladding	Riyadh
Riyadh Park Mall	Aluminum & Glass	Riyadh
Khaleej Mall	Stainless Steel Works	Riyadh
Najran University	Stainless Steel Works	Najran
Nakheel Mall	Stainless Steel Works	Dammam
Al Rasheed Engineering Office	Stainless Steel Works	Riyadh



12-CONTACT US

CONTACT US

BUILDING NO. 6291, UNIT NO. 14 STREET: EASTERN RING BRANCH RD AL NOOR DISTRICT RIYADH, 14272 ADDITIONAL NUMBER: 2628

KINGDOM OF SAUDI ARABIA

TEL.: (00966) 1 242 1401, 242 2878, 242 2898, 920000242

FAX.: (00966) 1 242 0958

E-mail: info@darmetal.com.sa : gm@darmetal.com.sa

Website: www.darmetal.com.sa